LASER SENSORS

PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW

SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FNFRGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

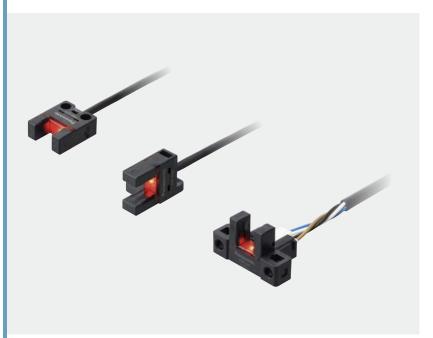
UV CURING SYSTEMS

Convergent Reflective

U-shaped Micro Photoelectric Sensor Amplifier Built-in

Related Information

- General terms and conditions F-3
- Glossary of terms / General precautions.....P.1549~ / P.1552~
- Selection guideP.393~
- Korea's S-mark......P.1602









One step ahead in performance and mounting ease

Three protection circuits standard on all models PM-25/45/65 SERIES

All models are standardly equipped with the following protection circuits in their compact bodies. These protection circuits minimize the possibility of sensor malfunctions caused by erroneous wiring.

- 1 Reverse supply polarity protection circuit
- 2 Reverse output polarity protection circuit
- 3 Output short-circuit protection circuit

Ample beam emitting / receiving distance of PM-25/45/65 SERIES 6 mm 0.236 in

The beam emitting and receiving sections are 0.5 mm 0.02 in thinner than those on our conventional models while their external dimensions are the same. As a result, the distance between the beam emitting point and receiving point increased by 1 mm 0.039 in. The wider distance means less possibility of collision between the sensing section and sensing object.



Industry's first*! IP64 rating

*As of April 2017, in-company survey.

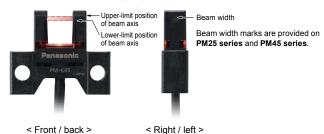
PM-25/45 SERIES

Our original integrated molding method has eliminated grooves and gaps on the sensing surface and main body, thus reducing the possibility of malfunctions caused by splashing water or dust.

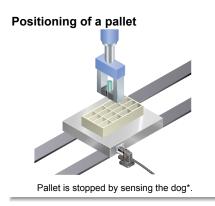


Beam marks for easy adjustment PM-25/45/65 SERIES

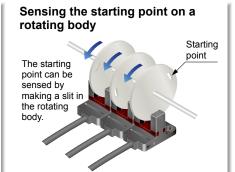
The upper-limit and lower-limit positions of beam can be visually confirmed from the front, back, right and left sides of the sensor unit. This allows easy adjustment of the position of sensing object.



APPLICATIONS



Sensing the starting point and overrun of a moving body Starting point sensing Overrun Starting point and overrun is sensed using the dog* on the base.



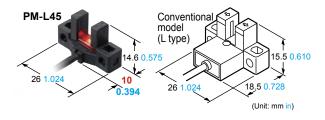
Large and easy to see Multi-angle operation indicator PM-25/45/65 SERIES

The large operation indicator (orange) lights up when the beam enters. The indicator is easy to see from above and from the sides.

Compact size

PM-45 SERIES

All new models require significantly less mounting space than our conventional models when mounted with the same pitch. What's more, the new models can directly replace our conventional models currently in use.



All models easy to mount with M3 screws

PM-25/45/65 SERIES

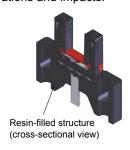
The sensor unit can be installed with one or two M3 screws. * M3 screws and washers are not included.

- Models requiring one M3 screw for installation PM-F25, PM-R25, PM-F65, PM-R65
- Models requiring two M3 screws for installation Models other than above

Resistant to vibrations and impacts

PM-25/45/65 SERIES

The sections where stress concentrates, such as the connecting section of the cable and internal circuit, are covered with a resin. This helps prevent malfunctions caused by vibrations and impacts.



VARIATION

Sensors come in various shapes to suit a wide range of mounting conditions

Ultra-small / Cable type

PM-25 SERIES

Easy mounting with M2/M3 screws!

NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ff bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable

Compact / Cable type

PM-45 SERIES

Compact size!

NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable

Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commerciallyavailable connectors

NPN output	Connector attached cable 1 m 3.281 ft, 2 m 6.562 ft, 3 m 9.843 ft, 5 m 16.404 ft	Connector attached bending-resistant cable 1 m 3 2011, 2 m 3 5021, 3 m 9 2011, 5 m 16 4011
PNP output	Connector attached cable 1 m 3.281 ft, 2 m 6.562 ft, 3 m 9.843 ft, 5 m 16.404 ft	Connector attached bending-resistant cable 1 m 0.2011, 2 m 0.0021, 3 m 0.873 ft, 5 m 16.404 ft

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MACHINE VISION SYSTEMS

^{*&}quot;Dog" refers to the sensing object for activating the sensor's detecting operation.

PM-F25

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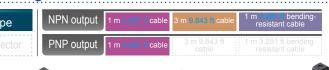
FA COMPONENTS MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Ultra-small / Cable type PM-25 SERIES

Easy mounting with M2/M3 screws!

PM-L25





PM-R25





* NPN output / 1 m 3.281 ft cable length type only (Excluding bending-resistant cable type)



PM-U25

ORDER GUIDE

PM-K25

Ту	ре	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation
		~ <i>^</i>		PM-K25	1 m 3.281 ft	MDN	
	K type			PM-K25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	X.	23.9 0.941 0.484 0.236		PM-K25-C3	3 m 9.843 ft		
				PM-K25-P	1 m 3.281 ft	PNP open-collector transistor	
		^		PM-L25	1 m 3.281 ft		
	type	12 0,472		PM-L25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	L ty	13.4 0.528 0.472		PM-L25-C3	3 m 9.843 ft		
		0.526 \ 0.472		PM-L25-P	1 m 3.281 ft	PNP open-collector transistor	
type		6 0.236	6 mm 0.236 in	PM-U25	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON
Ultra-small / Cable type	U type			PM-U25-R	1 m 3.281 ft, bending-resistant cable		
small	U	13.4 0.528 0.630	(fixed)	PM-U25-C3	3 m 9.843 ft		
Ultra-				PM-U25-P	1 m 3.281 ft	PNP open-collector transistor	
				PM-F25	1 m 3.281 ft		
	type	11.7 0.461		PM-F25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	F.	13.4 0.528 12.5 0.492		PM-F25-C3	3 m 9.843 ft		
		0.020		PM-F25-P	1 m 3.281 ft	PNP open-collector transistor	
				PM-R25	1 m 3.281 ft		
be	R type	11.7 0.461		PM-R25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	R	13.4 0.528 13.4 0.492		PM-R25-C3	3 m 9.843 ft		
		0.020		PM-R25-P	1 m 3.281 ft	PNP open-collector transistor	

Note: The suffix "-R" in the model No. indicates a bending-resistant cable type. The suffix "-C3" indicates a 3 m 9.843 ft cable length type.

OPTIONS

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

Mounting screw

• MS-M2



M2 (length 10 mm 0.394 in) screw with a spring washer



LASER SENSORS

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SPECIFICATIONS

				Ultra-small / Cable type		
		Туре		Bending-resistant cable	3 m 9.843 ft cable	
	S.	NPN output	PM- □2 5	PM-□25-R	PM-□25-C3	
Iten	Model No.	PNP output	PM-□25-P			
CE n		ctive compliance		EMC Directive, RoHS Directive		
Sen	Sensing range 6 mm 0.236 in (fixed)					
Mini	mum sensii	ng object		0.8 × 1.2 mm 0.031 × 0.047 in opaque object	ct	
Hyst	teresis			0.05 mm 0.002 in or less		
Rep	eatability			0.01 mm 0.0004 in or less		
Sup	ply voltage			5 to 24 V DC ±10 % Ripple P-P 10 % or les	s	
Curr	ent consum	ption		15 mA or less		
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (be Residual voltage: 2 V or less (at 50 1 V or less (at 16 </npn>	mA sink current) • Residual voltage		
	Output op	eration	Incorporated with 2 outputs: Light-ON/Dark-ON			
	Short-circ	uit protection	Incorporated			
Res	ponse time	Under light received condition: 20 µs or less Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 2)				
Ope	ration indic	ator	Orange LED (lights up under light received condition)			
Pollu	ution degree	Э	3			
	Protection		IP64 (IEC)			
Environmental resistance	Ambient to (Note 3, 4	emperature)	–25 to +55 °C –13 to +131 °F (N	No dew condensation or icing allowed), Stora	age: -30 to +80 °C -22 to +176 °F	
esist	Ambient h	umidity		5 to 85 % RH, Storage: 5 to 95 % RH		
ıtal re	Ambient il	luminance	Fluore	scent light: 1,000 (x or less at the light-receive	ving face	
mer	Voltage w	ithstandability	1,000 V AC for one n	nin. between all supply terminals connected	together and enclosure	
viror	Insulation	resistance	20 MΩ, or more, with 250 V I	$20\ M\Omega,$ or more, with $250\ V$ DC megger between all supply terminals connected together and enclosure		
ᆔ	Vibration i	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in 0	double amplitude (maximum acceleration 196 m/	/s²) in X, Y and Z directions for two hours each	
	Shock res	istance	15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions three times each			
Emit	tting elemer	nt	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)			
Mate	Material		E	Enclosure: PBT, Display section: Polycarbona	ate	
Cab	le		0.09 mm ² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.1 mm² 4-core bending-resistant cabtyre cable, PVC, 1 m 3.281 ft long (Note 5, 6)	0.09 mm² 4-core cabtyre cable, PVC, 3 m 9.843 ft long	
Cab	le extension	1	Extension up to total	100 m 328.084 ft is possible with 0.3 mm ² , o	r more, cable. (Note 7)	
Wei	ght		Net weight: 10 g approx.	Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



- 3) In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Note that the cable of PM-□25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 F°
- 5) The cable of PM-025-R is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- 6) When storing PM-u25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- 7) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

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LASER SENSORS

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STATIC CONTROL DEVICES

LASER MARKERS PLC

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FA COMPONENTS

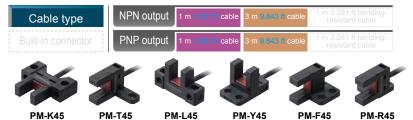
MACHINE VISION SYSTEMS

UV CURING SYSTEMS

PM-25/PM-45/ PM-65

Compact / Cable type PM-45 SERIES

Compact size!









* NPN output / 1 m 3.281 ft cable length type only

ORDER GUIDE

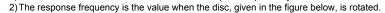
	ре	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation		
_					_				
		7 0,276		PM-K45	1 m 3.281 ft	NPN open-collector			
	K type	70.27		PM-K45-C3	3 m 9.843 ft	transistor			
	χ	25.4 1.000 21.3 0.839		PM-K45-P	1 m 3.281 ft	PNP open-collector			
		0.000		PM-K45-P-C3	3 m 9.843 ft	transistor			
				PM-T45	1 m 3.281 ft	NPN open-collector			
	be	13.7 0.539		PM-T45-C3	3 m 9.843 ft	transistor			
	T type	26 18.1		PM-T45-P	1 m 3.281 ft	PNP open-collector			
		1.024 0.713		PM-T45-P-C3	3 m 9.843 ft	transistor			
		⊘ .		PM-L45	1 m 3.281 ft	NPN open-collector			
	be			PM-L45-C3	3 m 9.843 ft	transistor			
type	L type	26 14.6 0.575		PM-L45-P	1 m 3.281 ft	PNP open-collector			
Compact / Cable type		1.024 7 0.276	6 mm 0.236 in	PM-L45-P-C3 3 m 9.843 ft	transistor	Incorporated with 2 outputs:			
act / (Ø. 1	(fixed) DM V45 1 m 3 284 ft		Light-ON/Dark-ON				
Somp	be	14.6 0.575		PM-Y45-C3	3 m 9.843 ft	transistor			
J	Y type	13.4		PM-Y45-P	1 m 3.281 ft	PNP open-collector			
		13.4 0.528 0.811		PM-Y45-P-C3	3 m 9.843 ft	transistor			
		2 ^		PM-F45	1 m 3.281 ft	NPN open-collector			
	be			PM-F45-C3	3 m 9.843 ft	transistor			
	F type	13 0.512 U 13.7 21.3 0.539 0.839		PM-F45-P	1 m 3.281 ft	PNP open-collector			
		0.539		PM-F45-P-C3	3 m 9.843 ft	transistor			
			-	PM-R45	1 m 3.281 ft	NDN open collector			
)e	13 0.512		PM-R45-C3	3 m 9.843 ft	NPN open-collector transistor			
	R type	13.7 21.3		PM-R45-P	1 m 3.281 ft	PNP open-collector			
		13.7 0.539 21.3 0.839		PM-R45-P-C3	3 m 9.843 ft	transistor			
Note	te: The suffix "-C3" in the model No. indicates a 3 m 9.843 ft cable length type.								

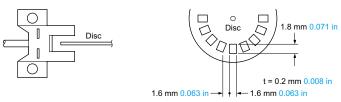
Note: The suffix "-C3" in the model No. indicates a 3 m 9.843 ft cable length type.

SPECIFICATIONS

Туре		T	Compact /	Cable type			
		Туре		3 m 9.843 ft cable			
	S.	NPN output	PM- _□ 45	PM-□45-C3			
Iten	ı ∕ ≅	PNP output	PM-□45-P	PM-□45-P-C3			
CE marking directive compliance		ctive compliance	EMC Directive, RoHS Directive				
Sensing range			6 mm 0.236 in (fixed)				
Mini	mum sensir	ng object	0.8 × 1.2 mm 0.031 ×	0.047 in opaque object			
Hyst	teresis		0.05 mm 0.0	002 in or less			
Rep	eatability		0.01 mm 0.0	004 in or less			
Sup	ply voltage		5 to 24 V DC ±10 % R	tipple P-P 10 % or less			
Curr	ent consum	nption	15 mA	or less			
Output			NPN output type> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) NPN output type> Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current) 				
	Output operation		Incorporated with 2 outputs: Light-ON/Dark-ON				
	Short-circ	uit protection	Incorporated				
Res	ponse time		Under light received condition: 20 μs or less Under light interrupted condition: 80 μs or less (Maximum response frequency: 3 kHz) (Note 2)				
Ope	ration indica	ator	Orange LED (lights up under light received condition)				
Pollu	ution degree	е	3				
	Protection	1	IP64 (IEC)				
nce	Ambient te	emperature	-25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C −22 to +176 °F				
resistance	Ambient h	umidity	5 to 85 % RH, Stor	rage: 5 to 95 % RH			
ial re	Ambient il	luminance	Fluorescent light: 1,000 &x or less at the light-receiving face				
Environmental	Voltage w	ithstandability	1,000 V AC for one min. between all supply	terminals connected together and enclosure			
/iron	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between all	l supply terminals connected together and enclosure			
Ē	☐ Vibration resistance		10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maxim	um acceleration 196 m/s²) in X, Y and Z directions for two hours each			
	Shock resistance		15,000 m/s² acceleration (1,500 G approx.	.) in X, Y and Z directions three times each			
Emit	tting elemer	nt	Infrared LED (Peak emission waveleng	gth: 855 nm 0.034 mil, non-modulated)			
Mate	erial		Enclosure: PBT, Display	y section: Polycarbonate			
Cab	le		0.09 mm ² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.09 mm² 4-core cabtyre cable, PVC, 3 m 9.843 ft long			
Cab	le extensior	า	Extension up to total 100 m 328.084 ft is pos	ssible with 0.3 mm², or more, cable. (Note 3)			
Weight			Net weight: 10 g approx., Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.





3) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

FIBER SENSORS

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UV CURING SYSTEMS

Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commercially-available connectors

NPN output PNP output







* NPN output type only



Built-in connector

















ORDER GUIDE

Ту	ре	Appearance (mm in)	Sensing range	Model No.	Output	Output operation
	K type	7 0.276		PM-K65	NPN open-collector transistor	
	*	26 1.024 22.4 0.882		PM-K65-P	PNP open-collector transistor	
		13.7 0.539		PM-T65	NPN open-collector transistor	
	T type	26 1.024 22.4 0.882		PM-T65-P	PNP open-collector transistor	
		22.4		PM-T65W	NPN open-collector transistor	
		26		PM-T65W-P	PNP open-collector transistor	
	L type	14.9 0.587		PM-L65	NPN open-collector transistor	
r built-in tyl	Lt	26.2 1.031 15.7 0.618		PM-L65-P	PNP open-collector transistor	
	Y type	14.9 0.587	6 mm 0 226 in (fived)	PM-Y65	NPN open-collector transistor	Incorporated with 2 outputs:
ct / Conn	Υ	13.4 0.528 22.7 0.894	6 mm 0.236 in (fixed)	PM-Y65-P	PNP open-collector transistor	Light-ON/Dark-ON
Compa		13.5 0.531		PM-F65	NPN open-collector transistor	
	F type	13.4 0.528 0.528		PM-F65-P	PNP open-collector transistor	
	F t	13 0.512		PM-F65W	NPN open-collector transistor	
ed		22.4 13.4 0.528		PM-F65W-P	PNP open-collector transistor	
		13.5 0.531		PM-R65	NPN open-collector transistor	
	R type	13.4 0.528 22.4 0.882		PM-R65-P	PNP open-collector transistor	
	Rt	13 0.512		PM-R65W	NPN open-collector transistor	
		13.4 0.528 22.4 0.882		PM-R65W-P	PNP open-collector transistor	

Note: PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".



OPTIONS

Designation	Model No.	Description		
	CN-14A-C1	Length: 1m 3.281 ft	0.2 mm² 4 core cobture coble with	
Connector	CN-14A-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end	
attached cable	CN-14A-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm ø0.146 in	
	CN-14A-C5	Length: 5m 16.404 ft	Ø0.146 III	
Connector	CN-14A-R-C1	Length: 1m 3.281 ft	0.0	
attached cable	CN-14A-R-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end	
(Bending- resistant)	CN-14A-R-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm	
	CN-14A-R-C5	Length: 5m 16.404 ft	ø0.146 in	
Connector	CN-14A	Set of 10 housings and 40 contacts		

Connector attached cable • CN-14A(-R)-C□ Connector

• CN-14A

Housing

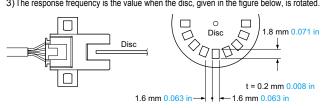
SPECIFICATIONS

OF ECH TOATIONS						
		_	Compact / Conn	ector built-in type		
		Туре		Mounting-compatible with conventional model (Note 2)		
	No.	NPN output	PM-□65	PM-□65W		
Item	Model No.	PNP output	PM-□65-P	PM-□65W-P		
CE m	narking direc	ctive compliance	EMC Directive,	RoHS Directive		
Sens	sing range		6 mm 0.23	36 in (fixed)		
Minir	mum sensir	ng object	0.8 × 1.2 mm 0.031 ×	0.047 in opaque object		
Hyst	eresis		0.05 mm 0.0	002 in or less		
Repe	eatability		0.01 mm 0.0	004 in or less		
Supp	oly voltage		5 to 24 V DC ±10 % R	Ripple P-P 10 % or less		
Curre	ent consum	nption	15 mA	or less		
Output			<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current)</npn>	<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)</pnp>		
	Output op	eration	Incorporated with 2 outputs: Light-ON/Dark-ON			
	Short-circu	uit protection	Incorporated			
Resp	onse time		Under light received condition: 20 µs or less, Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 3)			
Oper	ation indica	ator	Orange LED (lights up under light received condition)			
Pollu	tion degree	e	3			
9	Protection			(IEC)		
stan	Ambient to	emperature	-25 to +55 °C −13 to +131 °F (No dew condensation o	or icing allowed), Storage: –30 to +80 °C –22 to +176 °F		
esis	Ambient h	umidity	5 to 85 % RH, Storage: 5 to 95 % RH			
Tal	Ambient il	luminance	Fluorescent light: 1,000 & or less at the light-receiving face			
Voltage withstandability		ithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure			
Insulation resistance		resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure			
Ambient temperature Ambient humidity Ambient illuminance Voltage withstandability Insulation resistance Vibration resistance		resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s²) in X, Y and Z directions for two hours each			
Shock resistance 15,000 m/s² acceleration (1,500 G a		15,000 m/s² acceleration (1,500 G approx	.) in X, Y and Z directions three times each			
Emitting element Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)			gth: 855 nm 0.034 mil, non-modulated)			
Mate	rial		Enclosure: PBT, Display	y section: Polycarbonate		
Cabl	e length		Extension up to total 100 m 328.084 ft is por	ssible with 0.3 mm², or more, cable. (Note 4)		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.

Weight

2) PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)" 3) The response frequency is the value when the disc, given in the figure below, is rotated.



4) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Recommended connector

Net weight: 3 g approx., Gross weight: 3 g approx.

Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

Recommended crimping tool

Model No.: YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products. LASER SENSORS

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AREA SENSORS

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PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

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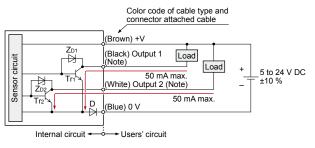
MACHINE VISION SYSTEMS CURING SYSTEMS

Convergent Reflective PM-25/PM-45/ PM-65

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

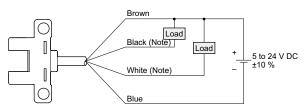
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

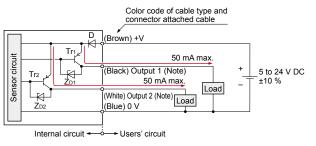
Terminal arrangement diagram (PM-65 series)



Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

PNP output type

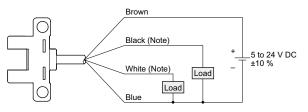
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: PNP output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation	
Output 1	Black	Light-ON	
Output 2	White	Dark-ON	

Terminal arrangement diagram (PM-65 series)

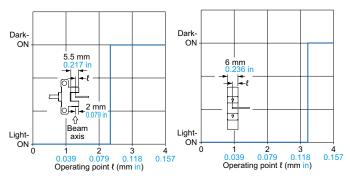


Terminal No.	Designation	
1	+V	
2	Output 1: Light-ON	
3	Output 2: Dark-ON	
4	0 V	

SENSING CHARACTERISTICS (TYPICAL)

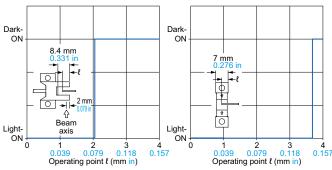
PM-25 series

Sensing position



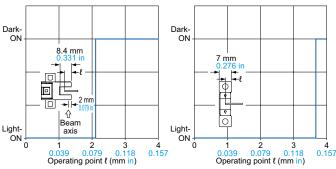
PM-45 series

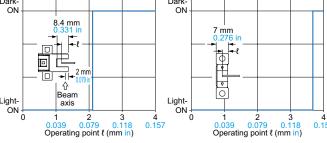
Sensing position



PM-65 series

Sensing position





PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions.

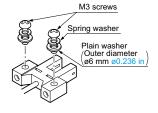
 Never use this product as a sensing device for personnel protection.

• In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

PM-45 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m



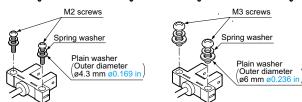
Mounting

PM-25 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M2 screw	1 pc.	ø4.3 mm ø0.169 in (small round washer)	0.15 N·m
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

< When using M2 screws for mounting > < When using M3 screws for mounting >



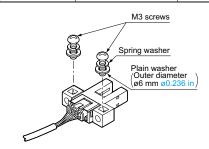
When using the optional mounting screw set MS-M2, a spring washer is included.

 In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

PM-65 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m



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FA COMPONENTS MACHINE VISION SYSTEMS

CURING SYSTEMS

Convergent Reflective

PM-25/PM-45 PM-65

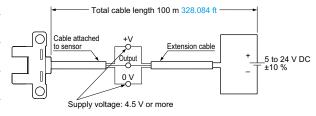
PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions.

Cable extension

PM-25 series / PM-45 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.

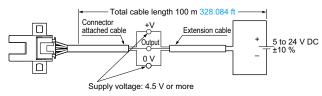


But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

PM-65 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the connector attached cable of the sensor or at the sensor terminals is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

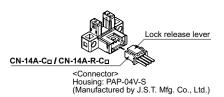
Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

Wiring (PM-65 series)

Connection method

 Insert the connector attached cable CN-14A-C□ / CN-14A-R-C

in the connector part of this product as shown in the figure below.



<Connector pin position>



Connector pin No.	1	2	3	4
Terminal designation	+V	Output 1	Output 2	0 V

Disconnection method

· Press and hold the lock release lever to disconnect the cable connector.

Note: Pulling the cable without pressing the lock release lever in an attempt to disconnect the connector can cause wire breakage in the cable or damage to the connector.

When using the product as an S-mark compatible product in Korea

• The power supply cable and output cable connected to the product must be less than 10 m 32.808 ft.

Others

- This device has been developed / produced for industrial use only.
- · Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Note that the cable of PM
 25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 °F.
- The cable of **PM-**□**25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- When storing PM-□25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- If the sensor is used in a place having excessive dust, periodically clean the emitting and receiving sections with a dry, soft cloth.
- If there is a large surge generating equipment, such as, motor, solenoid, electromagnetic valve, etc., in the vicinity of the sensor, use a surge absorber on that equipment. Further, do not run the sensor cables along power lines and use a capacitor between +V and 0 V, if required. Use the sensor after confirming that the surge has been eliminated.

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STATIC CONTROL DEVICES

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VISION SYSTEMS

UV CURING SYSTEMS

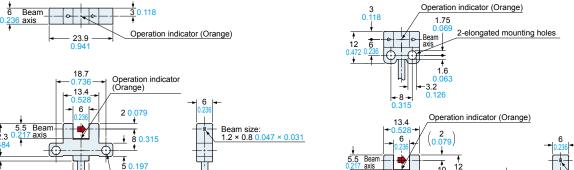
PLC

DIMENSIONS (Unit: mm in)

PM-K25□

The CAD data can be downloaded from our website.

PM-L25_□



Beam size: 1.2 × 0.8 0.047 × 0.031 10 ø2.5 ø0.098 cable

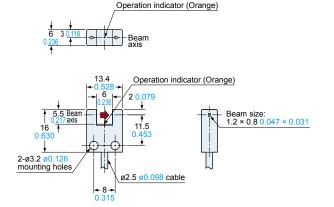
PM-U25_□

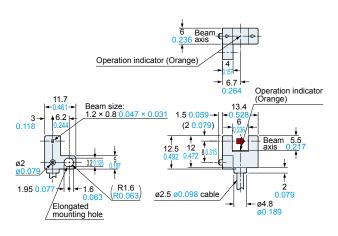
2-ø3 2 ø0 126 mounting holes

ø2.5 ø0.098 cable

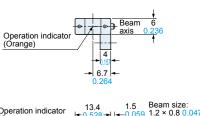
ø6 | ø0.236

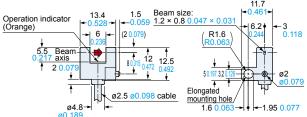
PM-F25_□ Sensor





PM-R25□





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HUMAN MACHINE INTERFACES

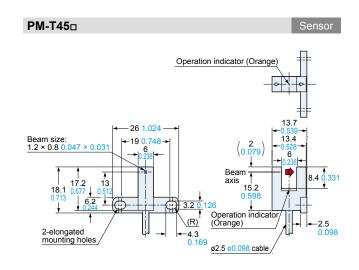
FA COMPONENTS MACHINE VISION SYSTEMS

CURING

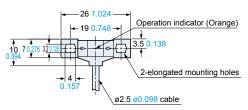
DIMENSIONS (Unit: mm in)

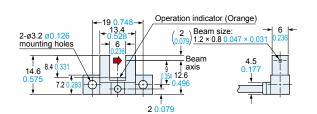
The CAD data can be downloaded from our website.

PM-K45 Operation indicator (Orange) 2-ø3.2 ø0.126 19 Operation indicator (Orange) 13.4 (2_{0.079}) 2-ø3.8 ø0.150 6 mounting holes axis ø2.5 ø0.098 cable

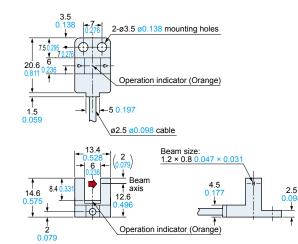


PM-L45_□

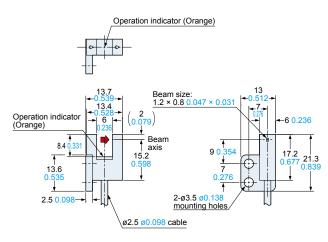




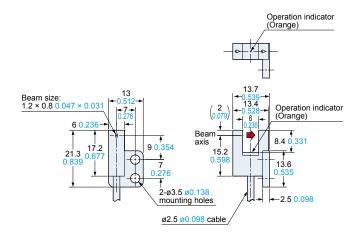
PM-Y45



PM-F45



PM-R45



PM-T65 PM-T65-P

DIMENSIONS (Unit: mm in)

PM-K65 PM-K65-P

The CAD data can be downloaded from our website.

LASER SENSORS

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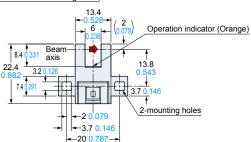
ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

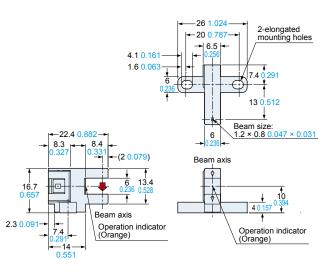
MACHINE VISION SYSTEMS

2-elongated mounting holes -20 0.787 <u>→</u> 6.5 _| 2.2 3.2 7.4 13 0.5 1.6 0.063 Beam size: 1.2 × 0.8 0.047 × 0.031 6 Operation indicator (Orange) 22.4 Operation indicator (Orange) 8.3 Beam 3 0.118 axis

Operation indicator (Orange) Beam size: 1.2 × 0.8 0.047 × 0.031 -26 1 024 -20 0.787 3.5 0.138 2-ø3.2 ø0.126 mounting holes



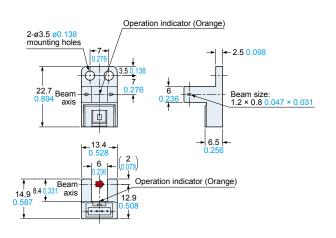
PM-T65W PM-T65W-P



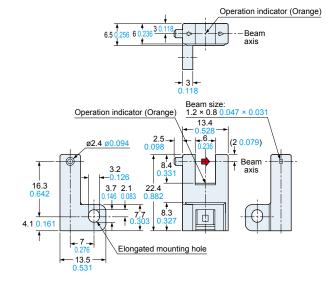
PM-L65 PM-L65-P

Operation indicator (Orange) -26.2 1.031 -20 <mark>0.787</mark> Beam size: 1.2 × 0.8 0.047 × 0.031 3.9 0.154 -1 7 0 06 Beam axis 2-mounting • 13.4 6.5 - 6 (2 0.079) Beam axis Operation indicator (Orange) 12.9 0.508 -200.7872-ø3.2 ø0.126 mounting holes -26.2 1.031

PM-Y65 PM-Y65-P



PM-F65 PM-F65-P



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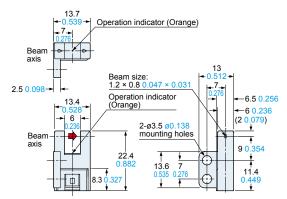
FA COMPONENTS MACHINE

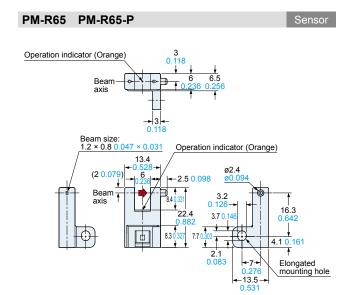
VISION SYSTEMS CURING SYSTEMS

DIMENSIONS (Unit: mm in)

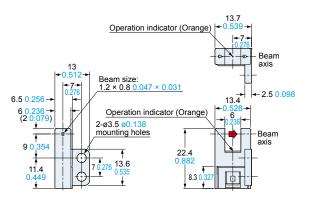
The CAD data can be downloaded from our website.

PM-F65W PM-F65W-P

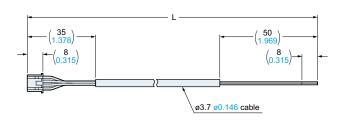




PM-R65W PM-R65W-P



CN-14A-C CN-14A-R-C Connector attached cable (Optional)



• Length L

Model No.	Length L	
CN-14A(-R)-C1	1,000 39.370	
CN-14A(-R)-C2	2,000 78.740	
CN-14A(-R)-C3	3,000 118.110	
CN-14A(-R)-C5	5,000 196.850	