

#### APPLICATIONS

Leak detection such as semi-conductive wafer wet etching process line



# Two-stage detection addresses both incipient liquid leaks (by generating a warning) and abnormal liquid leaks (by initiating an emergency stop).

On the bottom of the sensor are two detection units, one located at the front and one at the center. If a liquid leak occurs in front of the sensor, the front detection unit will detect even a small incipient leak. When the leak increases in volume and reaches the center of the sensor, it will be detected as an abnormal leak. While previous

implementations of two-stage liquid leak detection have relied on two separate sensors installed at different heights, the **SQ4** delivers the same full-featured detection capability in a single sensor unit.



#### The SQ4 can also detect human error (improper installation).

In addition to detecting liquid leaks, the **SQ4** can detect both human error (such as a failure to install the sensor) and sensor malfunctions. If the sensor itself or the sensor and its mounting bracket have become dislodged, have been improperly installed, or are suffering from a broken cable connection, light from the emitter will not reach the receiver, causing the device to generate the same output as if a liquid leak had occurred.

Knurling on the sides of the sensor head makes it easy to grip.





When the sensor has been installed improperly



#### The SQ4 can also be used alone.

The **SQ4** can also be used without a controller, allowing the benefits of two-stage detection to be added to existing equipment by augmenting or replacing existing detection systems.



FIBER SENSORS

PHOTOELECTRIC

PHOTOELECTRIC

AREA SENSORS

LIGHT CURTAINS

PRESSURE /

SENSORS

INDUCTIVE PROXIMITY

SENSORS

SENSOR

WIRE-SAVING

WIRE-SAVING

STATIC CONTROL

ENDOSCOPE LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION

FA COMPONENTS

UV CURING SYSTEMS

Selection

Water Detection

Hot Melt Glue

Detection

Detection

Ultrasonic Small / Slim Object Detection Obstacle Detection Other Products

EX-F70/ EX-F60

Guide Wafer Detection

COMPONENTS

DEVICES

SYSTEMS MEASUREMENT SENSORS

SIMPLE

UNITS

FLOW

LASER SENSORS

SENSORS

MICRO

SENSORS

#### The SQ4 is the first device of its kind in the industry\* to earn safety certification, demonstrating that it delivers safety performance of the highest caliber.

The SQ4 system is designed to fulfill safety requirements imposed by international standards. When used in combination, the SQ4-A sensor and SQ4-C11 controller meet category 4 / PLe / SIL3 requirements under ISO 13849-1:2006, which has been updated to add probability criteria to the existing risk evaluation system (in the control category), allowing the functional safety of programmable electronic control systems and related devices to be evaluated. The sensor fulfills category 1 / PLc / SIL1 requirements when used in a standalone configuration.





#### Dual CPUs deliver an advanced level of safety control.

The controller's two independent CPUs mutually check the unit's operating state, and redundant signal processing and output circuits ensure safety. Failure mode and effects analysis (FMEA)\* further increases operational safety.



\*FMEA comprises a systematic method for analyzing latent failures and defects so that they can be prevented from manifesting themselves.



- death)
- F: Frequency and/or exposure to hazard F1: Seldom to less often and/or the exposure time is short
  - F2: Frequent to continuous and/or the exposure time is long
- P: Possibility of avoiding hazard or limiting harm P1: Possible under specific conditions P2: Scarcely possible



#### Reduce wiring and lower costs by daisy-chaining controllers and other safety equipment.

The controller's safety input function can be used to connect wiring used to daisy-chain controllers together as well as input from safety contacts (2NC) on emergency stop switches, safety door switches, and other devices. In this way, safety output can be aggregated onto a single line to reduce safety circuit wiring and lower costs.



Wafer Detection Liquid Lea Liquid Level Water Detection

Color Mark Detection

Hot Melt Glue Detection Ultrasonic Small / Slim Object Detection Obstacle Detection Other Products

EX-F7 EX-F6

#### PRODUCT CONFIGURATION Whole set: Category 4, PLe, SIL3 Sensor: Category 1, PLc, SIL1 Connector Sensor SQ4-A2 ---Attachment Mounting bracket set MS-SQ4-2 Mounting bracket Controller SQ4-C11

#### **ORDER GUIDE**

5	Senso	Sensors					
E G S G	Туре	Appearance	Sensing object (Note 1)	Model No.	Output		
S 	andard	Herial: Polypropylene	Water etc.	SQ4-A21-P	PNP open-collector transistor		
	For sta liquid			SQ4-A21-N	NPN open-collector transistor		
E	emical	emical	Sulfuric acid, Hydrochloric acid, Phosphoric acid, Ammonia, Fluorinert	SQ4-A22-P	PNP open-collector transistor		
R S	For ch liquid	Material: PFA	(Note 2), Galden (Note 2) or Fluorine etc.	SQ4-A22-N	NPN open-collector transistor		

Notes: 1) The agents mentioned above are examples. It may not be detected depending on viscosity the agent. Before using this device, check the detecting liquid and installation condition. 2) Fluorinert<sup>™</sup> is the world wide trademark of 3M. Galden is the world wide trademark of Solvay Solexis.

#### Make sure to purchase the sensor and controller as a set. Mounting bracket set Appearance Туре Sensing object Model No. Attachment Mounting bracket For standard liquid Material: MS-SQ4-21 Water etc. Polypropylene Material: PVC Liquids with comparatively high surface tension such as Sulfuric acid, Hydrochloric acid, Phosphoric acid, and Ammonia MS-SQ4-22 emical liquid Material: PFA Liquids with comparatively low surface tension such as Fluorinert (Note), Galden (Note), and Hydrogen fluoride MS-SQ4-23 Charles . Selection Guide

For ch	Material: PFA	Material: PVC	Liquids such as low-concentration hydrogen fluoride	MS-SQ4-24
loto: Elui	oriport <sup>TM</sup> is the world wide trademo	rk of 2M. Caldon in the world wide	trademark of Solvey Solexia	

Connectors	Make sure to pure	chase the connector when using the controller.
Designation Model No.		Description
Hook-up	CN-EP2	For <b>SQ4-A21-</b> (PVC cable) It is used to connect to the contoroller. Yellow 5 pcs. per set
(e-CON)	CN-EP3	For <b>SQ4-A22-</b> (PFA cable) It is used to connect to the contoroller. Orange 5 pcs. per set

#### **Hook-up connector**



#### Controller

A				
0/	Туре	Appearance	Model No.	Description
	Safety controller		SQ4-C11	Up to 4 safety liguid leak sensors can be connected. Control Catagory 4, Ple SIL3

#### SPECIFICATION

#### Sensors

$\frown$	<hr/>	Туре	For standard liquid	For chemical liquid			
	, ġ	PNP output	SQ4-A21-P	SQ4-A22-P			
Item	Model.	NPN output	SQ4-A21-N	SQ4-A22-N			
Sen	sing object		Water (Standard liquid) (Note 2)	Sulfuric acid, Hydrochloric acid, Phosphoric acid, Ammonia, Fluorinert (Note 3), Galden (Note 3), Hydrofluoric acid etc. (Note 2)			
Sup	ply voltage		12 to 24 V DC ±10 % F	Ripple P-P 10 % or less			
Curr	ent consur	nption	30 mA	or less			
Utiliz	zation cate	gory	DC-12,	DC-13			
Leakage detection output (Abnormal leakage detection, Safety output)		tion output age ty output)	<ul> <li>PNP output type&gt; PNP open-collector transistor <ul> <li>Maximum source current: 50 mA</li> <li>Applied voltage: Same as the supply voltage</li> <li>(between detection output and +V)</li> <li>Residual voltage: 2.5 V or less (at 50 mA source current)</li> </ul> <ul> <li>Applied voltage: 2.5 V or less (at 50 mA source current) <ul> <li>Residual voltage: 2.5 V or less (at 50 mA source current) </li> </ul> <ul> <li>Applied voltage: 2.7 V or less (at 50 mA source current) <ul> <li>Residual voltage: 2.7 V or less (at 50 mA source current) </li> </ul></li></ul></li></ul></li></ul>				
	Response	e time	10 ms	or less			
	Output op	eration	ON when initial detection, OFF when o	detection leakage or wrong installation			
Initial leakage detection output (Initial leakage, Non-safety output)		letection Non-safety	<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: Same as the supply voltage (between detection auxiliary output and +V) • Residual voltage: 2.5 V or less (at 50 mA source current)</pnp>	<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: Same as the supply voltage (between detection auxiliary output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current)</npn>			
	Response	e time	50 ms	or less			
	Output op	eration	ON when normal condition, OFF when	initial detection or accidental leakage			
Protection			IP65 / IP67 (IEC)				
Ambient temperature		rature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed) (Note 4), Storage: -10 to +55 °C +14 to +131 °F				
Ambient humidity		ty	35 to 85 % RH, Storage: 35 to 85 % RH				
Emitting element		nt	Infrared LED	(modulated)			
Mate	erial		Enclosure: Polypropylene	Enclosure: PFA			
Cab	le		0.18 mm <sup>2</sup> 4-core PVC cabtire cable, 2 m 6.562 ft long	0.1 mm <sup>2</sup> 4-core PFA cabtire cable, 2 m 6.562 ft long			
Weig	ght		Net weight: 45 g approx., Gross weight: 110 g approx.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.
 2) The agents mentioned above are examples. It may not be detected depending on viscosity the agent. Before using this device, check the detecting liquid and installation condition.
 3) Fluorinert<sup>™</sup> is the world wide trademark of 3M. Galden is the world wide trademark of Solvay Solexis.
 4) Liquid being detected should be also kept within the rated ambient temperature range.

#### SPECIFICATION

#### Controller

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS COMPONENTS MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Iter	Model No.	SQ4	4-C11	
s	International standard	ISO 13849-1 (Category 4, PLe), IEC	61508-1 to 7 (SIL3), IEC 62061 (SIL3)	
dard	Japan	JIS B 9705-1 (Category 4), JIS C 0508-1 to 7 (SIL3)		
stan	Europe (EU) (Note 2)	EN 55011 Class A, EN 61000-6-2, EN 50178, EN ISO 13849-1 (Category 4, PLe), EN 61508-1 to 7 (SIL3)		
able	North America (Note 3)	ANSI/UL 508, CAN/CSA C22.2 No.14		
pplic	South Korea	S1-G-1-2009, S2-W-5-2009		
A	SEMI	Conforming to	SEMI-S2-0310a	
Pow	ver voltage	24 V DC <sup>+10</sup> % Rip	pple P-P 10 % or less	
Con	sumption current	200 m.	A or less	
Cor [OS	trol output SD 1 (Y1), OSSD 2 (Y2)]	PNP open-collector transistor / NPN o <selecting output="" pnp=""> • Maximum source current: 200 mA • Applied voltage: Same as power voltage (between control output to +V) • Residual voltage: 2.5 V or less (at 200 mA source current)</selecting>	open-collector transistor (switch method) <selecting npn="" output=""> • Maximum sink current: 200 mA • Applied voltage: Same as power voltage (between control output to 0 V) • Residual voltage: 2.0 V or less (at 200 mA sink current)</selecting>	
	Response time	20 ms or less (excluding the	e response time of the sensor)	
	Operation mode (Output operation)	ON when inntial detection, OFF when	detection leakage or wrong installation	
	Utilization category	DC-12	2, DC-13	
Sen (AU outp	sor monitor output X1, 2, 3, 4, Non-safety out)	PNP open-collector transistor / NPN o <selecting output="" pnp=""> • Maximum source current: 60 mA • Applied voltage: Same as power voltage (between sensor monitor output to +V) • Residual voltage: 2.5 V or less (at 60 mA source current)</selecting>	<ul> <li>open-collector transistor (switch method)</li> <li><selecting npn="" output=""></selecting></li> <li>Maximum sink current: 60 m A</li> <li>Applied voltage: Same as power voltage (between sensor monitor output to 0 V)</li> <li>Residual voltage: 2.0 V or less (at 60 mA sink current)</li> </ul>	
	Response time	100 ms or less (excluding th	e response time of the sensor)	
	Operation mode (Output operation)	ON when normal condition, OFF when initial detection or accidental leakage		
	Utilization category	DC-12, DC-13		
Loc	kout output	OFF for lockout (Rating: Same as sensor monitor output)		
Aux	iliary output	Negative logic output of control output 1 / 2 (OSSD 1 / 2) (Rating: Same as sensor monitor output) [Auxiliary output ON when control output 1 / 2 (OSSD 1/2) is OFF]		
Fun	ctions	Interlock / lockout cancel / Test input / External device monitor / Safety input / Control output polarity selection / Non-safety output polarity selection / Sensor connection number setting		
Prof	tection	IP20 (IEC) (However, it should be in IP54 protection structure of control panel)		
Ambient temperature		-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -10 to +55 °C +14 to +131 °F		
Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH		
PFHD		2.55 × 10 <sup>-9</sup> (when connecting 4 safety liquid connecting sensors)		
MTTFd		100 years or more		
Material		Main unit case:	: PC / ABS (alloy)	
Wei	ght	Net weight: 170 g approx.,	Gross weight: 440 g approx.	
Notes	<ol> <li>Where measurement c</li> <li>Regarding EU Machine</li> <li>With regards to the stat by OSHA, has certified With regards to the star by SCC, has certified w</li> </ol>	onditions have not been specified precisely, the conditions used any Directive, a Notified Body, TÜV SÜD, has certified with the ty ndards in the US, under the US regulation 29 CFR 1910.7, TÜV with the safety certificate based on UL / ANSI standards. Indards in Canada, under the safety regulations based on CEC (C ith the safety certificate based on CSA standards.	were an ambient temperature of +20 °C +68 °F. pe examination certificate. SÜD, a Nationally Recognized Testing Laboratory (NRTL) certified Canadian Electric Code), TÜV SÜD, a Certification Body accredited	

Selection Guide Wafer Detection

Liquid Leak

Other Products



#### I/O CIRCUIT AND WIRING DIAGRAMS



#### Controller

SQ4-C11

#### For operation with PNP output



KA, KB: External devices

Forced guide relay, magnet contactor or monitored valve

\*RESET

Manual / Auto reset car	n be selected by the wiring	of the reset input termina	ls (X1, X2, and X3).
Manual reset Back check circuit is required. / KA / KB X1 X2 X3	Back check circuit is not required.	Auto reset Back check circuit KA is required. X1 X2 X3	Back check circuit is not required.

#### For operation with NPN output



KA, KB: External devices

Forced guide relay, magnet contactor or monitored valve

\*RESET

Manual / Auto reset can	be selected by the wiring	of the reset input termina	lls (X1, X2, and X3).
Manual reset Back check circuit is required. X1 X2 X3	Back check circuit	Auto reset Back check circuit is required. X1 X2 X3	Back check circuit is not required.

Controller



#### PRECAUTIONS FOR PROPER USE

This product is a sensor for detecting leak of fluids.
When this product is used with safety devices, construct the system such that the device itself.

- Before using this device, check whether the device performs properly with the functions and capabilities as per the design specifications.
- Avoid using this device in an explosive atmosphere because this product does not have an explosive-proof protective construction.

#### Installation



LASER MARKERS

PLC / TERMINALS

HUMAN HUTAFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS COMPONENTS MACHINE VISION SYSTEMS UV CURRING SYSTEMS

Selection Guide Wafer Detection Liquid Level Detection Water Detection Color Mark Detection Color Mark Detection Ultrasonic Ultrasonic Obstacle Detection Obstacle Detection

- There is the detection mount difference by directivity of a liquid leakage. When there are a direction from which a liquid leakage happens, and an inclination, please install the nose-of-cam side (opposite side of a cable) of a sensor towards a top.
- Use the mounting bracket **MS-SQ4**-□
   (optional) which suits the liquid to detect.
   Derived and subscription of acception is
- Periodical checking of operation is recommended with the liquids which are not dangerous (water, alcohol, etc.).
- The amount of detection may change with the conditions of the installation surface.
- Be sure to use the mounting bracket MS-SQ4 (optional) when installing this device to avoid
   human error, etc. Reliable detection cannot be
   guaranteed when this sensor is used alone.

Refer to General precautions.

#### Leakage detection condition and variation factor

- Leak detection part of this product properly detects the leakage in the following condition.
  - 1. Detection range: Area except backward of this product (liquid must enter to the detection range)
  - 2. Material of installation surface: Hard vinyl chloride or Stainless steel
  - Surface condition for installation: Glossy surface (surface roughness: corresponding 0.4 μmRa) and clean surface.
  - 4. Installation surface angle: Horizontal



 This product may not detect properly liquid in following element.

Detection range

- 1. Liquid kind, consistency (surface tension) and air bubble incorporation.
- Material, roughness, angle, dirtiness and liquid absorption of surface of installed surface of sensor.
   Wrong selection of dedicated mounting bracket.
- Check the detecting liquid and the installation condition before use.

200



#### DIMENSIONS (Unit: mm in)

SQ4-A21-

Assembly dimensions with mounting bracket for MS-SQ4-21



The CAD data in the dimensions can be downloaded from our website.



Sensor

#### Assembly dimensions with mounting bracket





Mounting bracket set model No.	А	В	С	D
MS-SQ4-22	5.4 0.213	12.7 0.500	18.7 <mark>0.736</mark>	2×ø4.2 ø0.165
MS-SQ4-23	3.4 <mark>0.13</mark> 4	10.5 <mark>0.413</mark>	16.5 0.650	2×ø4.3 ø0.169
MS-SQ4-24	5.6 0.220	12.7 0.500	18.7 <mark>0.736</mark>	2×ø4.3 ø0.169

MS-SQ4-□	Mounting bracket set

#### Attachment

PVC / PFA mounting bracket

₽



Notes: 1) Drawing above is for PFA mounting bracket. PVC mounting brackets do not incorporate stainless steel bushes.

2) The size of mounting holes is ø4.3 mm ø0.169 in

SQ4-C11



Controller

FIBER SENSORS

PHOTOELECTRIC

SAFETY COMPONENTS

PRESSURE SENSORS INDUCTIVE PROXIMITY SENSORS

SENSOR

WIRE-SAVING

MEASUREMENT

STATIC CONTROL DEVICES

SYSTEMS

SENSORS

Selection Guide

Detection

M-DW1

HD-T1

quid Lea

Liquid Level Detection

EX-F1

Color Mark Detection

LX-100

FZ-10

Small / Slim Object Detection

Double-feed Detection

NA1-11

Metal-sheet

GD

Other

Products

Wafer

LASER SENSORS

SENSORS MICRO PHOTOELECTRIC SENSORS AREA SENSORS

# Leak Detection Sensor Amplifier Built-in EX-F70 SERIES EX-F60 SERIES



### High-speed detection even a little liquid leak

#### EX-F70 SERIES

#### **Reliable detection**

The unique effect of capillarity enables reliable detection of small leaks and viscous liquids.



#### New type of detection method

When a leak occurs, the beam from the beam-emitting part scatters through the leaked liquid and is not transmitted to the beam-receiving part.





Leakage pan The beam from the beam-emitting part scatters through the leaked liquid and is not transmitted to the beam-receiving part.

#### Compact, space-saving

This slim (10 mm 0.394 in) side-mounting sensor is especially good for use in confined spaces.

#### beam-emitting part scatters ssmitted to the beam-receiving part. **When there is no leakage**>



Leakage pan The beam from the beam-emitting part reflects off of the surface of the sensor and is transmitted to the beam-receiving part.



#### No need for sensitivity adjustment

No need for sensitivity adjustment with adjuster, so initial mounting is easy.

#### Easy operation check

This sensor is equipped with a NORMAL indicator (green) which lights up when mounting correctly, and a FAULT indicator (red) which lights up when sensing the leaked liquid or when mounted incorrectly (forgetting to mount exclusive mounting bracket). So, the operation can be checked easily.

#### Safe design

If the sensor is not mounted correctly, if the cable is cut or disconnected, or if the sensor is not operating correctly, the output is the same as when the beam is not received (LEAK). Design deals with human errors such as, forgetting to mount, etc.

#### Easy installation & reset

Facilitates easy installation: the SUS mounting bracket type can be installed using only a single screw and the PVC mounting bracket type can be installed using only two screws or an adhesive. No component replacement required for resetting after leak detection. The simple shape makes it easy to wipe off the leaked liquid.

#### PVC mounting bracket available

#### EX-F72

A mounting bracket made of PVC (polyvinyl chloride) is available. This type of mounting bracket can be utilized without problems within environments that would corrode normal metal brackets.

#### **EX-F60 SERIES**

#### PFA enclosure gives excellent chemical resistance

The sensor enclosure and the cable sheath are made from PFA which is highly resistant to chemicals. Accurate sensing can be obtained even if there are leaks of chemicals such as sulfuric acid, hydrochloric acid or ammonia.



#### Easy installation & reset

The simplified shape makes it easy to clean up after liquid leaks, simply by wiping off the liquid, and no parts need to be replaced.

#### EX-FC1

#### Wire-saving unit made especially for connecting leak detection sensors!

#### Saves wiring! Now connects up to 8 leak detection sensors

EX-FC1 is a simple wire-saving unit for exclusive use with EX-F71/72, EX-F61/F62 leak detection sensors.

(It can be used with general sensors as well.)

EX-FC1 integrates the outputs from up to 8 leak detection sensors into a single OR output, yielding significant wiring and space savings.

\* Even with only one leak detection sensor connected, an OFF signal is output if the sensor detects liquid leakage, or if the unit has been installed incorrectly.

#### Compact, space-saving

Even with its built-in amplifier, the size is compact at W26  $\times$  H19  $\times$ D9 mm W1.024 × H0.748  $\times$  D0.354 in, so that it can be used even in narrow spaces.

Slim & compact

Space savings are significant, as the ultra-thin & compact

EX-FC1 has main unit body dimensions of only W20 × H80

× D52 mm W0.787 × H3.150 × D2.047 in.

Connections are made by simply

cable leads into the snap male

connector SL-CP1, then crimp

until the connector snap-locks! This saves the user the time and the trouble of stripping the insulation from each lead before attaching the leads to terminals.

inserting the leak detection sensor



LASER SENSORS PHOTO-ELECTRIC SENSORS

FIBER SENSORS

MICRO

AREA SENSORS

SAFETY COMPONENTS

PRESSURE SENSORS

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC CONTROL LASER MARKERS

Selection Guide

# Connects easily with one-touch connector

**ORDER GUIDE** 

#### Leak detection sensors

							Wafer
	Туре	Appearance	Sensing object	Cable length	Model No.	Output	Detection M-DW1
							HD-T1
	SUS mounting				EX-F71	NPN open-collector transistor	Liquid Leak Detection
purpose	bracket type	<b>~</b>	Water, Fluorinert™	2 m 6 562 ft	EX-F71-PN	PNP open-collector transistor	EX-F70 / EX-F60 Liquid Level
General	PVC mounting bracket type		(Note 1, 2)	21110.00211	EX-F72	NPN open-collector transistor	EX-F1
							- Color Mark Detection
					EX-F72-PN	PNP open-collector transistor	LX-100
					EX-F61	NPN open-collector transistor	FZ-10
ant	PFA mounting	1					_ Small / Slim Object Detection
resist	bracket type	-	Agent, such as Sulfuric acid, Hydrochloric acid,		EX-F61-PN	PNP open-collector transistor	NA1-11
nical-		Phospho Ammon	Phosphoric acid or Ammonia etc. (Note 1, 3)	3 m 9.843 ft	EX-E62	NPN open-collector transistor	Metal-sheet Double-feed Detection
Chen	PVC mounting	Sha					GD
0	bracket type	A REAL			EX-F62-PN	PNP open-collector transistor	Other Products

Notes: 1) Highly viscous liquid may not be detected stably.

2) Fluorinert<sup>™</sup> is the world wide trademark of 3M.

3) The agents mentioned above are examples.

For details, please contact our office.

#### 5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft or 3 m 9.843 ft) is also available.

When ordering this type, suffix "-C5" to the model No.

(e.g.) 5 m 16.404 ft cable length type of EX-F71-PN is "EX-F71-PN-C5".

#### Simple wire-saving unit for leak detection sensor

Appearance	Model No.	Output
	EX-FC1	Relay contact 1 a



• MS-EX-F6-1

SUS mounting bracket type

EX-F71

EX-F71-PN

NPN open-collector transistor

<NPN output type>

Maxim

**OPTIONS** FIBER SENSORS LASER SENSORS





PRESSURE

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS WIRE-

SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

Sensors

Item

Sensing object

Supply voltage

Current consumption



**SPECIFICATIONS** 

۶.

Model

Type

NPN output

**PNP** output

Model No.



General purpose

PVC mounting bracket type

EX-F72

EX-F72-PN

Description

Mounting bracket for EX-FC1

MS-EX-F6-2





Chemical-resistant

PFA mounting bracket type

EX-F61

EX-F61-PN

(Connector end caps)

8 pcs. per set

Unit mounting bracket

MS-SI -2

base

PVC mounting bracket type

EX-F62

EX-F62-PN

(Unit mounting`

MS-DIN-3

Water, Fluorinert <sup>™</sup> (Note 2, 3)	Agent, such as Sulfuric acid, Hydrochloric acid, Phosphoric acid or Ammonia etc. (Note 2, 4, 6)
12 to 24 V DC $\pm$ 10 %	Ripple P-P 10 % or less
10 mA or less (PNP output type: 15 mA or less)	15 mA or less
tput type> en-collector transistor iximum sink current: 50 mA plied voltage: 30 V DC or less (between output and 0 V) sidual voltage: 1.0 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current)	<pnp output="" type=""> PNP open-collector transistor Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output an Residual voltage: 1.0 V or less (at 50 mA source curr 0.4 V or less (at 16 mA source curr</pnp>

Selection Guide Wafer Detection M-DW1 HD-T1 Liquid Level Detection EX-F1

GD Other Products

Ou	tput	Applied voltage: 30 V DC     Residual voltage: 1.0 V o     0.4 V	or less (between output and 0 V) or less (at 50 mA sink current) / or less (at 16 mA sink current)	<ul> <li>Applied voltage: 30 V DC c</li> <li>Residual voltage: 1.0 V or 0.4 V o</li> </ul>	borness (between output and +V) less (at 50 mA source current) or less (at 16 mA source current)
	Utilization category		DC-12	or DC-13	
	Output operation	ln ne	ormal state: ON, When leak detected	or the sensor is mounted improp	erly: OFF
	Short-circuit protection		Incorp	oorated	
Res	ponse time		50 ms	or less	
FAU	JLT indicator	Red LEI	) (lights up when the leak liquid is de	etected, or the sensor is mounted	improperly)
NO	RMAL indicator		Green LED (lights up when th	e sensor is mounted properly)	
Pol	lution degree		3 (Industrial	environment)	
Pro	tection		IP67 (IEC) (Refer to P.984	for details of standards.)	
Am	bient temperature	-10 to +60 °C +14	to +140 °F (No dew condensation or id	ing allowed) Storage: –20 to +70 °C	2 –4 to +158 °F (Note 5)
Am	bient humidity		35 to 85 % RH, Sto	rage: 35 to 85 % RH	
Am	bient illuminance		Incandescent light: 1,000 {	x at the light-receiving face	
Em	itting element		Infrared LED (r	non-modulated)	
Ma	terial	Enclosure	Polypropylene	Enclos	sure: PFA
Cal	ble	0.1 mm <sup>2</sup> 3-core PVC cat	otyre cable, 2 m 6.562 ft long	0.1 mm <sup>2</sup> 3-core PFA cab	tyre cable, 3 m 9.843 ft long
Cal	ole extension	E	xtension up to total 50 m 164.042 ft i	s possible with 0.3 mm <sup>2</sup> , or more,	cable.
We	ight	Net weigł	Net weight: 25 g approx. Net weight: 60 g approx.		
Aco	essories	MS-EX-F7-1 (SUS mounting bracket) (Note 7): 1 pc	MS-EX-F7-2, MS-EX-F7-3 (PVC mounting bracket) (Note 7):1 pc. each for two-point-fixing and adhesive-fixing	MS-EX-F6-1 (PFA mounting bracket): 1 pc.	MS-EX-F6-2 (PVC mounting bracket): 1 pc.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) Highly viscous liquid may not be detected stably.

3) Fluorinert<sup>™</sup> is the world wide trademark of 3M.

4) The agents mentioned above are examples. For details, please contact our office.

5) Liquid being detected should also be kept within the rated ambient temperature range.

6) PVC mounting bracket may not be used depending on type or viscosity etc. of the agent. For details, please contact our office.

7) The mounting bracket for EX-F71(-PN) is not interchangeable with that of EX-F72(-PN) due to the different sensitivity settings of each sensor.

#### **SPECIFICATIONS**

#### ... .... ....

Sim	ple wire-saving unit		LASER SENSORS
$\wedge$	Designation	Simple wire-saving unit for leak detection sensor	PHOTO-
lten	n Model No.	EX-FC1	ELECTRIC
Арр	licable connector	SL-CP1	MICRO PHOTO- FLECTRIC
Sup	ply voltage	12 to 24 V DC ± 10 % Ripple P-P 10 % or less	SENSORS
Curr	ent consumption	50 mA or less (for the unit itself), 135 mA or less (including the sensor input current when all outputs of sensors are ON)	
Output		Relay contact 1a Switching capacity: 30 V 1 A DC (resistive load) Min. applied load: 10 mV 10 µA DC Electrical lifetime: 100,000 switching operations or more (rated load, switching frequency 20 operations/min.) Mechanical lifetime: 50 million switching operations or more (switching frequency 180 operations/min.)	SAFETY COMPONENTS PRESSURE SENSORS INDUCTIVE
	Utilization category	DC-12 or DC-13	PROXIMITY SENSORS
	Output operation	The output relay is ON when the input signal from the sensor is ON (Note 2)	PARTICULAR USE
Resp	oonse time	5 ms or less (excluding the response time of the sensor)	SENSOR
Inpu	it No.	8 Nos.	OPTIONS
ors	Normal	Green LED $ imes$ 8 (light up when the sensor is connected to each channel and the connection setting switch is set to ON)	WIRE- SAVING
licato	Error	Red LED $\times$ 8 (light up when the leak liquid is detected by a sensor connected to each channel or a sensor is mounted improperly)	SYSTEMS MEASURE-
h	Output	Orange LED [lights up when the output relay is ON (normal)]	MENT SENSORS
Pollu	ution degree	3 (Industrial environment)	STATIC
Amb	pient temperature	–10 to +60 °C +14 to +140 °F (No dew condensation or icing allowed), Storage: –20 to +70 °C –4 to +158 °F	DEVICES
Amb	pient humidity	35 to 85 % RH, Storage: 35 to 85 % RH	LASER MARKERS
Mate	erial	Enclosure: ABS, Unit mounting base: POM, Terminal part: PBT	
Cabl	le	0.2 mm <sup>2</sup> 4-core cabtyre cable, 2 m 6.562 ft long	
Cabl	le extension	Extension up to total less than 10 m 32.808 ft is possible, with 0.3 mm <sup>2</sup> , or more, cable.	
Weig	ght	Net weight: 85 g approx.	_
Acce	essories	SL-CP1 (Snap male connector): 8 pcs., MS-SL-2 (Unit mounting base): 1 pc., SC-PK (Connector end cap) : 8 pcs.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F. 2) Even with only one leak detection sensor connected, an OFF signal is output if the sensor detects liquid leakage, or if the unit has been installed incorrectly.

FIBER SENSORS

Selection Guide Wafer Detection

M-DW1 HD-T1

Liquid Level Detection EX-F1 Color Mark Detection LX-100 FZ-10 Small / Slim Object Detection NA1-11 Metal-sheet Double-feed Detection GD Other Products



LX-100

FZ-10 Small / Slim Object Detection NA1-11 Metal-sheet Double-feed Detection GD Other Products





Note: The output does not incorporate a short circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

#### PRECAUTIONS FOR PROPER USE



 Use adhesive to stick fast the mounting bracket on the mounting surface. Please note that if the adhesive sticks out from the bottom surface of the mounting bracket or is 0.5 mm 0.020 in, or more thick, the sensor body cannot be fitted to the mounting bracket.

How to fit the sensor body to the exclusive mounting bracket

 Match the notch in the sensor body with the projection of the exclusive mounting bracket and slide till a click is felt.



 When mounting, make sure to use the brackets included with the unit in order to eliminate human error (such as

forgetting to install). If the included brackets are not used, stable sensing is rendered impossible.

Also, because sensitivity settings differ between the EX-F71(-PN) and the EX-F72(-PN), their brackets cannot be interchanged.

#### Refer to p.986~ for general precautions.



 Please note that if the excess adhesive from the bottom surface of the exclusive mounting bracket is remained,

#### How to fit the sensor body to the exclusive mounting bracket

 Align the projections in the sensor body with the notches of the exclusive mounting bracket and slide till a click is felt.





How to remove the sensor body from the exclusive mounting bracket

 Pinch the projections of the sensor body and pull the body upwards. Never pull the cable, since it may cause a



- Avoid using the product in an explosive atmosphere because this product does not have an explosive-proof
- In case air bubbles are drawn into the sensing part, take care that it may take some time for sensing to stabilize, or sensing may even become unstable.
- When conducting maintenance after operation, wipe all liquid from the sensor and mounting bracket with a soft cloth. If there is liquid remained or scratch on the sensing surface or the exclusive mounting bracket, normal operation can not be performed.
- Do not use during the initial transient time (leak detection sensor: 30 sec. approx., EX-FC1: 0.5 sec. approx.) after the power supply is switched on.
- Since this sensor employs non-modulated infrared LED, take sufficient care against extraneous light. Do not expose the sensing part directly to the extraneous light.
- Take care that EX-F7 (-PN) and EX-FC1 does not come in direct contact with oil, grease or organic solvents, such as, thinner, etc.
- In case this sensor is used where electrostatic charge is present, use a metal leak pan, which should be connected to an actual ground.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC

SENSORS

AREA SENSORS

SAFETY COMPONENTS

PRESSURE SENSORS

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC

CONTROL

LASER MARKERS

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HD-T1

Liquid Level

EX-F1

Color Mark Detection

LX-100

FZ-10

Small / Slim Object Dete

Double-feed De

Other Products

GD

NA1-11

Wafer

MICRO

#### DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

35.9

28.5

13 0.512

Note: A M4 stud-bolt has been welded to this unit. M4 nut is not supplied with the sensor.

16

26.5 0.630

5.5 0.217

↓ 11 0.433

7

Assembly dimensions with mounting bracket for EX-F71(-PN)

MS-EX-F7-1 (SUS mounting) bracket

M4 (length 10 mm 0.394 in) stud-bolt (Note) (Straight type)

M4 nut (Note)

# mailbox@sentronic.com www.sentronic.com

Sensor

Tel. +41 (0)56 222 38 18 Fax +41 (0)56 222 10 12







Note: M4 stud-bolts have been welded to this unit. M4 nuts are not supplied with the sensor. Please arrange it separately.

#### MS-EX-F7-2 / For adhesive fixing

Please arrange it separately.





FIBER SENSORS

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SAVING SYSTEMS MEASURE-MENT SENSORS

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HD-T1

Liquid Leak

Liquid Level Detection

EX-F1 Color Mark Detection LX-100 FZ-10 Small / Sim Object Detection NA1-11 Na1-11 Undel-feet Detection GD Other Products

#### DIMENSIONS (Unit: mm in)

#### The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

27

18

۲

26

2-ø4.2 ø0.165

Assembly dimensions with mounting bracket for EX-F61(-PN)

4.5 0.177

0.669

MS-EX-F6-1 PFA mouting bracket

Stainless steel bush

#### EX-F61(-PN) EX-F62(-PN)



Assembly dimensions with mounting bracket for EX-F62(-PN)



(11.5)

Ē

25.5

2-ø4.5 ø0.177 mounting holes

Suitable for 35 mm 1.378 in width DIN rail

O

29.5

1

18.3

ate

Unit mounting

base (MS-SL-2) 0.15

3.661

9 354

4

13 ±

40

申

Φ

575

€



MS-DIN-3

## Amplifier mounting bracket (Optional)



Material: Cold rolled carbon steel (SPCC) (Uni-chorome plated)

SENSORS
MICRO PHOTO- ELECTRIC SENSORS
AREA SENSORS
SAFETY COMPONENTS
PRESSURE SENSORS
INDUCTIVE PROXIMITY SENSORS
PARTICULAR USE SENSORS
SENSOR
WIRE- SAVING SYSTEMS
WIRE- SAVING SYSTEMS MEASURE- MENT SENSORS
WIRE- SAVING SYSTEMS MEASURE- MENT SENSORS STATIC CONTROL DEVICES
WIRE- SAVING SYSTEMS MEASURE- MENT SENSORS STATIC CONTROL DEVICES LASER MARKERS
WIRE- SAVING SYSTEMS MEASURE- MENT SENSORS STATIC CONTROL DEVICES LASER MARKERS

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NA1-11

Metal-sheet Double-feed Detect

Other Products

GD

Detect

3 0.188

0.551

1 19 14 0.748 FIBER SENSORS

LASER SENSORS

PHOTO-