

## PM22 SERIES PANEL MOUNT SOLID STATE RELAYS

Crydom PM22 Series Solid State Relays were developed to offer the advantages of semiconductor switching technology in a standard 22.5 mm industrial package. Quick and easy installation is coupled with low drive power requirements and efficient, reliable power SCR output. This compact new design offers up to 95 A<sub>RMS</sub> in ambient temperatures of 40°C. <sup>(A)</sup> Be sure to visit the product series datasheet available at the Sensata website to complement this information. If you have questions or need additional information please contact Sensata Tech Support. Please read all instructions before using your Panel Mount Solid State Relay (SSR).

### MOUNTING INSTRUCTIONS

Choose one of the two mounting options and follow the instructions.

#### Mounting on Heat Sink

- Select adequate heat sink (see thermal derating curves in product series datasheet).
- Be sure to use a thermal pad or thermal compound (0.006-0.008 in layer thickness recommended) between the SSR and the selected heat sink.
- SSR housing mounting holes have a diameter of 0.341 in (8.66mm). Two screws are needed to mount the SSR onto a heat sink (See fig.1). Mounting screws are sold separately as HK8 and are suitable for all Crydom heat sinks. Otherwise, recommended screw size is 8-32 (socket) using an allen wrench (9/64 in) for the installation. Choose screw length considering mounting surface hole depth and SSR baseplate thickness of 0.125 in (3.2 mm).
- Before applying full torque tighten down both screws until they contact the baseplate. Then, tighten them to 20 lb-in (2.2 Nm) min.
- For optimal thermal performance heat sink fins should be oriented vertically to promote natural convection airflow.

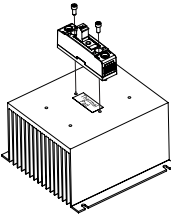


fig.1 SSR mounted on HS053 heat sink

#### Mounting on Panel

- Locate the panel section on which the SSR will be mounted. Panel mount surface must provide adequate heat sinking capability, uncoated, clean, flat (0.004 in/in recommended) and preferably aluminum.
- Be sure to use a thermal pad or thermal compound (0.006-0.008 in layer thickness recommended) between the SSR and the panel.
- SSR housing mounting slots have a diameter of 0.341 in (8.66 mm). Two screws are needed (not included) to mount the SSR onto a panel. Mounting screws are sold separately as HK8. Otherwise, recommended screw size is 8-32 (socket) using allen wrench (9/64 in) for the installation. Choose screw length considering the mounting surface and that the SSR baseplate thickness is 0.125 in (3.2 mm).
- Before applying full torque tighten down both screws until they contact the baseplate. Then, tighten them to 20 lb-in (2.2 Nm) min.

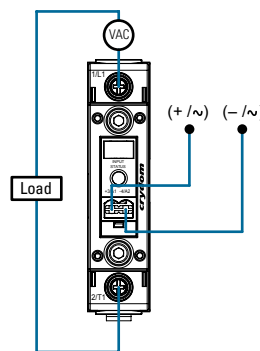
TABLE 1. Recommended Wire Sizes			
Terminal Type	Wire Size (Solid / Stranded)	Wire Pull-Out Strength (lb)[N]	
Output	20 AWG (0.75 mm <sup>2</sup> ) [minimum]	25 [111]	
	2 x 10 AWG (6 mm <sup>2</sup> )	80 [355]	
	2 x 8 AWG (10 mm <sup>2</sup> ) [maximum]	90 [400]	
Input	Screw	30 AWG (0.05 mm <sup>2</sup> ) [minimum]	4.5 [20]
		12 AWG (3.3 mm <sup>2</sup> ) [maximum]	30 [133]
	Spring	26 AWG (0.13 mm <sup>2</sup> ) [minimum]	5 [22]
		12 AWG (3.3 mm <sup>2</sup> ) [maximum]	5 [22]

### ORDERING OPTIONS

	PM22	60	A	25	V	R	J	H
<b>Series</b>	PM22							
<b>Operating Voltage</b>	60: 48-600 VAC							
<b>Control Voltage</b>	A: 90-280 VAC/VDC D: 4-32 VDC							
<b>Rated Load Current</b>	25: 25 Amps 50: 50 Amps 95: 95 Amps [High I <sup>2</sup> t]							
<b>Terminal Layout</b>	V: Contactor Configuration							
<b>Switching Type</b>	Blank: Zero Voltage Turn-On R: Instantaneous Turn-On							
<b>Input Connector</b>	Blank: Screw Terminal J: Spring Terminal							
<b>Thermal Pad</b>	Blank: Not Included H: Included							

— Required for valid part number  
   For options only and not required for valid part number

### WIRING DIAGRAM



#### Terminals

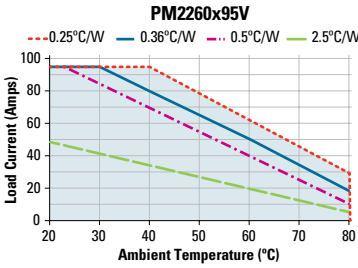
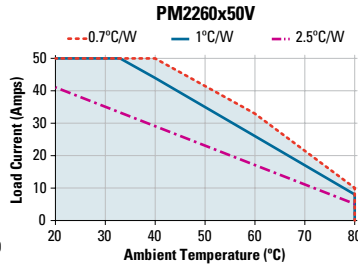
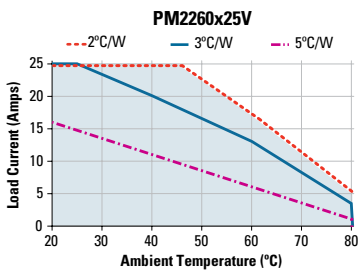
Maximum recommended terminal screw torque input terminal: 5 lb-in (0.5 Nm)  
 Maximum recommended terminal screw torque load terminal: 18-20 lb-in (2.0-2.2 Nm)  
 Recommended wire sizes as shown in TABLE 1.

#### Important Considerations

Be sure to use input and output voltages within operating ranges. LED indicates only input status. It does not represent output status.



## DERATING CURVES<sup>(B)</sup>



## ACCESSORIES

TABLE 2. Recommended Accessories					
Connectors	ID Marker	Hardware Kit	Heat Sink		Thermal Pad
			Part No	Thermal Resistance [°C/W]	
CP201 CP202	CNLB CNLN CNL2	HK8	HS259DR	2.5	HSP-7
			HS073	0.7	
			HS072	0.7	
			HS053	0.5	
			HS033	0.36	
			HS023	0.25	



## GENERAL NOTES

- <sup>(A)</sup> Heat sink required, see Derating Curves.
- <sup>(B)</sup> AC input models operating range is -20 to 60 °C.

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