Leak Detection Sensor Amplifier Built-in

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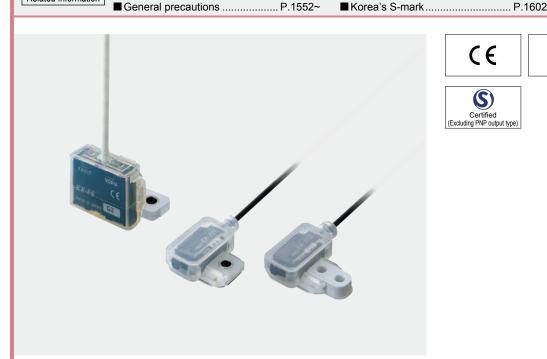
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Selection Guide Liquid Level Detection Water Detection Wafer Detection Ultrasonic Small / Slim

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Object Detection



# $\epsilon$



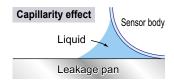


## High-speed detection even a little liquid leak

## **EX-F70 SERIES**

#### Reliable detection

The unique effect of capillarity enables reliable detection of small leaks and viscous liquids.



#### New type of detection method

When a leak occurs, the beam from the beam-emitting part scatters through the leaked liquid and is not transmitted to the beam-receiving part.

## <When leakage occurs> Beam-emitting part Beam-receiving part Sensing Leaked surface liquid

#### Leakage pan

The beam from the beam-emitting part scatters through the leaked liquid and is not transmitted to the beam-receiving part.

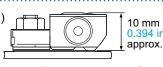
# <When there is no leakage> Beam-emitting part Beam-receiving part Sensing surface

### Leakage pan

The beam from the beam-emitting part reflects off of the surface of the sensor and is transmitted to the beam-receiving part.

#### Compact, space-saving

This slim (10 mm 0.394 in) side-mounting sensor is especially good for use in confined spaces.





### No need for sensitivity adjustment

No need for sensitivity adjustment with adjuster, so initial mounting is easy.

#### **Easy operation check**

This sensor is equipped with a NORMAL indicator (green) which lights up when mounting correctly, and a FAULT indicator (red) which lights up when sensing the leaked liquid or when mounted incorrectly (forgetting to mount exclusive mounting bracket). So, the operation can be checked easily.

## Safe design

If the sensor is not mounted correctly, if the cable is broken or disconnected, or if the sensor is not operating correctly, the output is the same as when the beam is not received (LEAK). Design deals with human errors such as, forgetting to mount, etc.

## Easy installation & reset

Facilitates easy installation: the SUS mounting bracket type can be installed using only a single screw and the PVC mounting bracket type can be installed using only two screws or an adhesive. No component replacement required for resetting after leak detection. The simple shape makes it easy to wipe off the leaked liquid.

#### **PVC** mounting bracket available

EX-F72□

A mounting bracket made of PVC (polyvinyl chloride) is available. This mounting bracket can be used normally in environments that would corrode normal metal brackets.

## **EX-F60 SERIES**

## PFA enclosure gives excellent chemical resistance

The sensor enclosure and the cable sheath are made from PFA which is highly resistant to chemicals. Accurate sensing is achieved even if there are leaks of chemicals such as sulfuric acid, hydrochloric acid or ammonia.



## Easy installation & reset

The simplified shape makes it easy to clean up after liquid leaks, simply by wiping off the liquid, and no parts need to be replaced.

## Compact, space-saving

Even with its built-in amplifier, the size is compact at W26 × H19 × D9 mm W1.024 × H0.748 × D0.354 in, so that it can be used even in narrow spaces.



## EX-FC1

## Wire-saving unit made especially for connecting leak detection sensors!

## Saves wiring! Connects up to 8 leak detection sensors

**EX-FC1** is a simple wire-saving unit for exclusive use with **EX-F71/F72**, **EX-F61/F62** leak detection sensors. (It can be used with general sensors as well.)

**EX-FC1** integrates the outputs from up to 8 leak detection sensors into a single OR output, so significant wiring and space savings are achieved.

\* Even with only one leak detection sensor connected, an OFF signal is output if the sensor detects liquid leakage, or if the unit has been installed incorrectly.

## Slim & compact

Space savings are significant, as the ultra-thin & compact **EX-FC1** has main unit body dimensions of only W20 × H80 × D52 mm W0.787 × H3.150 × D2.047 in.

### Connects easily with one-touch connector

Connections are made by simply inserting the leak detection sensor cable leads into the snap male connector **SL-CP1**, then push until the connector snap-locks! This saves the time and the trouble of stripping the insulation from each lead before attaching to terminals.



#### ORDER GUIDE

#### Leak detection sensors

| Туре               |                           | Appearance | Sensing object Cable length   |              | Model No. | Output                        |  |
|--------------------|---------------------------|------------|---|--------------|-----------|-------------------------------|--|
| e e                | SUS mounting bracket type |            | Water, Fluorinert™<br>(Note 1, 2)   |              | EX-F71    | NPN open-collector transistor |  |
| purpo              |                           |            |   | 2 m 6.562 ft | EX-F71-PN | PNP open-collector transistor |  |
| General purpose    | PVC mounting bracket type |            |   |              | EX-F72    | NPN open-collector transistor |  |
|                    |                           |            |   |              | EX-F72-PN | PNP open-collector transistor |  |
| Chemical-resistant | PFA mounting bracket type |            | Agent, such as Sulfuric<br>acid, Hydrochloric acid,<br>Phosphoric acid or<br>Ammonia etc.<br>(Note 1, 3, 4) | 3 m 9.843 ft | EX-F61    | NPN open-collector transistor |  |
|                    |                           |            |   |              | EX-F61-PN | PNP open-collector transistor |  |
|                    | PVC mounting bracket type | Amm        |   |              | EX-F62    | NPN open-collector transistor |  |
|                    |                           |            |   |              | EX-F62-PN | PNP open-collector transistor |  |

Notes: 1) Highly viscous liquid may not be detected stably.

- 2) Fluorinert is the world wide trademark of 3M.
- 3) The agents mentioned above are examples. For details, please contact our office.
- 4) PVC mounting brackets may not be suitable for use depending on the concentration of the detection target. For details, please contact our office.

#### 5 m 16.404 ft cable length type

 $5\ m$   $16.404\ ft$  cable length type (standard:  $2\ m$   $6.562\ ft$  or  $3\ m$   $9.843\ ft)$  is also available.

When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of EX-F71-PN is "EX-F71-PN-C5".

#### Simple wire-saving unit for leak detection sensor

| Appearance | Model No. | Output            |  |  |
|------------|-----------|-------------------|--|--|
|            | EX-FC1    | Relay contact 1 a |  |  |

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## **OPTIONS**

| Designation           | Model No. | Description                                 |  |  |  |  |
|-----------------------|-----------|---|--|--|--|--|
| Unit mounting bracket | MS-DIN-3  | Mounting bracket for EX-FC1                 |  |  |  |  |
| Connector end cap     | SC-PK     | Connector end cap for EX-FC1 8 pcs. per set |  |  |  |  |

**Unit mounting bracket** 

• MS-DIN-3



#### Connector end cap

• MS-EX-F7-1 SUS mounting bracket

**Accessories** 

• MS-EX-F7-2 (PVC mounting bracket) \for adhesive fixing

• MS-EX-F6-1 /PFA mounting \ bracket

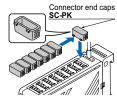
• MS-EX-F6-2 PVC mounting bracket

• SL-CP1 (Snap male connector) 10 pcs. per set

• MS-SL-2 Unit mounting ∖base

· SC-PK











# **SPECIFICATIONS**

## Sensors

|                         | Type            | General purpose   |  | Chemical-resistant   |   |  |
|-------------------------|-----------------|---|--|--|---|--|
|                         | туре            | SUS mounting bracket type   | PVC mounting bracket type  | PFA mounting bracket type  | PVC mounting bracket type                   |  |
| Item Wodel No.          | NPN output      | EX-F71  | EX-F72   | EX-F61   | EX-F62                                      |  |
| Item \ \vec{9}{\vec{9}} | PNP output      | EX-F71-PN   | EX-F72-PN  | EX-F61-PN  | EX-F62-PN                                   |  |
| CE marking direc        | tive compliance |   | EMC Directive,   | RoHS Directive   |   |  |
| Sensing object          |                 | Water, Fluorine   | ert™ (Note 2, 3)   | Agent, such as Sulfuric acid, Hydrochloric acid, Phosphoric acid or Ammonia etc. (Note 2, 4, 6)  |   |  |
| Supply voltage          |                 |   | 12 to 24 V DC ±10 %  | Ripple P-P 10 % or less  |   |  |
| Current consum          | ption           | 10 mA or less (PNP out  | put type: 15 mA or less)   | 15 mA  | or less                                     |  |
| Output                  |                 | Residual voltage: 1.0 V c   |  | <pnp output="" type=""> PNP open-collector transistor  • Maximum source current: 50 mA  • Applied voltage: 30 V DC or less (between output and +V)  • Residual voltage: 1.0 V or less (at 50 mA source current)  0.4 V or less (at 16 mA source current)</pnp> |   |  |
| Utilization (           | category        | DC-12 or DC-13  |  |  |   |  |
| Output ope              | eration         | In normal state: ON, When leak detected or the sensor is mounted improperly: OFF  |  |  |   |  |
| Short-circu             | it protection   | Incorporated  |  |  |   |  |
| Response time           |                 | 50 ms or less   |  |  |   |  |
| FAULT indicator         |                 | Red LED (lights up when the leak liquid is detected, or the sensor is mounted improperly)                                       |  |  |   |  |
| NORMAL indica           | tor             | Green LED (lights up when the sensor is mounted properly)   |  |  |   |  |
| Pollution degree        | !               | 3 (Industrial environment)  |  |  |   |  |
| Protection              |                 | IP67 (IEC)  |  |  |   |  |
| Ambient tempera         | ature           | -10 to +60 °C +14 to +140 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F (Note 5)              |  |  |   |  |
| Ambient humidit         | у               | 35 to 85 % RH, Storage: 35 to 85 % RH   |  |  |   |  |
| Ambient illumina        |                 | Incandescent light: 1,000 & or less at the light-receiving face   |  |  |   |  |
| Emitting element        |                 |   | Infrared LED (I  |  |   |  |
| Material                |                 | Enclosure: P  | J. 17  | Enclosure: PFA   |   |  |
| Cable                   |                 | 0.1 mm <sup>2</sup> 3-core PVC cabtyre cable, 2 m 6.562 ft long 0.1 mm <sup>2</sup> 3-core PFA cabtyre cable, 3 m 9.843 ft long |  |  |   |  |
| Cable extension         |                 |   | <b>'</b>   | s possible with 0.3 mm², or more, cable.   |   |  |
| Weight                  |                 | Net weight: 25 g approx.  |  | Net weight: 60 g approx.   |   |  |
| Accessories             |                 | MS-EX-F7-1<br>(SUS mounting bracket)<br>(Note 7): 1 pc.   | MS-EX-F7-2, MS-EX-F7-3<br>(PVC mounting bracket) (Note 7):1 pc.<br>each for two-point-fixing and adhesive-fixing | MS-EX-F6-1<br>(PFA mounting bracket): 1 pc.  | MS-EX-F6-2<br>(PVC mounting bracket): 1 pc. |  |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) Highly viscous liquid may not be detected stably.
- 3) Fluorinert is the world wide trademark of 3M.
- 4) The agents mentioned above are examples. For details, please contact our office.
- 5) Liquid being detected should also be kept within the rated ambient temperature range.
- 6) PVC mounting bracket may not be used depending on type or viscosity etc. of the agent. For details, please contact our office.

7) The mounting bracket for EX-F71(-PN) is not interchangeable with that of EX-F72(-PN) due to the different sensitivity settings of each sensor.

## **SPECIFICATIONS**

#### Simple wire-saving unit

|                                 | Designation          | Simple wire-saving unit for leak detection sensor   |  |  |  |  |
|---------------------------------|----------------------|---|--|--|--|--|
| Iten                            | n Model No.          | EX-FC1  |  |  |  |  |
| CE marking directive compliance |                      | EMC Directive, RoHS Directive   |  |  |  |  |
| App                             | licable connector    | SL-CP1  |  |  |  |  |
| Sup                             | ply voltage          | 12 to 24 V DC ±10 % Ripple P-P 10 % or less   |  |  |  |  |
| Current consumption             |                      | 50 mA or less (for the unit itself), 135 mA or less (including the sensor input current when all outputs of sensors are ON)   |  |  |  |  |
| Output                          |                      | Relay contact 1a  • Switching capacity: 30 V 1 A DC (resistive load)  • Min. applied load: 10 mV 10 μA DC  • Electrical lifetime: 100,000 switching operations or more (rated load, switching frequency 20 operations/min.)  • Mechanical lifetime: 50 million switching operations or more (switching frequency 180 operations/min.) |  |  |  |  |
|                                 | Utilization category | DC-12 or DC-13  |  |  |  |  |
|                                 | Output operation     | The output relay is ON when the input signal from the sensor is ON (Note 2)   |  |  |  |  |
| Res                             | ponse time           | 5 ms or less (excluding the response time of the sensor)  |  |  |  |  |
| Inpu                            | t No.                | 8 Nos.  |  |  |  |  |
| SIC                             | Normal               | Green LED × 8 (light up when the sensor is connected to each channel and the connection setting switch is set to ON)  |  |  |  |  |
| Indicators                      | Error                | Red LED × 8 (light up when the leak liquid is detected by a sensor connected to each channel or a sensor is mounted improperly)   |  |  |  |  |
| <u>n</u>                        | Output               | Orange LED [lights up when the output relay is ON (normal)]   |  |  |  |  |
| Poll                            | ution degree         | 3 (Industrial environment)  |  |  |  |  |
| Amb                             | pient temperature    | -10 to +60 °C +14 to +140 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F   |  |  |  |  |
| Amb                             | pient humidity       | 35 to 85 % RH, Storage: 35 to 85 % RH   |  |  |  |  |
| Material                        |                      | Enclosure: ABS, Unit mounting base: POM, Terminal part: PBT   |  |  |  |  |
| Cable                           |                      | 0.2 mm² 4-core cabtyre cable, 2 m 6.562 ft long   |  |  |  |  |
| Cable extension                 |                      | Extension up to total less than 10 m 32.808 ft is possible, with 0.3 mm², or more, cable.   |  |  |  |  |
| Wei                             | ght                  | Net weight: 85 g approx.  |  |  |  |  |
| Acce                            | essories             | SL-CP1 (Snap male connector): 8 pcs., MS-SL-2 (Unit mounting base): 1 pc.   |  |  |  |  |
|                                 | 4) ) ) ( )           | anditions have not been precified precipely the conditions used were an ambient temperature of 120 °C 160 °F  |  |  |  |  |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) Even with only one leak detection sensor connected, an OFF signal is output if the sensor detects liquid leakage, or if the unit has been installed

incorrectly.

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Liquid Level Detection

Wafer Detection Ultrasonic

Small / Slim Object Detection Obstacle Detection

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EX-FC1

Liquid Level Detection Water Detection Color Mark Detection Wafer Detection Ultrasonic

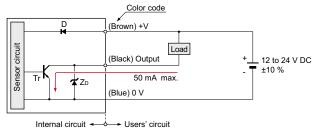
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Small / Slim Object Detection Obstacle Detection

## ■ I/O CIRCUIT AND WIRING DIAGRAMS

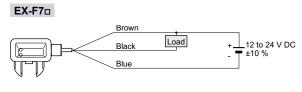
## I/O circuit diagram

EX-F7<sub>□</sub> EX-F6<sub>□</sub>



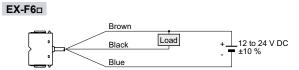
D: Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr: NPN output transistor

### Wiring diagram



NPN output type

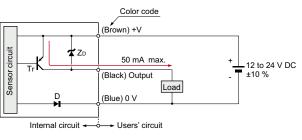
PNP output type



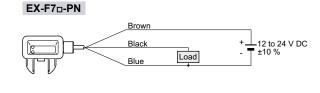
#### EX-F7 -- PN EX-F6 -- PN

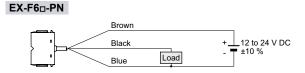
## Wiring diagram

## I/O circuit diagram

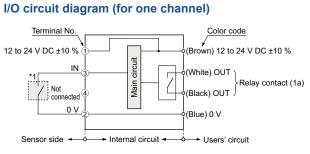


Symbols  $\dots$  D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : PNP output transistor





Simple wire-saving unit for leak detection sensor



Note: The output does not incorporate a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

Non-voltage contact or NPN open-collector transistor (Amplifier built-in leak detection sensor)

## PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions.

· Never use this product as a sensing device for personnel protection.

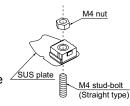
· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### EX-F71(-PN) EX-F72(-PN)

### **Mounting**

#### EX-F71(-PN)

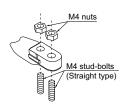
· Insert the M4 stud-bolt (length 10 mm 0.394 in or more) welded on the user's facilities into the mounting hole of the SUS mounting bracket and screw with an M4 nut (please arrange separately). The tightening torque should be 0.98 N·m or less.



#### EX-F72(-PN)

## <In case of using the two-point-fixing PVC mounting bracket>

· Insert M4 stud-bolts (length 10 mm 0.394 in or more) welded on the user's facilities into the mounting holes of the two-point-fixing mounting bracket and screw with M4 nuts (please arrange separately). The tightening torque should be 0.49 N·m or less.



## <In case of using the PVC mounting bracket for adhesive fixing>

• Use adhesive to stick fast the mounting bracket on the mounting surface. Please note that if the adhesive sticks out from the bottom surface of the mounting bracket or is 0.5 mm 0.020 in, or more thick, the sensor body cannot be fitted to the mounting bracket.

#### How to fit the sensor body to the exclusive mounting bracket

· Match the notch in the sensor body with the projection of the exclusive mounting bracket and slide till a click is felt.



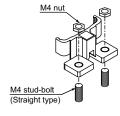
· When mounting, make sure to use the brackets included with the unit in order to eliminate human error (such as forgetting to install). If the included brackets are not used, stable sensing is rendered impossible. Also, because sensitivity settings differ between the EX-F71(-PN) and the EX-F72(-PN), their brackets cannot be interchanged.

#### EX-F61(-PN) EX-F62(-PN)

#### Mounting

#### EX-F61(-PN)

· Insert the M4 stud-bolt (length 10 mm 0.394 in or more) welded on the user's facilities into the mounting hole of the PFA mounting bracket and screw with an M4 nut (please arrange separately). The tightening torque should be 0.98 N·m or less.

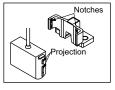


#### EX-F62(-PN)

· Please note that if the excess adhesive from the bottom surface of the exclusive mounting bracket is remained, the sensing capability may be affected. Use adhesive for vinyl chloride (PVC).

#### How to fit the sensor body to the exclusive mounting bracket

 Align the projections in the sensor body with the notches of the exclusive mounting bracket and slide till a click is felt.





#### How to remove the sensor body from the exclusive mounting bracket

· Pinch the projections of the sensor body and pull the body upwards. Never pull the cable, since it may cause a cable break.





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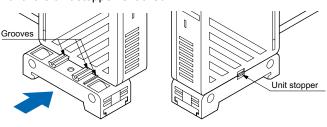
## PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions.

#### EX-FC1

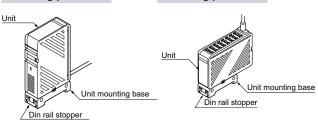
#### Mounting

- When mounting the unit, be sure to use the unit mounting base (MS-SL-2) (accessory).
- · When installing the unit mounting base to the unit, insert the base aligned with the grooves of the unit and move until the unit stopper is locked.



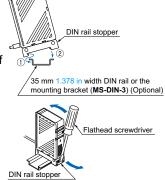
 Two installation positions are available for the unit mounting base so that the unit direction can be changed. Install the base at one of them.

#### Mounting position 1 Mounting position 2



#### <In case of using a DIN rail or the mounting bracket (MS-DIN-3)</p> (optional)>

- ① Fit the rear part of the unit mounting base on a 35 mm 1.378 in width DIN rail or the mounting bracket (MS-DIN-3) (optional).
- ② Press down the front part of the unit mounting base on the 35 mm 1.378 in width DIN rail or the mounting bracket (MS-DIN-3) (optional) and fit the front part of the base.
  - For removal, insert a flathead screwdriver into the DIN rail stopper and pull towards yourself.

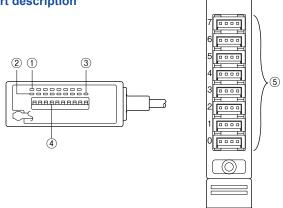


## <In case of using screws>

· Mount using M4 pan head screws with a tightening torque of 0.8 N·m or less. However, in case of side mounting, make sure to mount the unit such that the unit stopper faces front.



### Part description



|   | Designation                      | Function   |
|---|----------------------------------|--|
| 1 | Normal indicator (Green LED × 8) | Lights up when sensors are connected to each channel and the connection setting switch is set to ON.   |
| 2 | Error indicator<br>(Red LED × 8) | Lights up when leak is detected by any sensor connected or any sensor is mounted improperly.  [For details, refer to "Connection setting switch"]  [(p.884). |
| 3 | Output indicator (Orange LED)    | Lights up when the output relay is ON (Normal).  |
| 4 | Connection setting switch        | Set the switch to ON when the leak detection sensor is connected, set to OFF when the leak detection sensor is not connected.                                |
| 5 | Connector                        | Connect the leak detection sensors.  |

#### Connection

- Make sure to connect or disconnect the snap male connector (SL-CP1) in the power supply off condition.
- Take care that wrong wiring will damage the product.
- · The terminal No. 4 of the snap male connector (SL-CP1) is not used.

Take care not to connect to the terminal No. 4 by mistake. Further, if there are unused wires, please insulate them.



| $\leq$ | Content      |
|--------|--------------|
| 1      | +V           |
| 2      | 0 V          |
| 3      | IN           |
| 4      | No connected |

• For details of the hook-up method of the snap male connector (SL-CP1), refer to the Instruction Manual enclosed with SL-CP1.

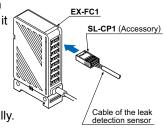
## **Connection method**

· By holding the SL-CP1 with the cable connected, insert it into the connector of the EX-FC1 reliably till it stops.

#### Disconnection method

• By holding SL-CP1, pull it from the EX-FC1 horizontally.

Note: Do not pull out by holding the cable, as this can result in cable disconnection.



## PRECAUTIONS FOR PROPER USE

#### Refer to p.1552~ for general precautions.

#### EX-FC1

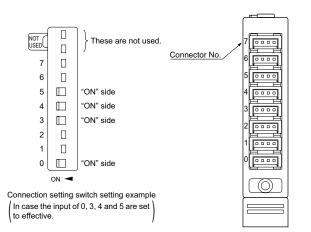
#### **Connection setting switch**

 The connection setting should be carried out in the power supply off condition after removing any electrostatic charge which may be present on your body.

#### Operation matrix for each indicator

| Operation | Connection<br>state of<br>the leak<br>detection<br>sensor | State of the connection setting switch | Leak<br>detected<br>condition | Normal indicator (Green) | Error<br>indicator<br>(Red) | Output indicator (Orange) |
|-----------|---|--|-------------------------------|--------------------------|-----------------------------|---------------------------|
|           | Connected   | ON                                     | Not<br>leaked                 | Lights<br>up             | Turns<br>off                | Lights<br>up              |
| Normal    |   |  | Leaked                        | Turns<br>off             | Lights<br>up                | Turns<br>off              |
|           | Unconnected   | OFF                                    |                               | Turns<br>off             | Turns<br>off                | Lights<br>up              |
| Error     | Connected   | OFF                                    | Not<br>leaked                 | Lights<br>up             | Lights<br>up                | Turns<br>off              |
|           | Unconnected   | ON                                     |                               | Turns<br>off             | Lights<br>up                | Turns<br>off              |

- For the channel that the unit sensor is connected to and the connection setting switch is set to "ON" side, the error indicator (red) lights up for a moment when the power is turned on. This is not a malfunction for the unit because it is caused by characteristic of the sensor.
- · Make sure to set the connection setting switch with the connector No. to which the leak detection sensor is connected, to "ON" side.
- In case both the normal indicator (green) and the error indicator (red) light up, the connection setting switch with the connector No. to which the leak detection sensor is connected, is not set to "ON" side. Set the connection setting switch with the connector No. to which the leak detection sensor is connected, to "ON" side.
- In case the error indicator (red) lights up, the leak detection sensor detects leak or the connection setting switch is set to "ON" side without connecting the leak detection sensor. If the connection setting switch is set to "ON" side without connecting the leak detection sensor, set the connection setting switch to "OFF" side.
- If the leak detection sensor detects leak or the connection setting switch is set to "OFF" side in the state that the leak detection sensor is improperly mounted to the mounting bracket, the sensor judges as the output is ON. Be careful when setting.



#### All models

#### Wiring

- · Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating. Take care that if a voltage exceeding the rated range or an AC power supply is directly applied, the sensor may get damaged or burnt.
- · If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- · Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- · Make sure to use an isolation transformer for the DC power supply. If an auto-transformer (single winding transformer) is used, this product or the power supply may get damaged.
- In case a surge is generated in the used power supply, connect a surge absorber to the supply and absorb the
- Cable extension is possible up to total 50 m 164.05 ft with 0.3 mm<sup>2</sup>, or more, cable (less than 10 m 32.81 ft for **EX-FC1**). However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.
- EX-FC1 output dose not incorporate a short-circuit protection circuit.
  - Do not connect it directly to a power supply or a capacitive load.

#### **Others**

- Avoid using the product in an explosive atmosphere because this product does not have an explosive-proof protective construction.
- When liquid remains on the sensing surface after leak detection, wipe all liquid from the sensing surface. To avoid scratching the sensing surface and the enclosed mounting bracket, use a soft cloth.
- In case air bubbles are drawn into the sensing part, take care that it may take some time for sensing to stabilize, or sensing may even become unstable. Check the usage conditions thoroughly before use.
- Do not use during the initial transient time (leak detection sensor: 50 ms approx., EX-FC1: 0.5 sec. approx.) after the power supply is switched on.
- Since this sensor employs non-modulated infrared LED, take sufficient care against extraneous light. Do not expose the sensing part directly to the extraneous light.
- · Avoid dust, dirt, and steam. Further, do not use this product in an environment containing organic solvents.
- Take care that EX-7□(-PN) and EX-FC1 does not come in contact with oil, grease or organic solvents, such as, thinner, etc.
- In case this sensor is used where electrostatic charge is present, use a metal leak pan, which should be connected to an actual ground.
- · These sensors are only for indoor use.

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

MEASURE-

MENT SENSORS

CONTROL

LASER MARKERS PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

Liquid Level Detection Water Detection

Wafer Detection Ultrasonic

Small / Slim Object Detection

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS AREA SENSORS

COMPONENTS PRESSURE / SENSORS INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES SOLUTIONS

FA COMPONENTS MACHINE VISION SYSTEMS

CURING SYSTEMS

Liquid Level Detection Water Detection Color Mark Detection Wafer Detection Ultrasonic

Small / Slim Object Detection Obstacle Detection

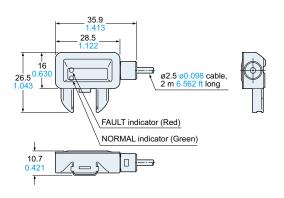
SQ4

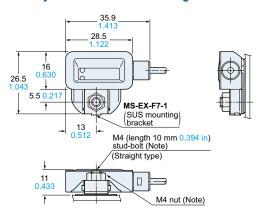
## DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

## EX-F71(-PN) EX-F72(-PN)

## Assembly dimensions with mounting bracket for EX-F71(-PN)

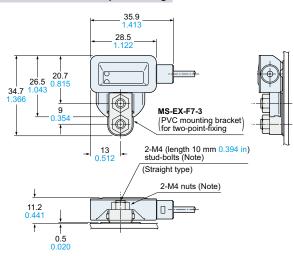




Note: A M4 stud-bolt has been welded to this unit. M4 nut is not supplied with the sensor. Purchase it separately.

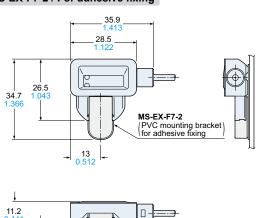
### Assembly dimensions with mounting bracket for EX-F72(-PN)

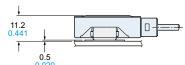
#### MS-EX-F7-3 / For two-point-fixing



Note: M4 stud-bolts have been welded to this unit. M4 nuts are not supplied with the sensor. Purchase it separately.

#### MS-EX-F7-2 / For adhesive fixing



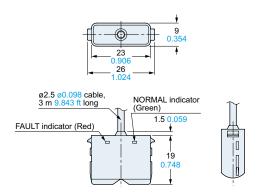


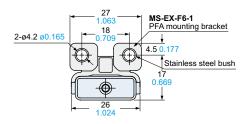
## DIMENSIONS (Unit: mm in)

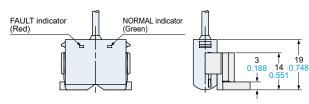
The CAD data can be downloaded from our website.

## EX-F61(-PN) EX-F62(-PN)

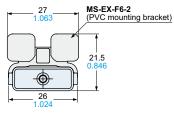
## Assembly dimensions with mounting bracket for EX-F61(-PN)

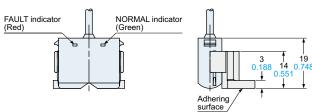






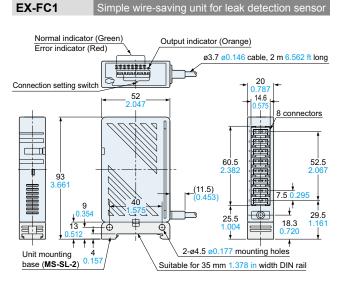
#### Assembly dimensions with mounting bracket for EX-F62(-PN)

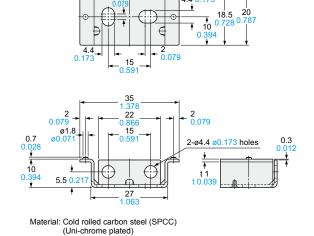




#### MS-DIN-3

Unit mounting bracket (Optional)





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