

Control and signaling units for safety applications

Harmony[®] XPE foot switches



Schneider
Electric

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Harmony® XPE foot switches

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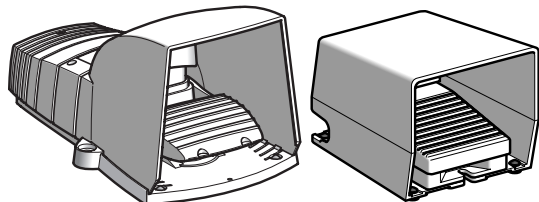
Control and signaling units for safety applications

Foot switches, Harmony type XPE

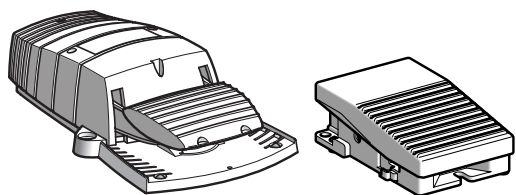
Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).



Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

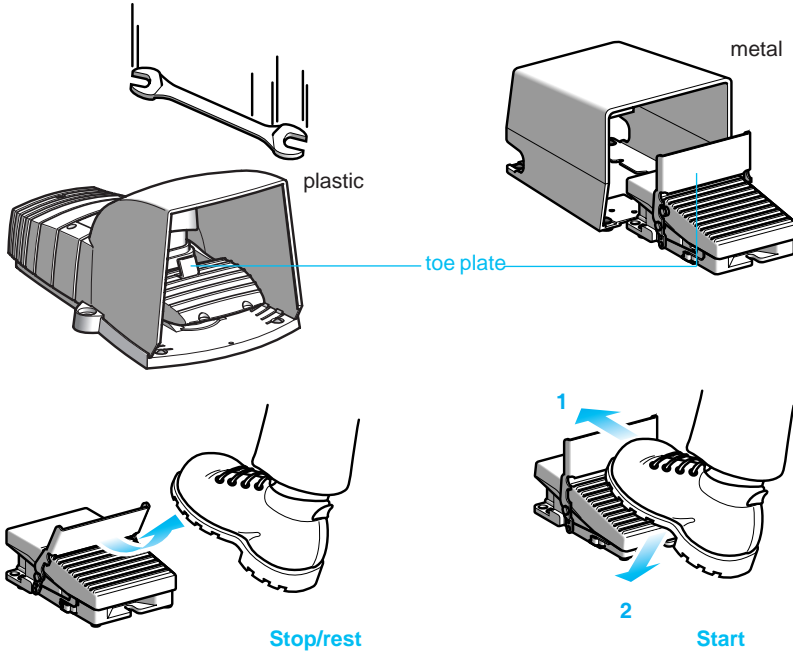
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

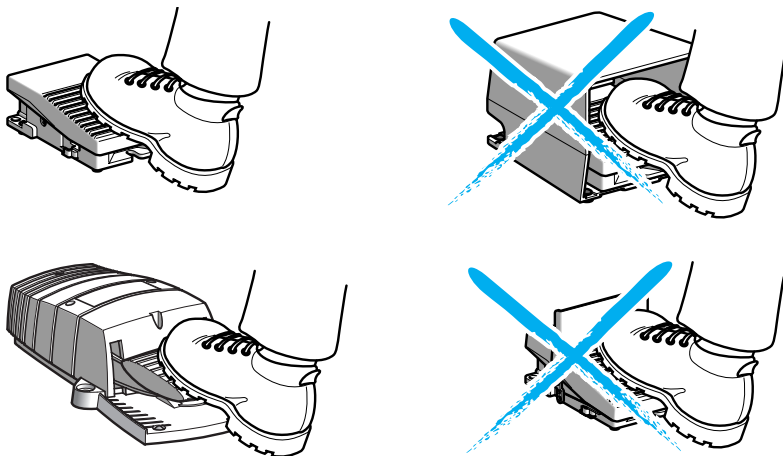
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

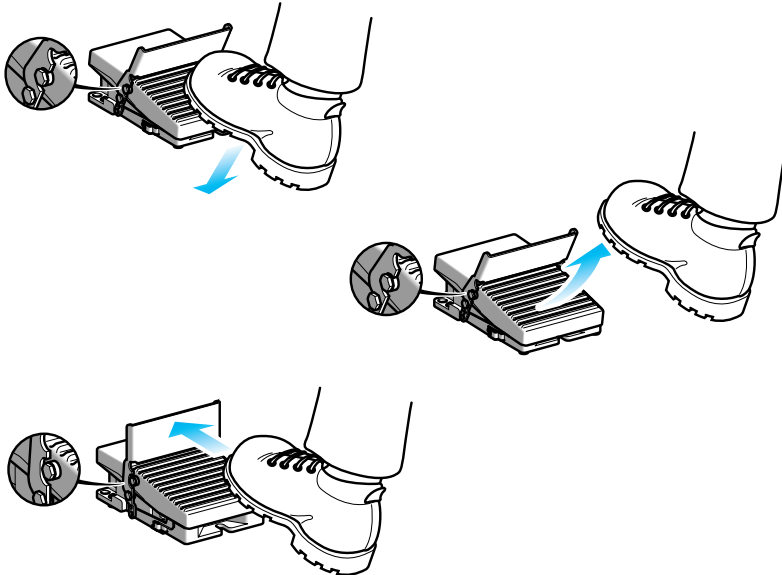
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

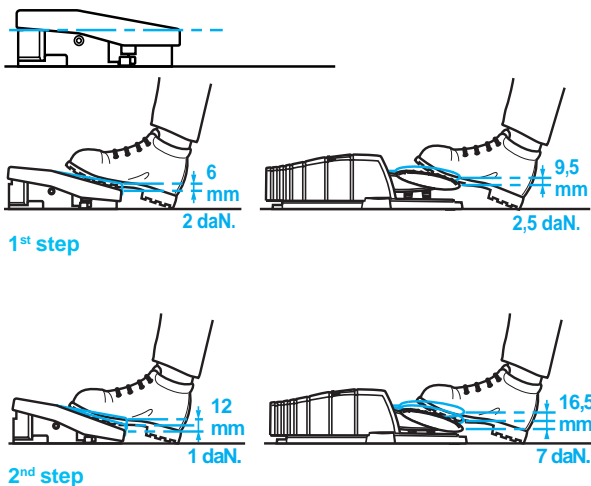
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

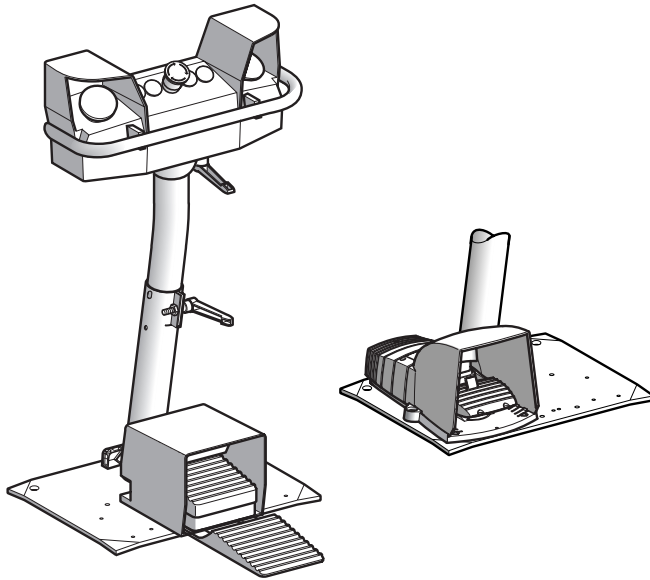
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
- Forging machines, rolling machines, cold metal forming machines

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

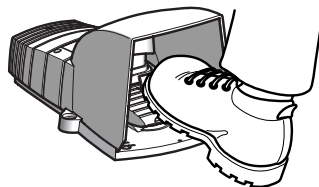


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

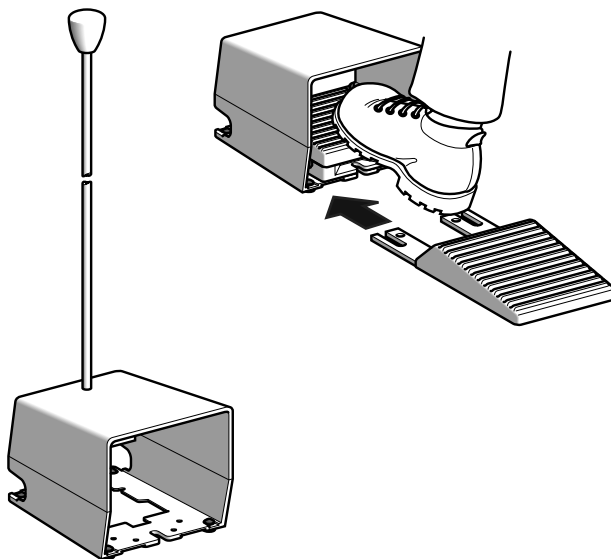
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step	2 N/C + N/O	Blue	XPEM529	2.600/5.372
		1 step with analog output	2 N/C + N/O	Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPEM410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.

(2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



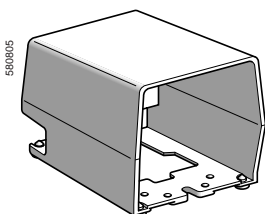
XPEG810



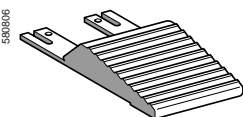
XPE110



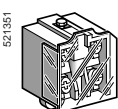
XPEA110



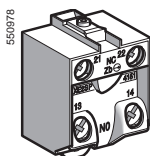
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D		XPER810	8
DE9RA1620	9	XPER811	8
DE9RA200612	9	XPER911	8
DE9RA201014	9	XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
XPEM410	8		
XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
XPEM911	8		
XPEM929	8		
XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
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XPER711	8		

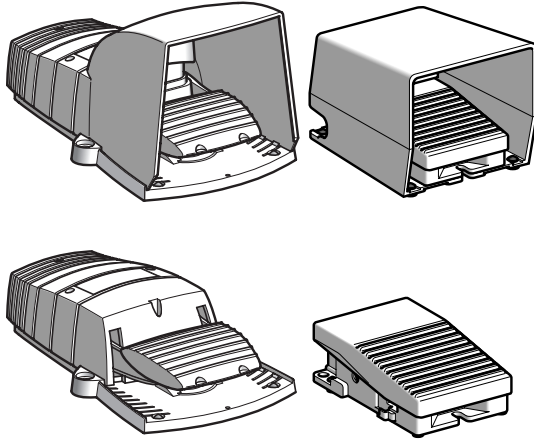
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Snap action contact (quick break)

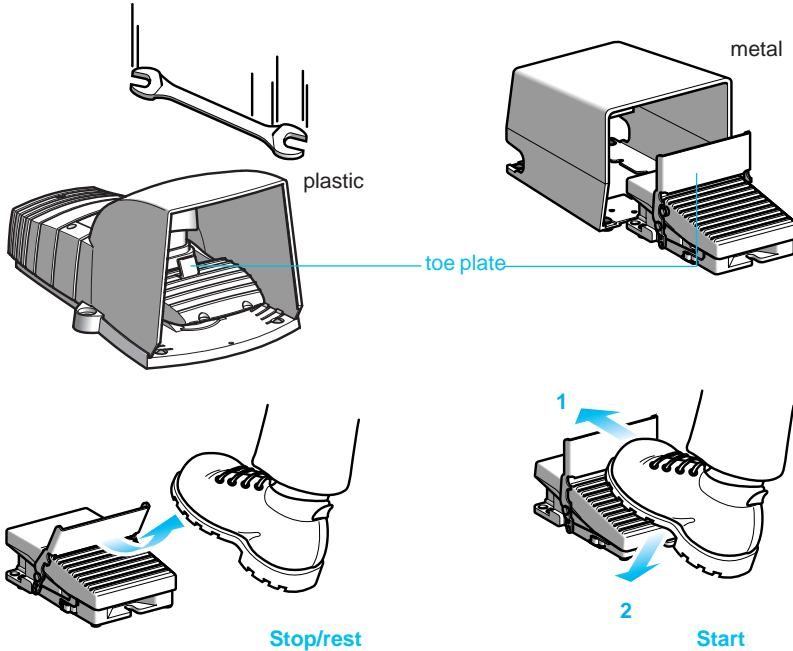
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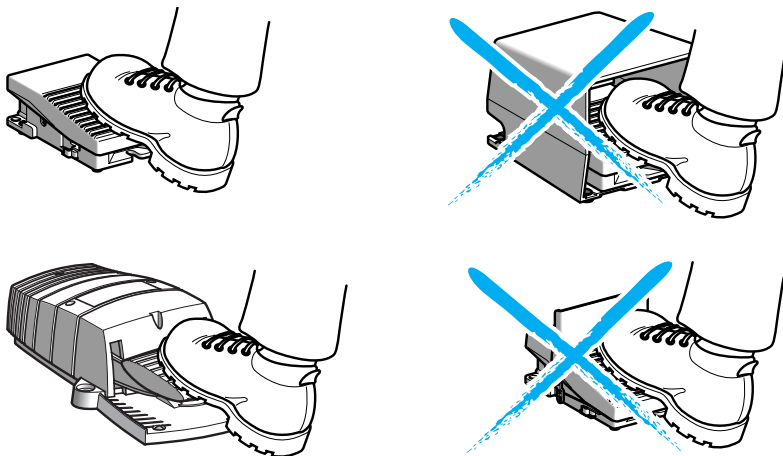
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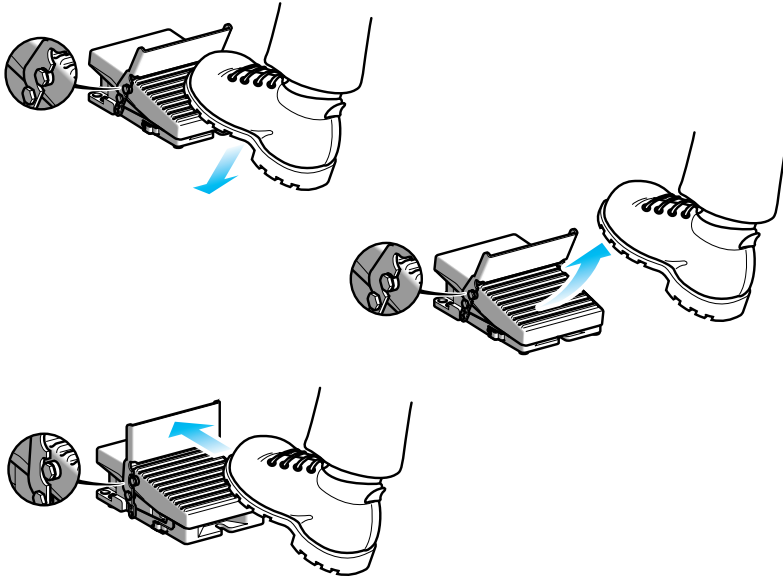
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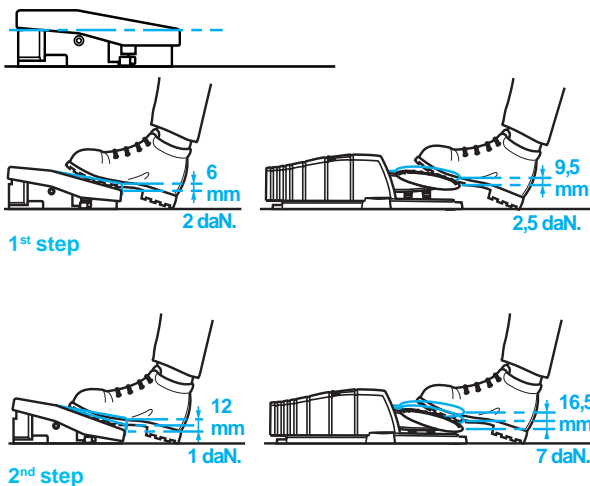
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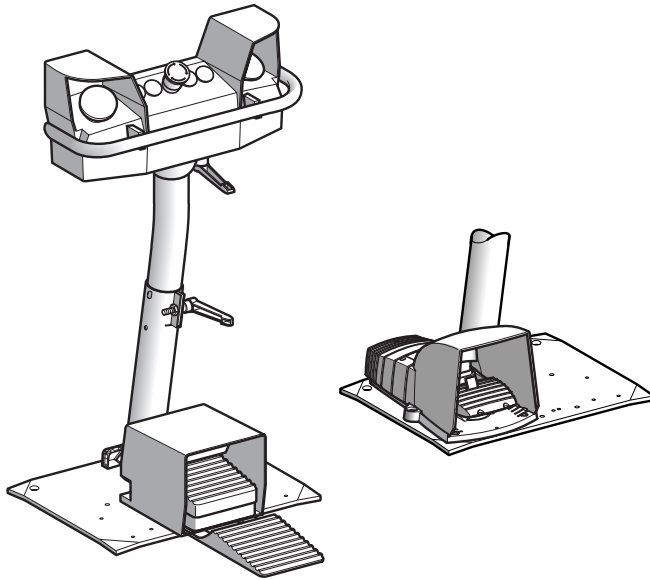
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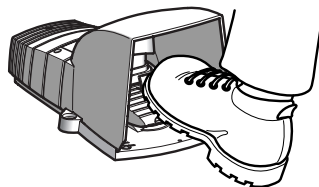


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

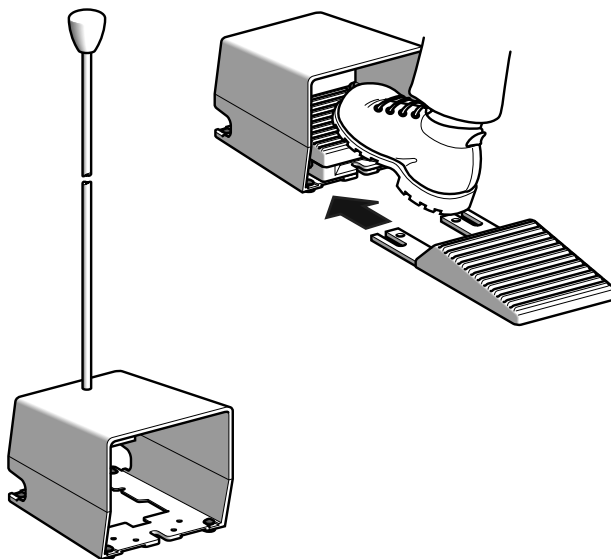
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.

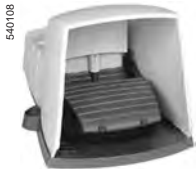
(2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



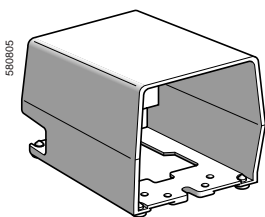
XPEG810



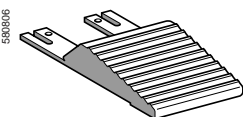
XPE110



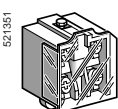
XPEA110



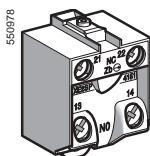
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D			
DE9RA1620	9	XPER810	8
DE9RA200612	9	XPER811	8
DE9RA201014	9	XPER911	8
		XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
XPEM410	8		
XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
XPEM911	8		
XPEM929	8		
XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
XPER311	8		
XPER410	8		
XPER510	8		
XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		

General contents

Harmony® XPE foot switches

Selection guide page 2

■ General

□ Presentation of range page 4

■ Metal foot switches, Harmony XPEM/R

□ Single and double pedal foot switches with protective cover page 8

□ Foot switches without protective cover page 8

■ Plastic foot switches, Harmony XPEA/B/G/Y

□ Single pedal foot switches with protective cover page 9

□ Foot switches without protective cover page 9

■ Accessories page 9

■ Product reference index page 10

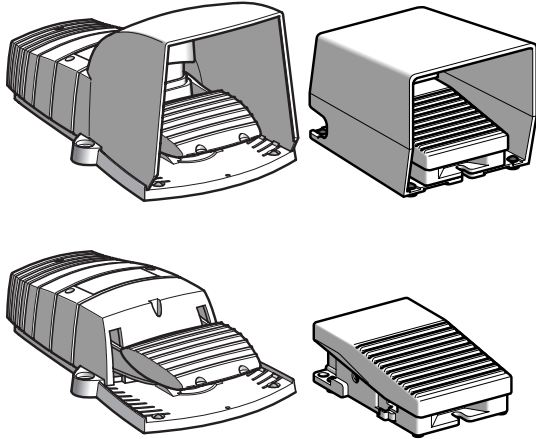
Control and signaling units for safety applications

Foot switches, Harmony type XPE

Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).

Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

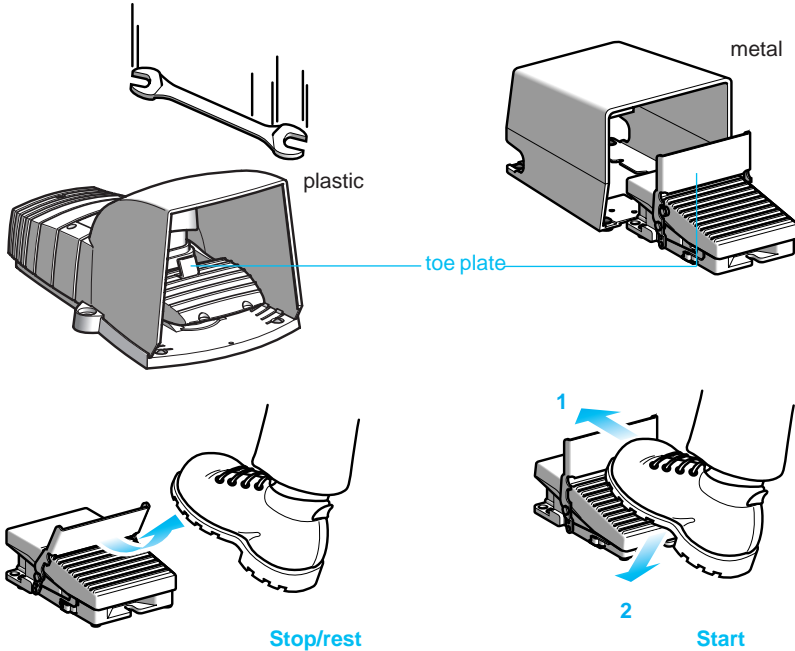
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

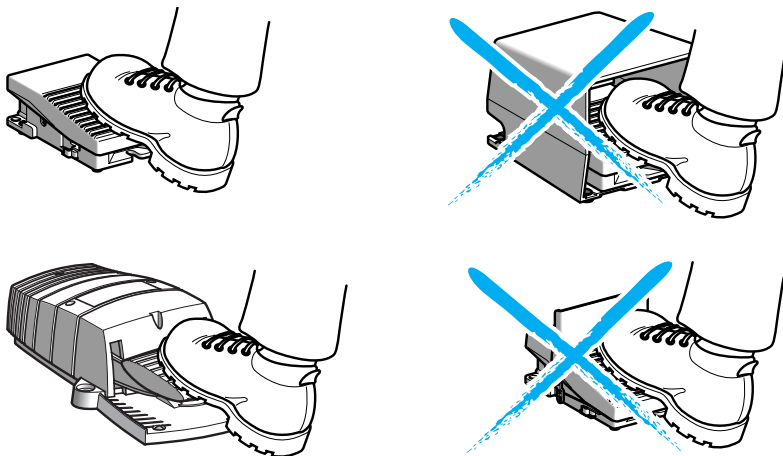
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

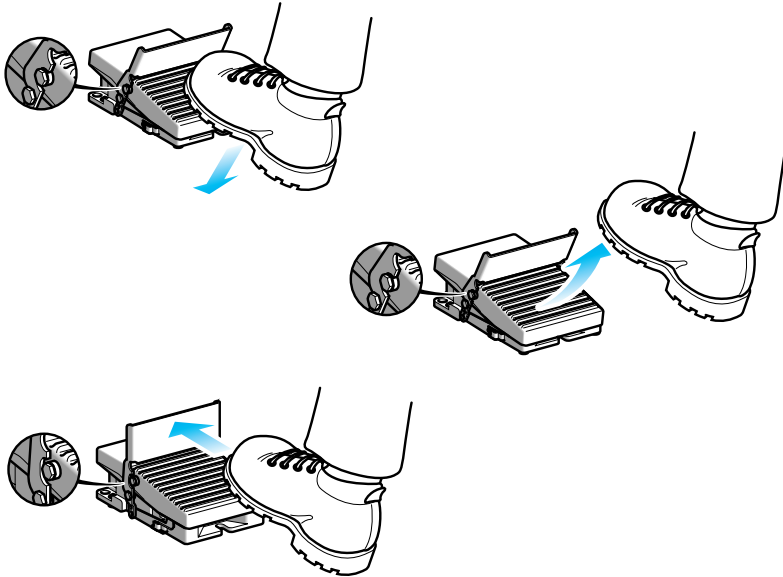
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

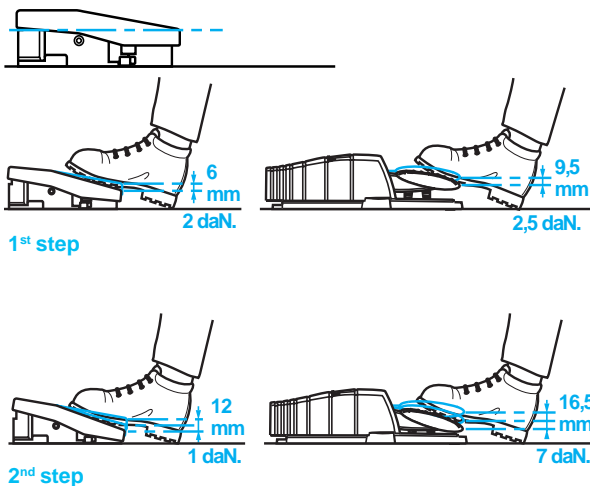
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

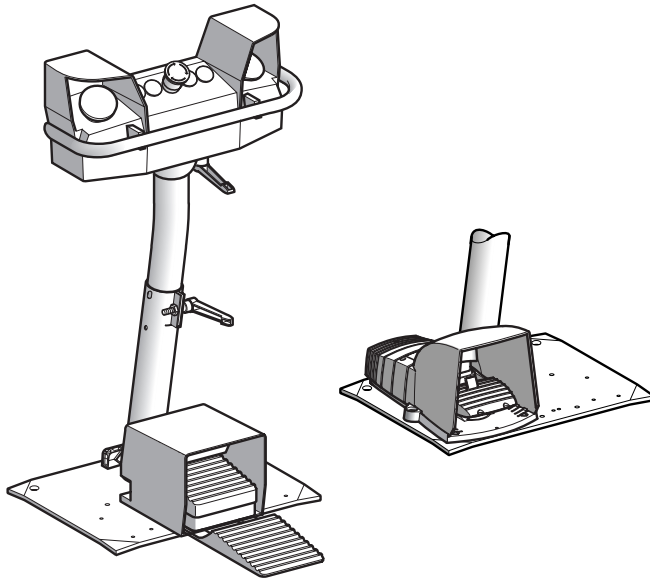
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
- Forging machines, rolling machines, cold metal forming machines

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

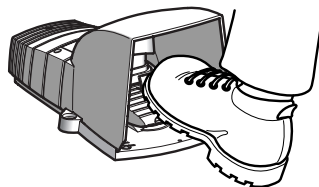


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

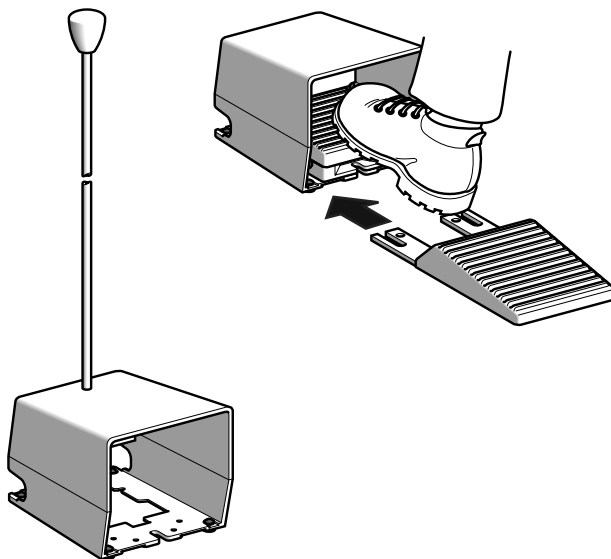
- One XPE foot switch, with or without protective cover.
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Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
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	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPEM711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.
 (2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



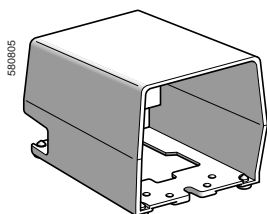
XPEG810



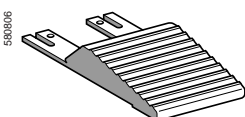
XPE110



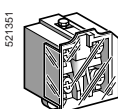
XPEA110



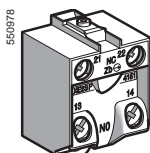
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D		XPER810	8
DE9RA1620	9	XPER811	8
DE9RA200612	9	XPER911	8
DE9RA201014	9	XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
XPEM410	8		
XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
XPEM911	8		
XPEM929	8		
XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
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XPER410	8		
XPER510	8		
XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		

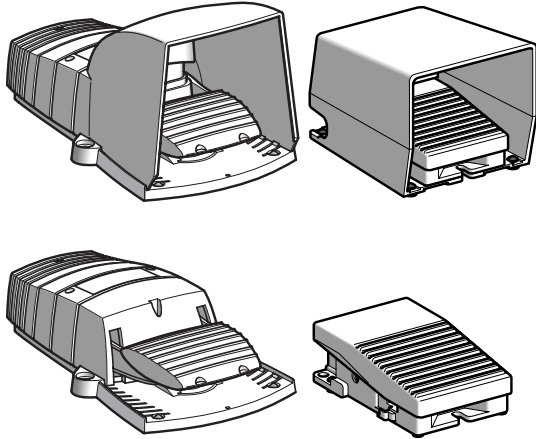
Control and signaling units for safety applications

Foot switches, Harmony type XPE

Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).

Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

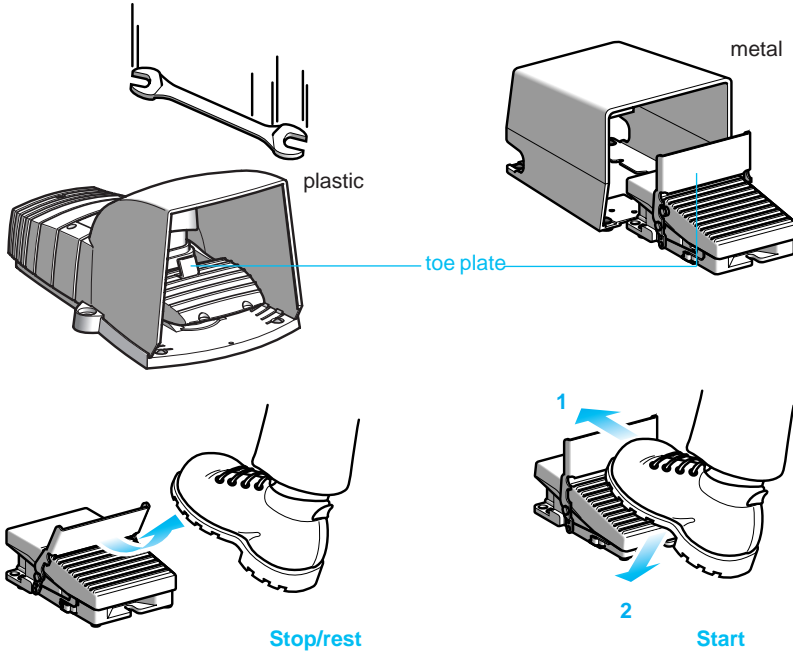
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

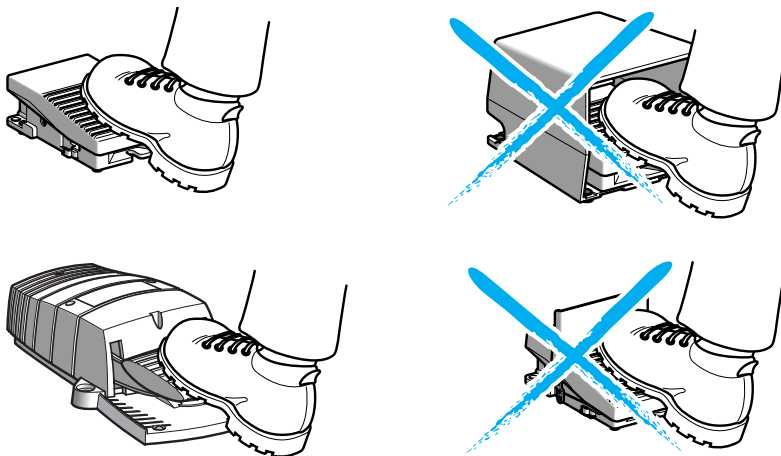
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

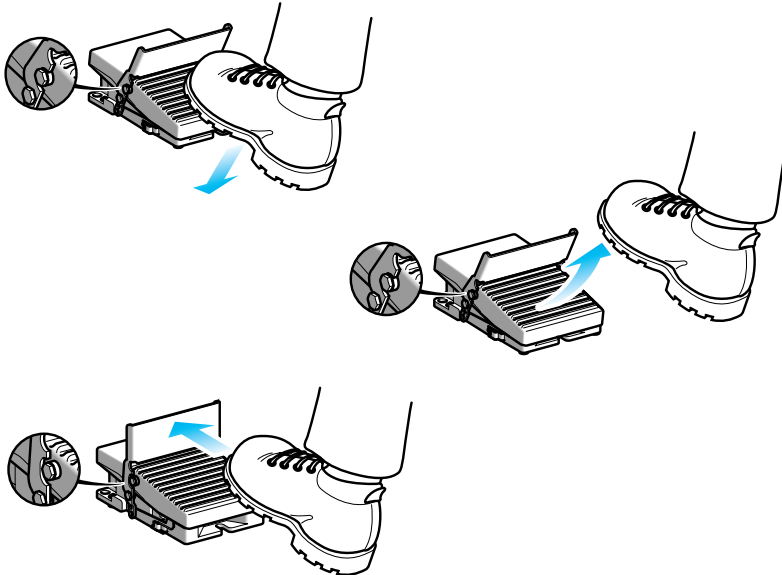
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

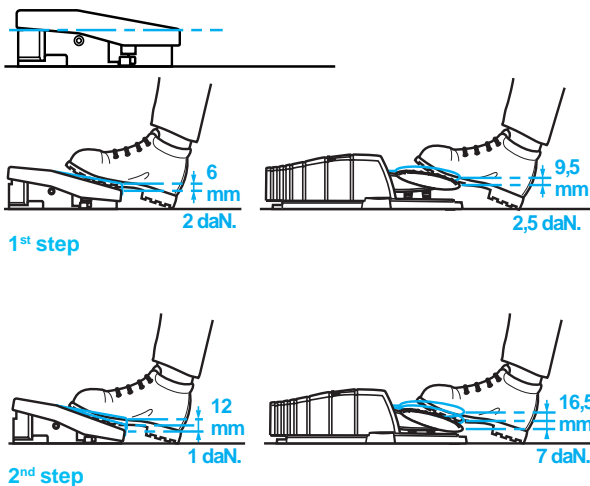
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

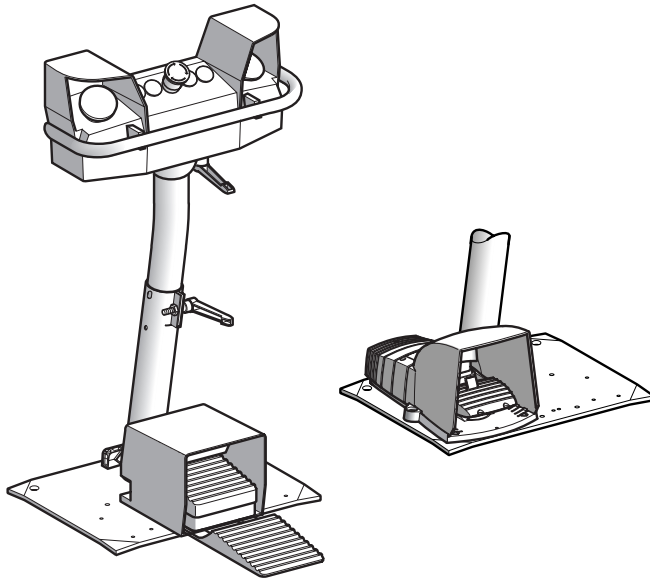
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
- Forging machines, rolling machines, cold metal forming machines

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

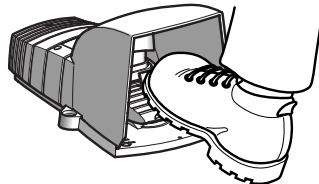


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

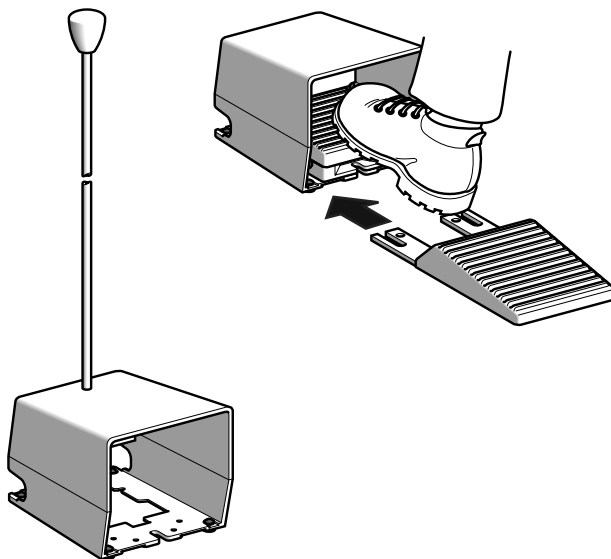
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.

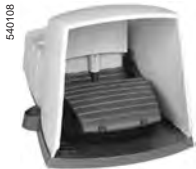
(2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



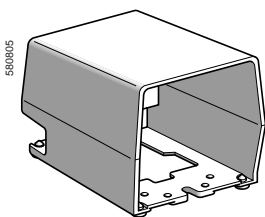
XPEG810



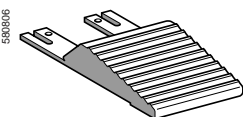
XPE110



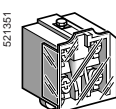
XPEA110



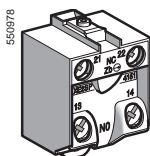
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D		XPER810	8
DE9RA1620	9	XPER811	8
DE9RA200612	9	XPER911	8
DE9RA201014	9	XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
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XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
XPEM911	8		
XPEM929	8		
XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
XPER311	8		
XPER410	8		
XPER510	8		
XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		

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Harmony® XPE foot switches

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■ Product reference index page 10

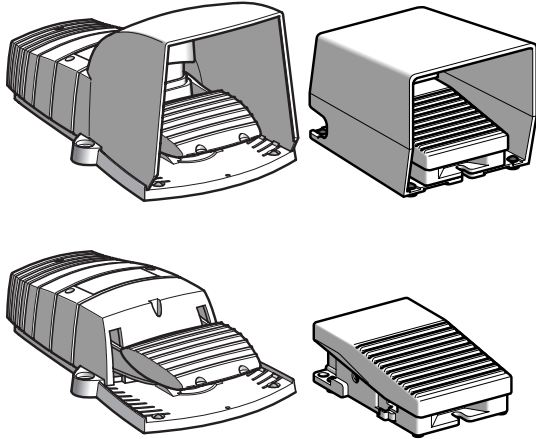
Control and signaling units for safety applications

Foot switches, Harmony type XPE

Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).

Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

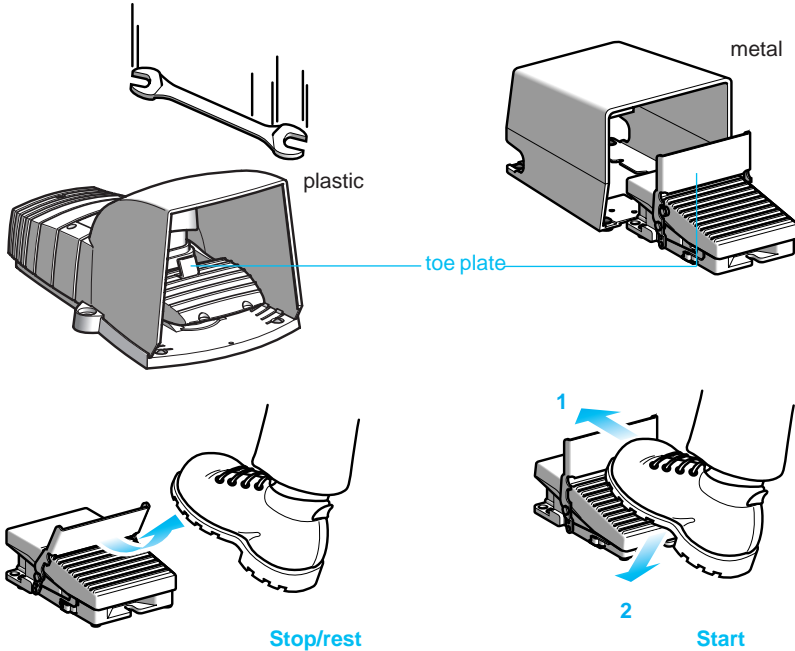
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

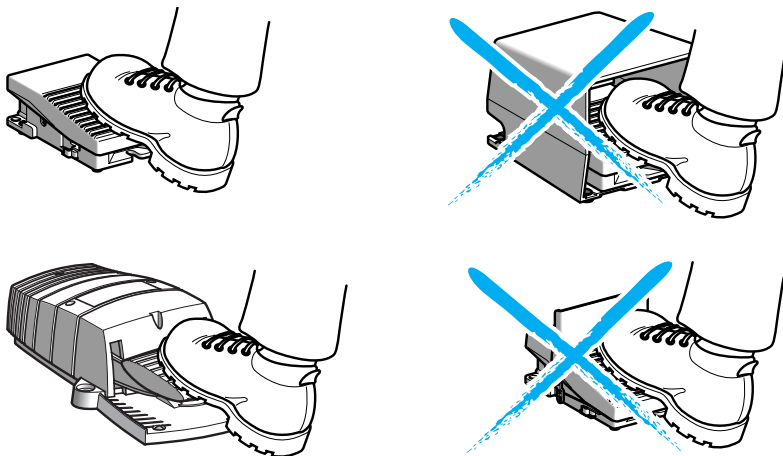
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

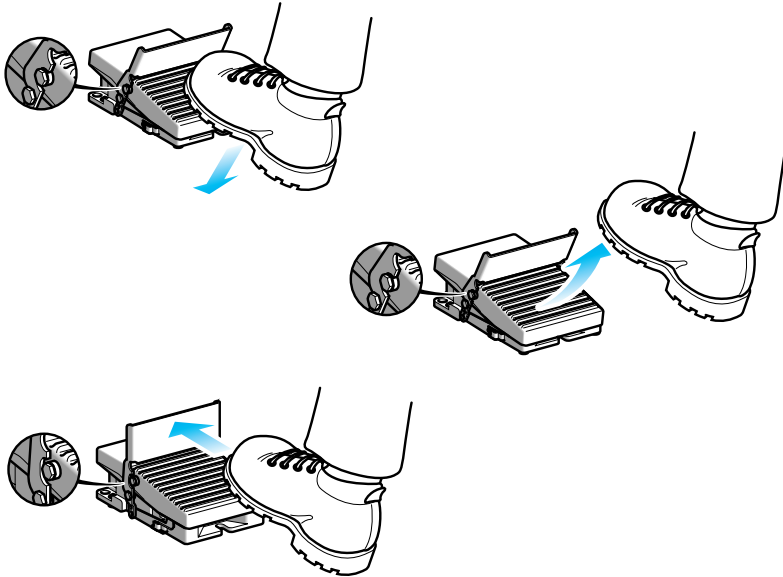
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

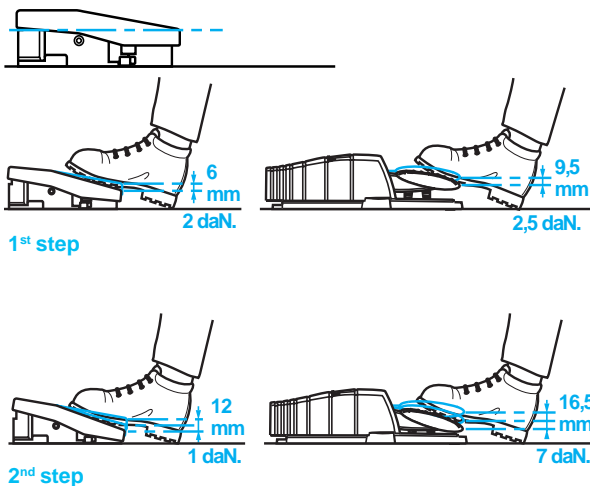
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

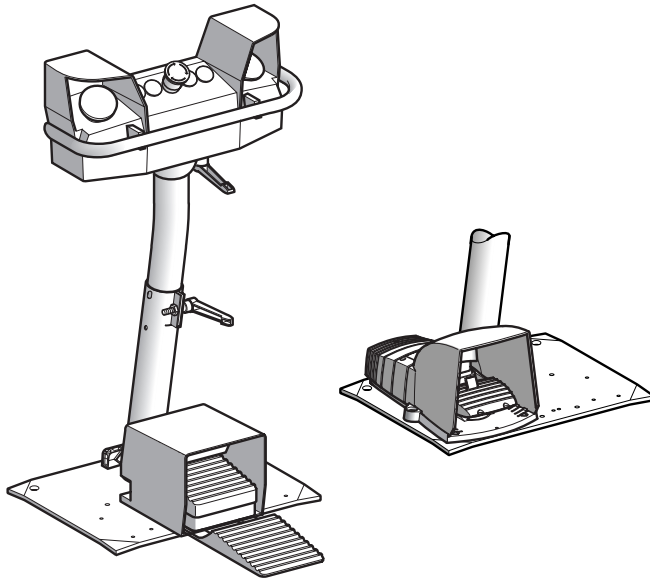
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
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Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

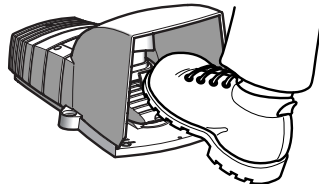


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

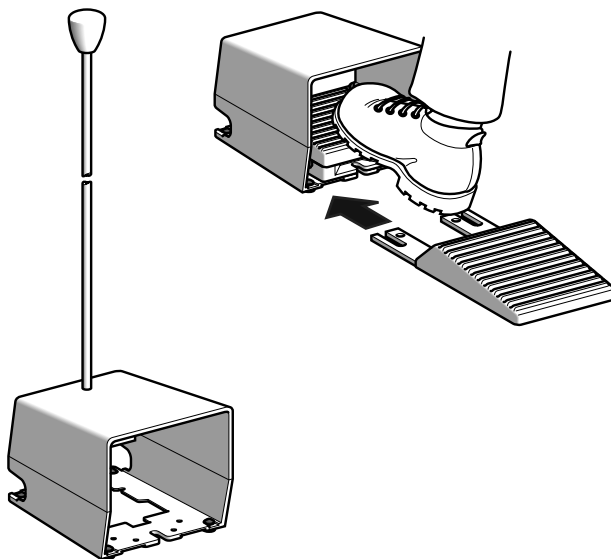
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.

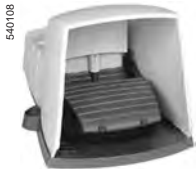
(2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



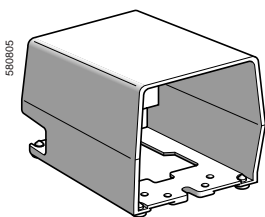
XPEG810



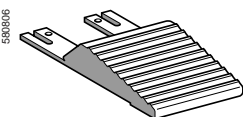
XPE110



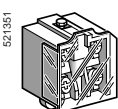
XPEA110



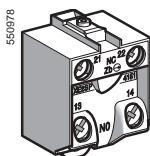
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D			
DE9RA1620	9	XPER810	8
DE9RA200612	9	XPER811	8
DE9RA201014	9	XPER911	8
		XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
XPEM410	8		
XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
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XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
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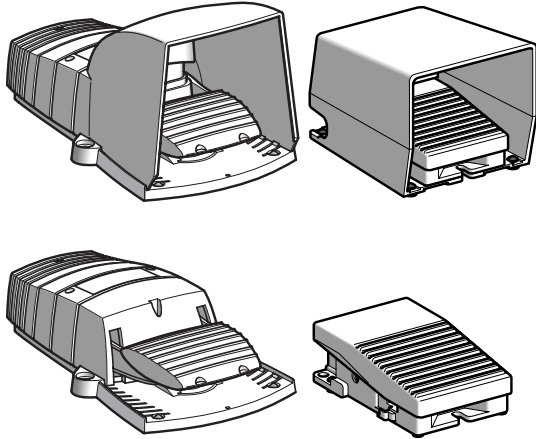
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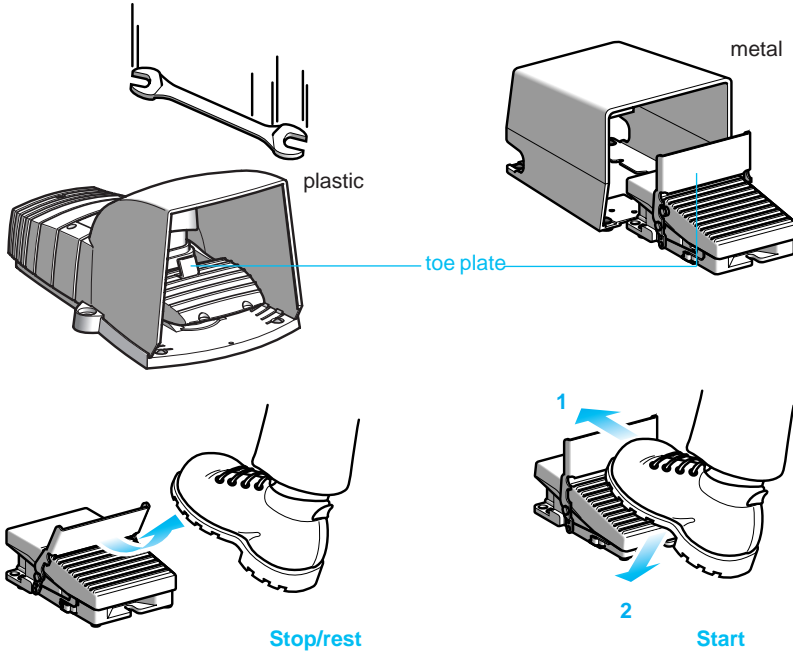
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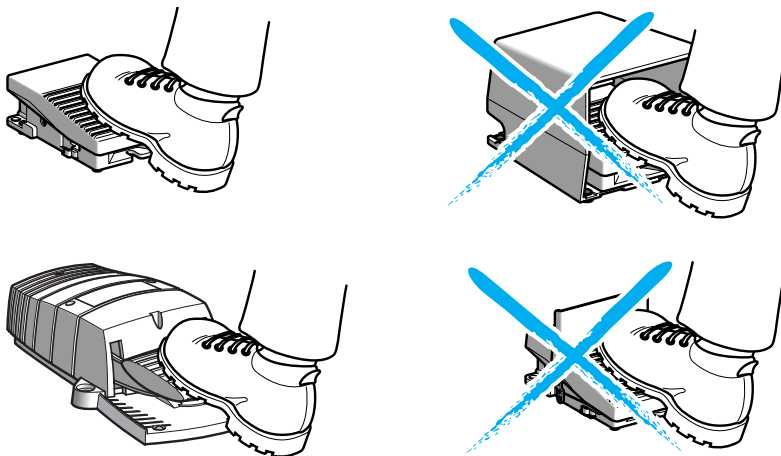
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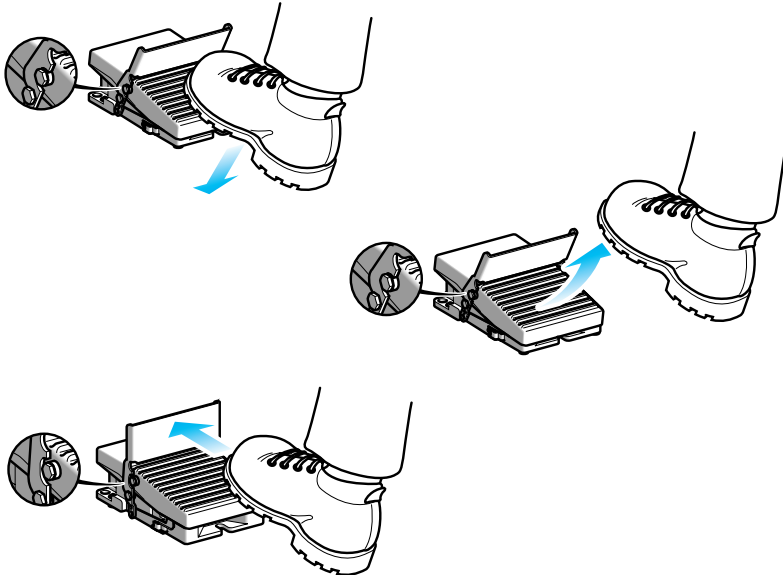
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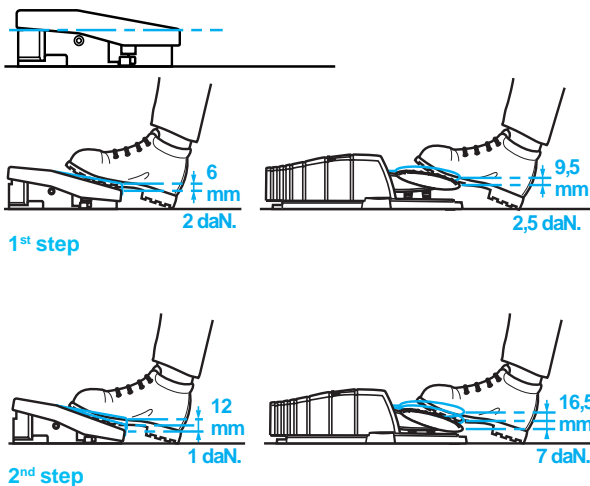
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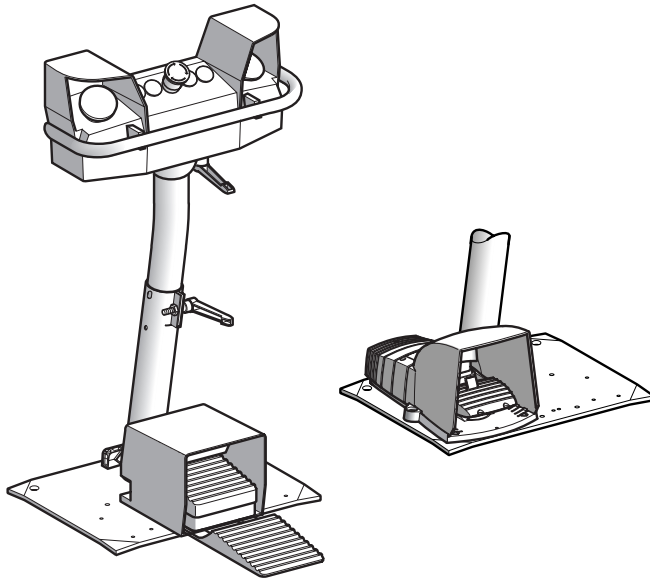
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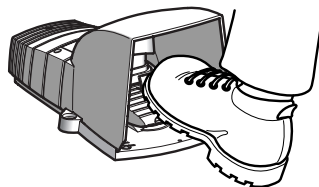


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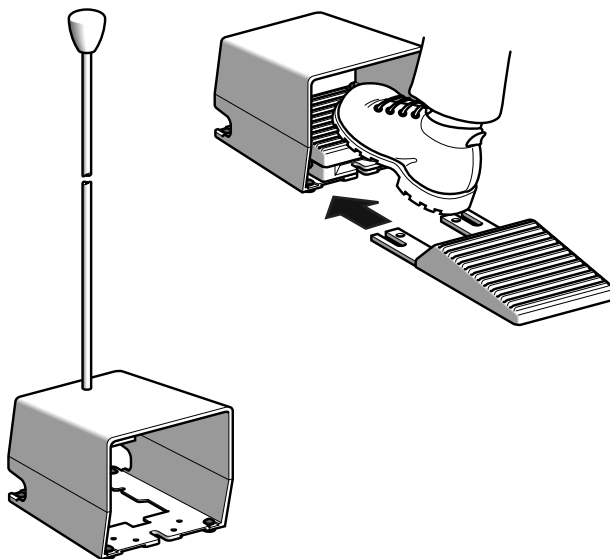
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- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

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XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

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	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step	2 N/C + N/O	Blue	XPEM529	2.600/5.372
		1 step with analog output	2 N/C + N/O	Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPEM410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.

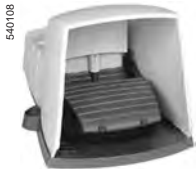
(2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



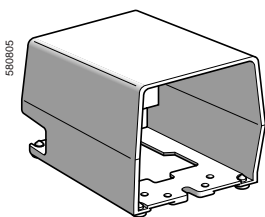
XPEG810



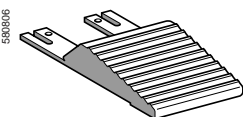
XPE110



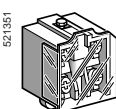
XPEA110



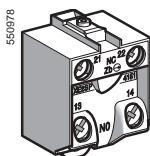
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D			
DE9RA1620	9	XPER810	8
DE9RA200612	9	XPER811	8
DE9RA201014	9	XPER911	8
		XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
XPEM329	8		
XPEM410	8		
XPEM510	8		
XPEM511	8		
XPEM529	8		
XPEM611	8		
XPEM711	8		
XPEM810	8		
XPEM811	8		
XPEM911	8		
XPEM929	8		
XPEM3100D	8		
XPEM3110D	8		
XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
XPER311	8		
XPER410	8		
XPER510	8		
XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		

General contents

Harmony® XPE foot switches

Selection guide page 2

■ General

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■ Metal foot switches, Harmony XPEM/R

□ Single and double pedal foot switches with protective cover page 8

□ Foot switches without protective cover page 8

■ Plastic foot switches, Harmony XPEA/B/G/Y

□ Single pedal foot switches with protective cover page 9

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■ Accessories page 9

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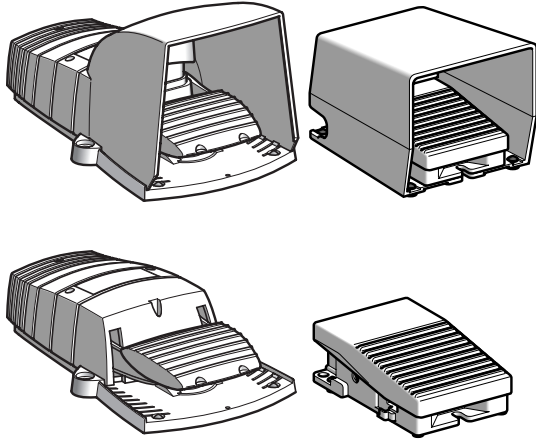
Control and signaling units for safety applications

Foot switches, Harmony type XPE

Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).

Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

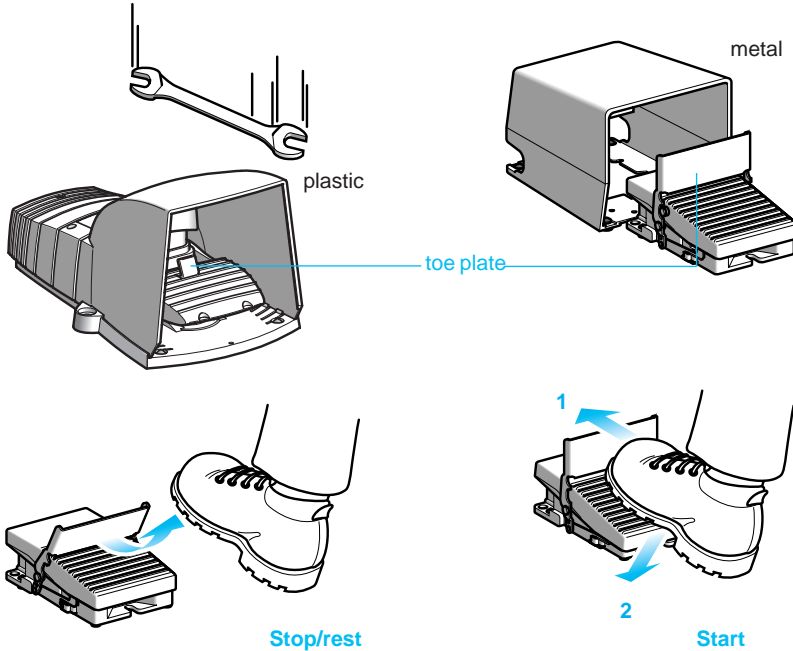
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

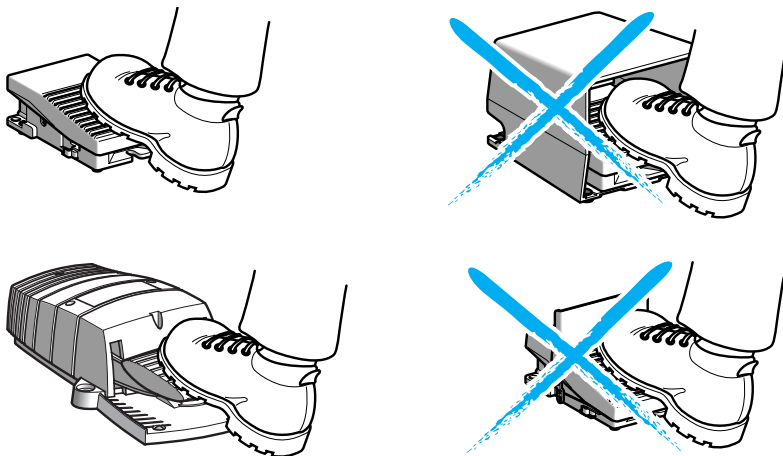
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

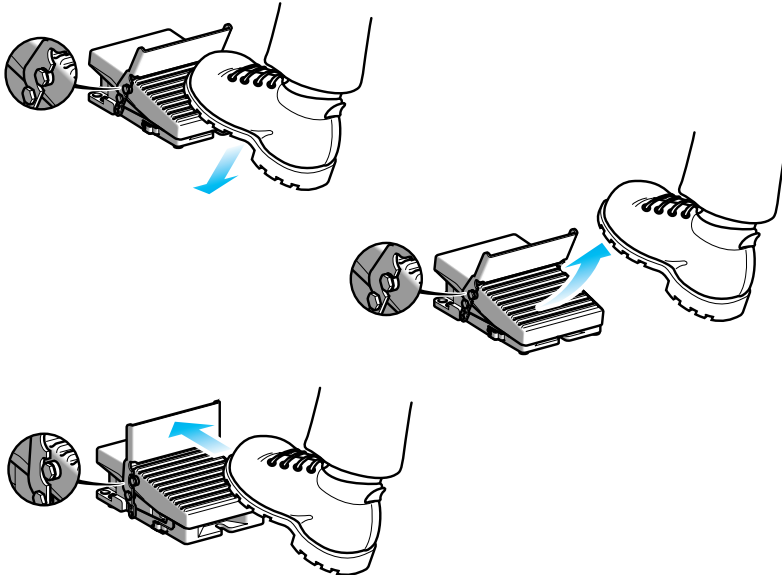
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

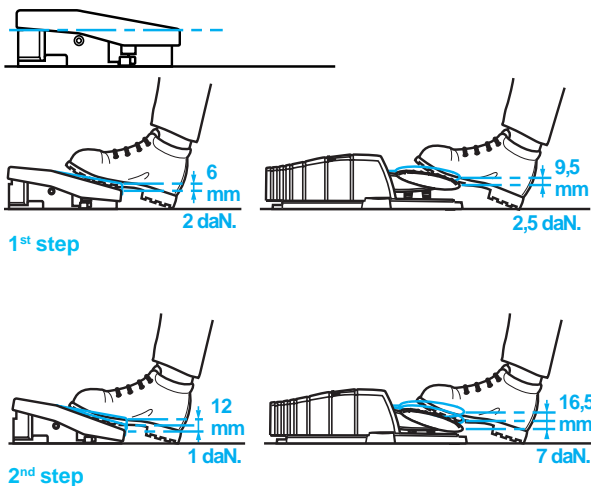
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

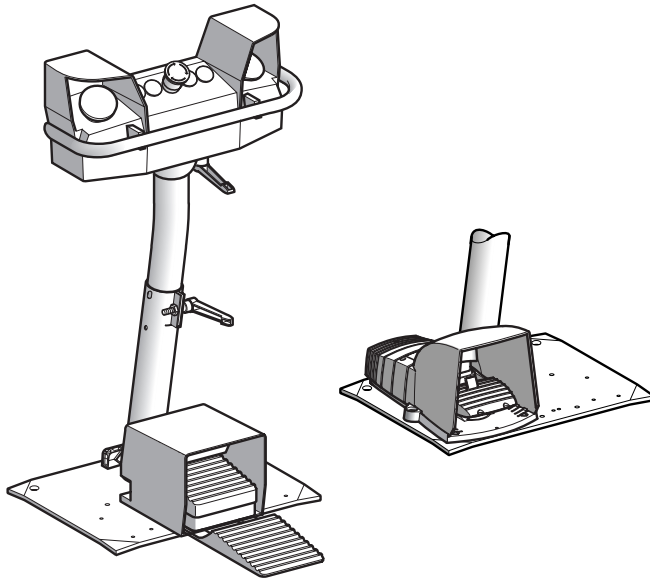
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
- Forging machines, rolling machines, cold metal forming machines

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

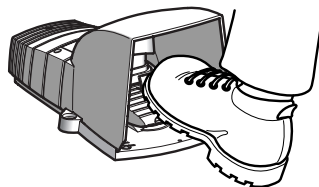


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

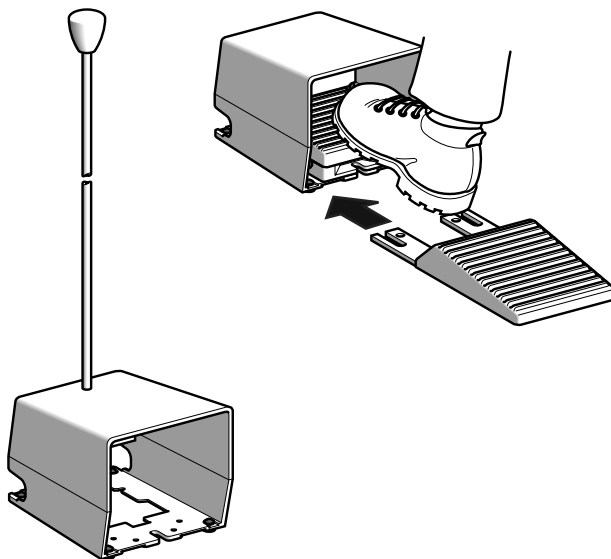
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPEM711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.
 (2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



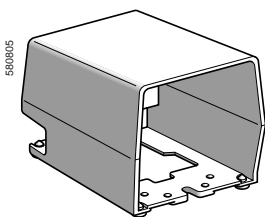
XPEG810



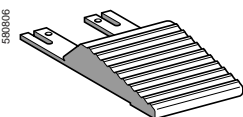
XPE110



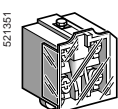
XPEA110



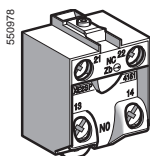
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D			
DE9RA1620	9	XPER810	8
DE9RA200612	9	XPER811	8
DE9RA201014	9	XPER911	8
		XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
XPEM110	8		
XPEM111	8		
XPEM211	8		
XPEM310	8		
XPEM311	8		
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XPEM529	8		
XPEM611	8		
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XPEM5100D	8		
XPEM5110D	8		
XPEM6210D	8		
XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
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XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		

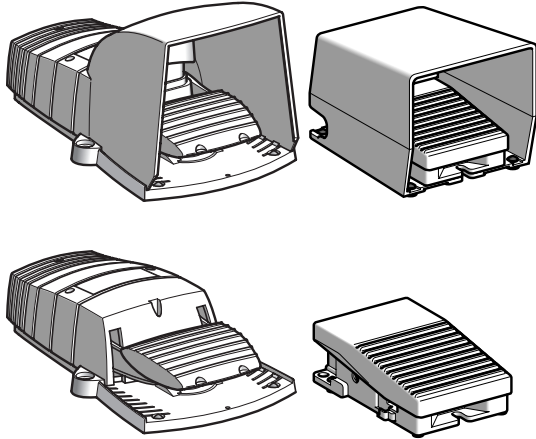
Control and signaling units for safety applications

Foot switches, Harmony type XPE

Presentation

Foot switches type XPE are an ideal solution for providing start and stop instructions for many types of industrial machines, running in various operating modes: normal (pulsed) start, inching, hold to run.

The range comprises metal case foot switches (heavy duty, high risk) complying to very strict regulations, and plastic case foot switches (light duty, low risk).



Fitted with a **protective cover**, the foot switches are for applications where, for each issuing of the start instruction, a high level of danger exists (**high risk**).

Foot switches **without a protective cover** are suitable for applications where the issuing of the start instruction presents a **reduced level of danger**.

Contact

Switches incorporate snap action contacts with positive opening operation

The foot switches can incorporate **one or two N/C + N/O contact blocks**.

Positive opening operation on release of pedal: the hold down or return to the rest position of the pedal (machine stop) is positive acting.

Terminology

Positive opening operation

A switch meets this requirement when all its N/C contacts can be switched to the open position with certainty, i.e. there are no flexible links between the moving contacts and the actuator to which the operating force is applied.

All pedal operated foot switches incorporate a snap action N/C + N/O contact block with positive opening operation, and conform fully to standard IEC 60947-5-1 Section 3.

Snap action contact (quick break)

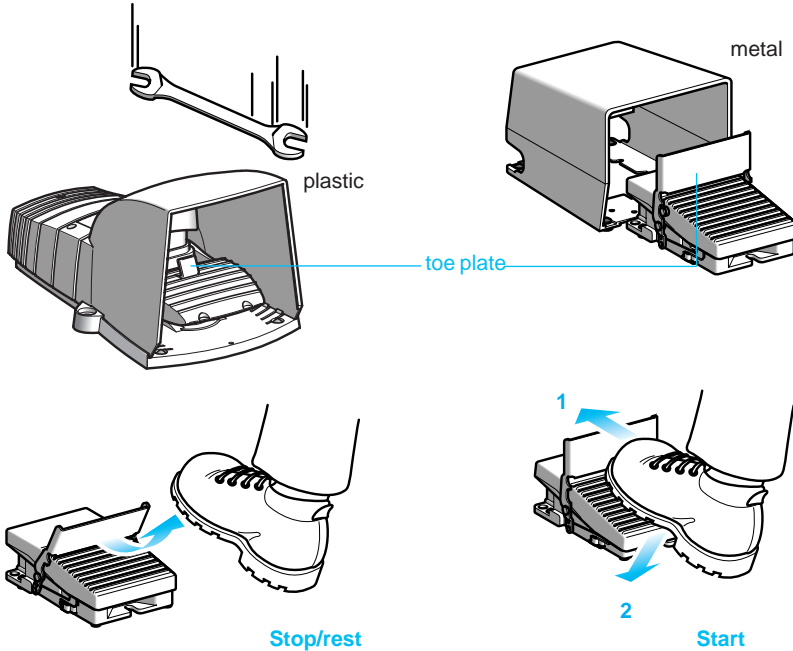
The displacement speed of the moving contacts is not related to the speed at which the contact actuator is operated. This feature gives consistent electrical performance, even when the contact actuator device is operated at low speeds.

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Start instructions

Foot switches XPE with protective cover are ideally suited for issuing a safety "Start" instruction for potentially dangerous machines.



The protective cover over the operating pedal avoids the risk of accidental operation, either by human action or by falling objects, which could result in unintentional starting of the machine.

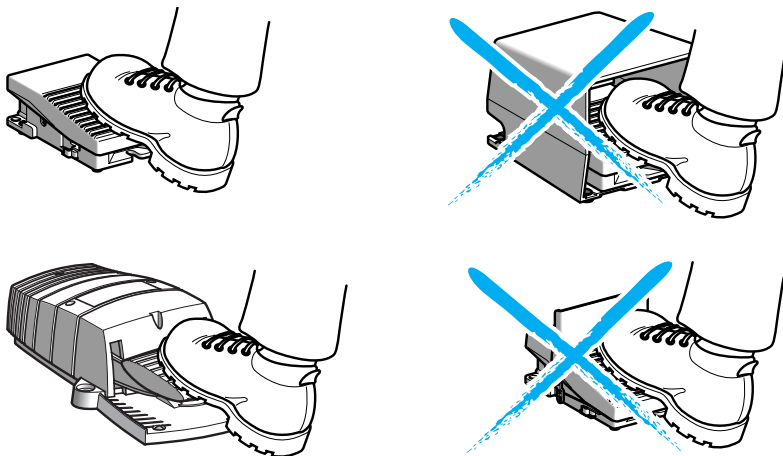
A trigger mechanism (**toe plate**) enables locking of the pedal in the rest (released) position.

Positive action is required on the toe plate **1** before the pedal **2** can be depressed to start the machine.

On releasing the pedal to stop the machine, the trigger mechanism re-engages and locks the pedal in the rest position.

Normal stop instructions

All foot switches of the XPE range can be used for issuing a normal stop instruction to a machine.



Never use the protective cover nor the trigger mechanism for this type of application. Access to the stop control must be as unrestricted as possible and without any constraints.

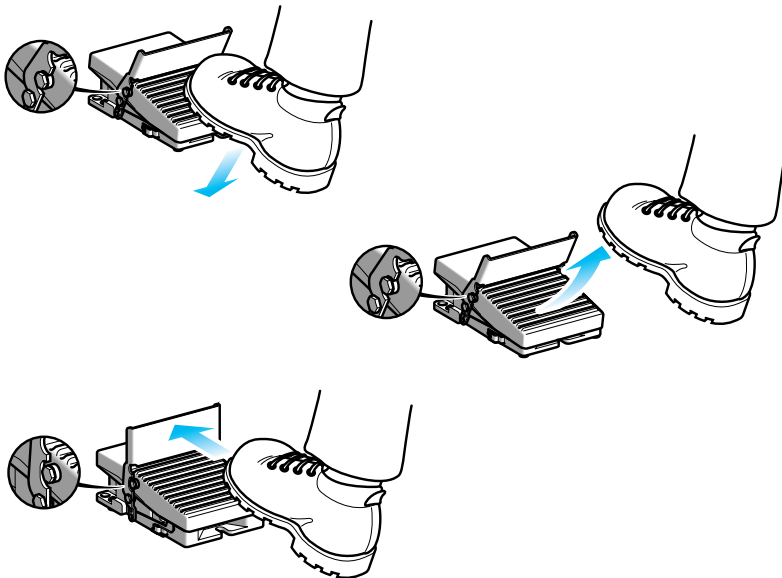
For machine stop instructions, use the N/C contact(s).

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Pedal latching device when depressed

Foot switches with pedal latching device are particularly suited for the control of "hold to run" machines and also, for adjustment operations.



Pressing the pedal issues the machine start instruction and, when the pedal reaches its stop, it latches in the operated position.

Removing the foot from the pedal will not stop the "machine" cycle (**hold to run**), the pedal remains latched.

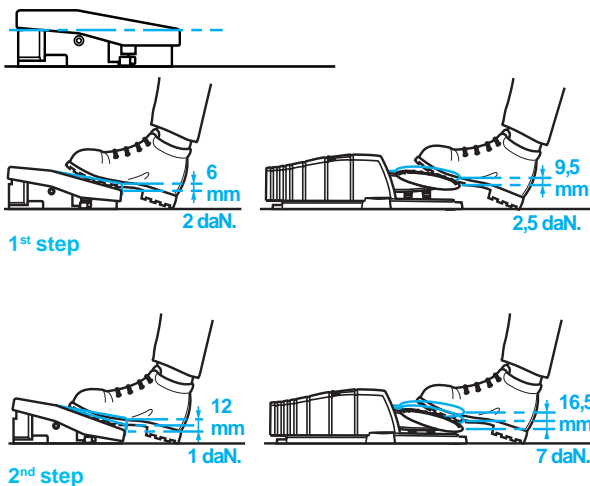
For issuing a normal stop instruction, the foot is replaced on the pedal and the toe plate operated: this returns the pedal to the rest position.

Switches with 2 step contact operation

Foot switches featuring 2 step contact operation are ideal for applications involving 2-speed machines.

Examples:

- First speed: low (used for setting-up, adjustment or tool maintenance).
- Second speed: fast (normal machine operating speed).



The first step, at 6 mm pedal travel and light foot pressure (2 daN), actuates a N/C + N/O contact block.

The second step, at maximum pedal travel (12 mm) and required foot pressure (9 daN), actuates a second N/C + N/O contact block.

Applications

Many types of machines are fitted with foot switches

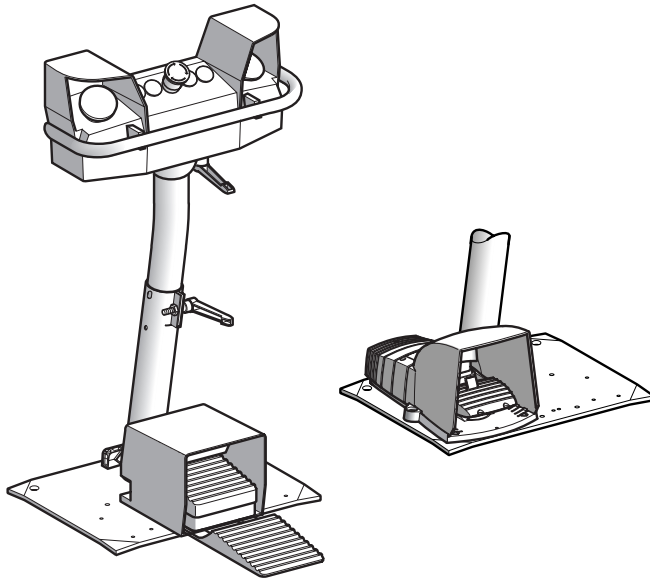
- Bending machine
- Dosing machine
- Assembly station
- Packaging machines
- Cutting presses, stamping presses
- Machine tools (numerical control, lathes, milling machines, grinders, machining centres)
- Guillotines, cutters, folders, saws
- Forging machines, rolling machines, cold metal forming machines

Control and signaling units for safety applications

Foot switches, Harmony type XPE

Foot switches used in conjunction with two-hand control stations

Foot switches XPE can be mounted directly on the baseplate (without drilling additional fixing holes) of the pedestal XY2SB90 for two-hand control stations XY2SB7e.

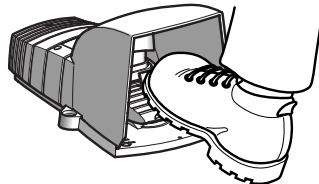


The baseplate of the two-hand control station pedestal XY2SB90 is pre-drilled with fixing holes to suit the mounting of either:

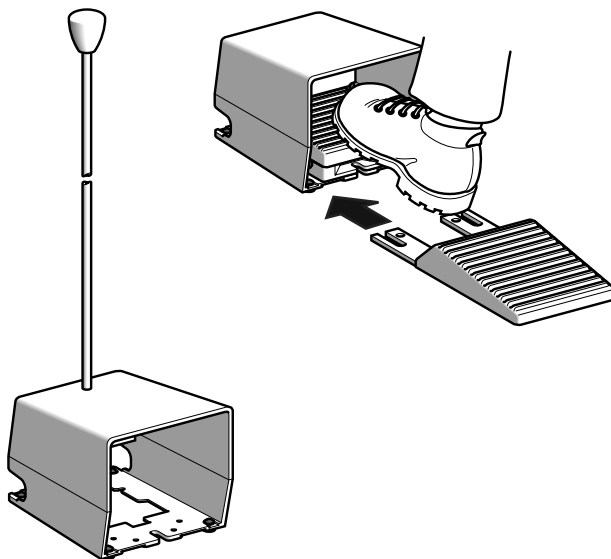
- One XPE foot switch, with or without protective cover.
- Two XPER foot switches, each with its own protective cover or fitted with a common (double) cover.

Ergonomic

The protective cover is very strong and is sufficiently dimensioned to accommodate all types of footwear (large size, safety boots, etc.).



The foot switch is designed such that the operating pedal is close to the ground and at a comfortable angle.



Various accessories improve the working comfort for machine operators and help to avoid discomfort in the base of the spine due to unbalanced positioning of the pelvis:

- Heel rest (metal XPE).
- Hand grip for mounting on protective cover.

Control and signaling units for safety applications

Metal foot switches, Harmony types XPEM/R



XPEM510



XPER5100D



XPEM310



XPER3100D



XPER810



XPEM110

Single and double pedal foot switches with protective cover (1)

Description	Pedal	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	Single	1 step	1 N/C + N/O	Blue	XPEM510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM5100D	6.070/13.382
	Single	1 step	1 N/C + N/O	Orange	XPER510	2.570/5.666
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER5100D	6.070/13.382
	Single	1 step	2 N/C + N/O	Blue	XPEM511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM5110D	6.090/13.426
	Single	1 step	2 N/C + N/O	Orange	XPER511	2.590/5.710
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER5110D	6.090/13.426
	Single	2 step	2 N/C + N/O	Blue	XPER711	2.590/5.710
				Orange	XPER711	2.590/5.710
Metal Without trigger mechanism	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM529	2.600/5.372
				Orange	XPER529	2.600/5.372
	Single	1 step	1 N/C + N/O	Blue	XPEM310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Blue	XPEM3100D	5.900/13.007
	Single	1 step	1 N/C + N/O	Orange	XPER310	2.400/5.291
	Double	1 step	2 x 1 N/C + N/O	Orange	XPER3100D	5.900/13.007
	Single	1 step	2 N/C + N/O	Blue	XPEM311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Blue	XPEM3110D	5.920/13.051
	Single	1 step	2 N/C + N/O	Orange	XPER311	2.420/5.335
	Double	1 step	2 x 2 N/C + N/O	Orange	XPER3110D	5.920/13.051
	Single	1 step latching	1 N/C + N/O	Blue	XPEM410	2.400/5.291
				Orange	XPER410	2.420/5.335
	Single	2 step	2 N/C + N/O	Blue	XPEM611	2.420/5.335
				Orange	XPER611	2.420/5.335
	Single	1 step with analog output	2 N/C + N/O	Blue	XPEM329	2.420/5.335
	Double	2 step + 1 step	2 x 1 N/C + N/O + 1 N/C + N/O	Blue	XPEM6210D	5.900/13.007

Foot switches without protective cover (1)

Description	Contact operation	Color	Reference	Weight kg/lb	
Metal With trigger mechanism requiring positive action to allow pedal operation	1 step	1 N/C + N/O	Blue	XPEM810	1.200/2.646
			Orange	XPER810	1.200/2.646
	2 N/C + N/O	Blue	XPEM811	1.220/2.690	
		Orange	XPER811	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM911	1.220/2.690
			Orange	XPER911	1.220/2.690
Analog output	2 N/C + N/O	Blue	XPEM929	1.220/2.690	
		Orange	XPER929	1.220/2.690	
Metal Without trigger mechanism	1 step	1 N/C + N/O	Blue	XPEM110 (2)	1.200/2.646
			Orange	XPER110 (2)	1.200/2.646
	2 N/C + N/O	Blue	XPEM111 (2)	1.220/2.690	
		Orange	XPER111 (2)	1.220/2.690	
	2 step	2 N/C + N/O	Blue	XPEM211 (2)	1.220/2.690
			Orange	XPER211 (2)	1.220/2.690
Analog output	2 N/C + N/O	Orange	XPER229	1.220/2.690	

(1) "TC" protective treatment as standard version. To obtain a "TH" treatment, contact our Customer Care Center.
 (2) To order an ATEX D version of the product (protection against dust), add EX to the end of the reference. Example: XPEM110EX.

Control and signaling units for safety applications

Plastic foot switches, Harmony types XPEA/B/G/Y
Accessories for XPEA/B/G/Y and XPEM/R



XPE510



XPE310



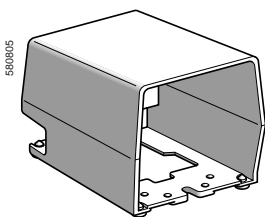
XPEG810



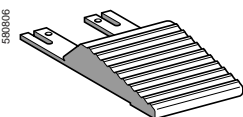
XPE110



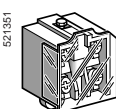
XPEA110



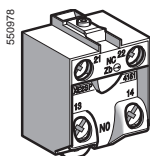
XPEZ901



XPEZ902



XE2SP4151



XE2SP4151●

Single pedal foot switches with protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Yellow	XPEY510 (2)	0.700/1.543
		Blue	XPEB510	0.700/1.543
		Grey	XPEG510	0.700/1.543
	2 N/C + N/O	Yellow	XPEY511 (2)	0.700/1.543
		Blue	XPEB511	0.700/1.543
		Grey	XPEG511	0.700/1.543
2 step 2 N/C + N/O	Yellow	XPEY711 (2)	0.700/1.543	
	Blue	XPEB711	0.700/1.543	
	Grey	XPEG711	0.700/1.543	
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY310	0.690/1.521
		Blue	XPEB310	0.690/1.521
		Grey	XPEG310	0.690/1.521
	2 N/C + N/O	Yellow	XPEY311 (2)	0.690/1.521
		Blue	XPEB311	0.690/1.521
		Grey	XPEG311	0.690/1.521
2 step 2 N/C + N/O	Yellow	XPEY611 (2)	0.690/1.521	
	Blue	XPEB611	0.690/1.521	
	Grey	XPEG611	0.690/1.521	

Foot switches without protective cover (1)

Description	Contact operation	Housing color	Reference	Weight kg/lb
Plastic With trigger mechanism requiring positive action to allow pedal operation	1 step 1 N/C + N/O	Grey	XPEG810	0.580/1.279
	2 step 2 N/C + N/O	Grey	XPEG911	0.580/1.279
Plastic Without trigger mechanism	1 step 1 N/C + N/O	Yellow	XPEY110 (2)	0.570/1.257
		Blue	XPEB110	0.570/1.257
		Grey	XPEG110	0.570/1.257
	2 N/C + N/O	Black	XPEA110	0.275/0.606
		Blue	XPEB111	0.570/1.257
		Grey	XPEG111	0.570/1.257
2 step 2 N/C + N/O	Black	XPEA111	0.275/0.606	
	Yellow	XPEY211 (2)	0.570/1.257	
	Blue	XPEB211	0.570/1.257	
Grey	XPEG211	0.570/1.257		

Accessories

For foot switches type XPEA/B/G/Y

Description	For use with	Reference	Weight kg/lb
M20 x 1.5 cable gland (Sold in lots of 5)	Cable Ø 5...10 mm/Ø 0.20...0.39 in.	DE9RA200612	0.014/0.031
	Cable Ø 7...13 mm/Ø 0.28...0.51 in.	DE9RA201014	0.014/0.031
Contact blocks, snap action	1 or 2 step switches	XE2SP4151	0.020/0.044

For foot switches type XPE M/R

Single protective cover (3)	XPEM	XPEZ901	1.200/2.646
	XPER	XPEZ911	1.200/2.646
Double protective cover (3)	XPEM	XPEZ921	1.200/2.646
	XPER	XPEZ931	1.200/2.646
Hand grip for protective cover	XPEZ901 or Z911	XPEZ913	0.450/0.992
Heel rest	XPEM	XPEZ902	0.240/0.529
	XPER	XPEZ912	0.240/0.529
Trigger mechanism	XPEM or XPER	XPEZ903	0.170/0.375
Latching device	XPEM or XPER (replacement for foot switches with this feature)	XPEZ904	0.170/0.375
Cable clamp	XPEM or XPER	XPEZ905	0.010/0.022
Contact blocks Snap action	1 step switches: 1 st or 2 nd N/C + N/O	XE2SP4151	0.020/0.044
	2 step switches: 1 st N/C + N/O		
	2 step switches: 2 nd N/C + N/O	XE2SP4151B	0.020/0.044
ISO M20 adaptor (Sold in lots of 5)	XPEM or XPER	DE9RA1620	0.050/0.110

(1) "TH" protective treatment as standard version.

(2) IP 55, not UL, CSA approved.

(3) This cover allows to obtain an IP 669 protection, in conformity with standard NFC 20-010.

D			
DE9RA1620	9	XPER810	8
DE9RA200612	9	XPER811	8
DE9RA201014	9	XPER911	8
		XPER929	8
		XPER3100D	8
X		XPER3110D	8
XE2SP4151	9	XPER5100D	8
XE2SP4151B	9	XPER5110D	8
XPEA110	9	XPEY110	9
XPEA111	9	XPEY211	9
XPEB110	9	XPEY310	9
XPEB111	9	XPEY311	9
XPEB211	9	XPEY510	9
XPEB310	9	XPEY511	9
XPEB311	9	XPEY611	9
XPEB510	9	XPEY711	9
XPEB511	9	XPEZ901	9
XPEB611	9	XPEZ902	9
XPEB711	9	XPEZ903	9
XPEG110	9	XPEZ904	9
XPEG111	9	XPEZ905	9
XPEG211	9	XPEZ911	9
XPEG310	9	XPEZ912	9
XPEG311	9	XPEZ913	9
XPEG510	9	XPEZ921	9
XPEG511	9	XPEZ931	9
XPEG611	9		
XPEG711	9		
XPEG810	9		
XPEG911	9		
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XPEM111	8		
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XPEM5110D	8		
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XPER110	8		
XPER111	8		
XPER211	8		
XPER229	8		
XPER310	8		
XPER311	8		
XPER410	8		
XPER510	8		
XPER511	8		
XPER529	8		
XPER611	8		
XPER711	8		