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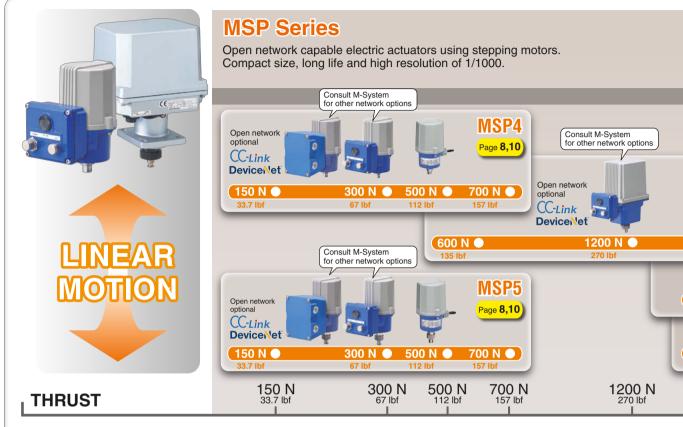
Manual Loading Stations

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M-SYSTEM CO., LTD.



M-System Electric Actuators Lineup



Linear Motion Electric Actuators MSP Series PSN Series

MRP Series

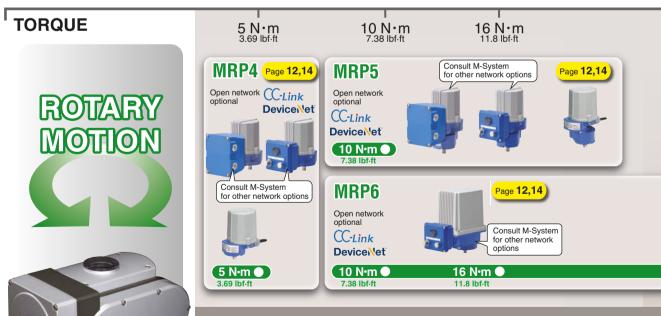
PRP Series Rotary Motion Electric Actuators

Position Sensors

Valve Positioners

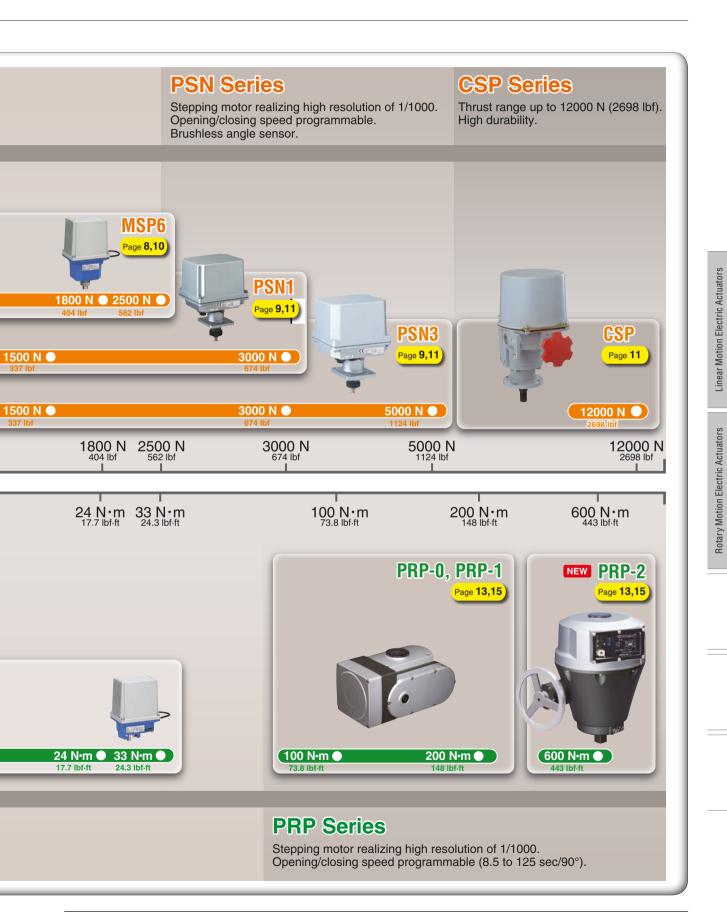
> Manual Loading Stations

> > 2



MRP Series

Open network capable electric actuators using stepping motors. Compact size, long life and high resolution of 1/1000.



MSP Series

> PSN Series

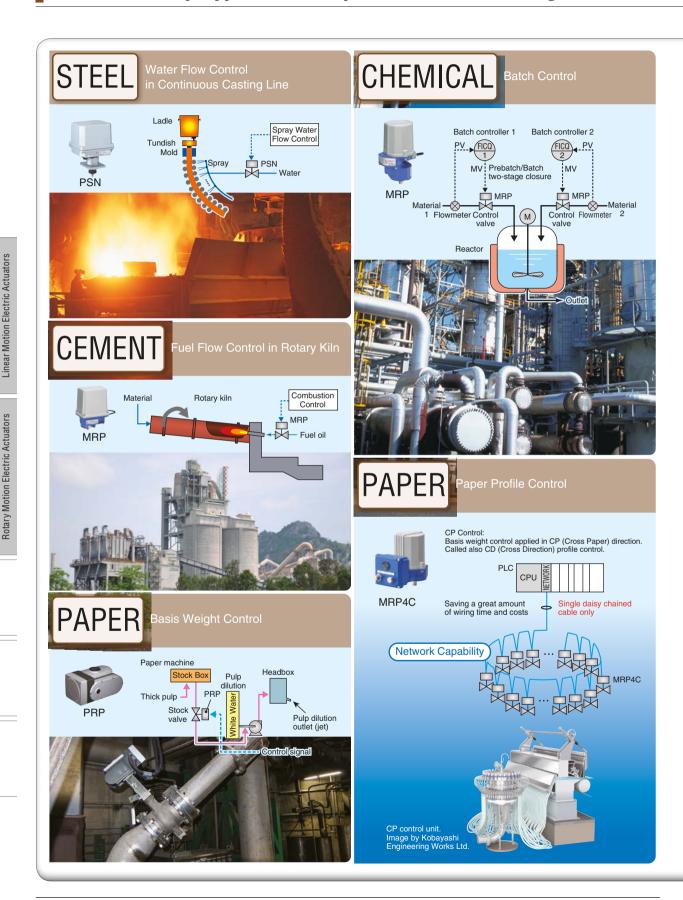
MRP Series

> PRP Series

Position Sensors

Valve Positioners

Proven Reliability. Application Examples in Various Demanding Process Fields.



MSP Series

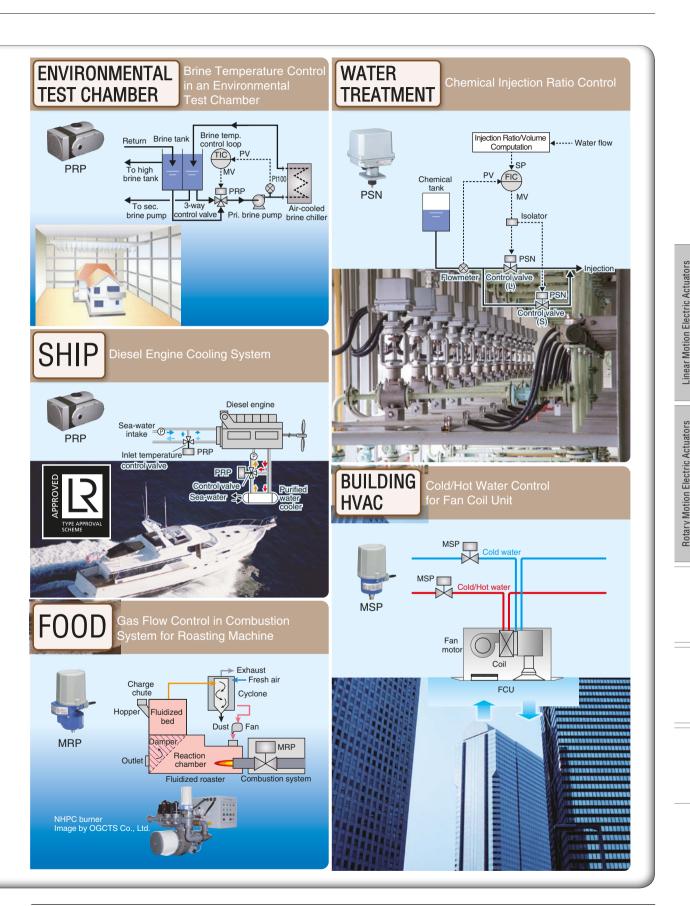
PSN Series

MRP Series

PRP Series

Position Sensors

Valve Positioners



MSP Series

PSN Series

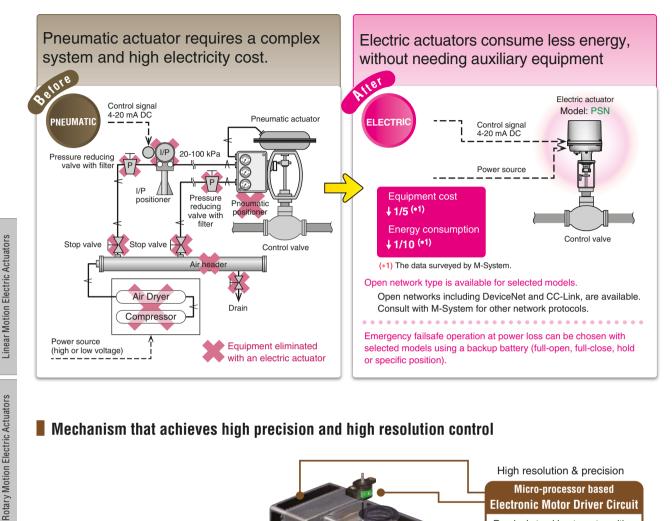
Rotary Motion Electric Actuators MRP Series

PRP Series

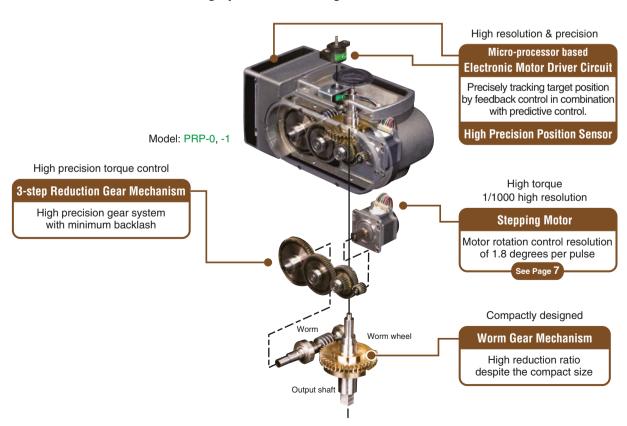
Position Sensors

Valve Positioners

A Simple, Life-cycle Cost Saving Solution.



Mechanism that achieves high precision and high resolution control



Linear Motion Electric Actuators MSP Series PSN Series

MRP Series

PRP Series

Position Sensors

Valve Positioners

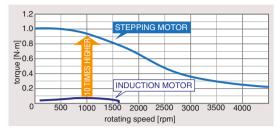
> Manual Loading Stations

Features of Stepping Motor

Comparing to an induction motor

A stepping motor has the following advantages compared to an induction motor. It is most suitable as an actuating drive for small mechanisms including control valves.

- High torque for small size (approx. 10 times greater than an induction motor of the same mass)
- · High torque at startup; with little torque variation during acceleration
- Variable rotating speed
- · Rotating speed unaffected by load changes
- High precision positioning by acceleration/deceleration control
- Unaffected by voltage or frequency variations by the power source

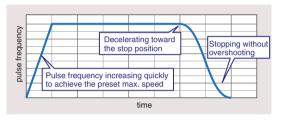


Predictive control enabling the motor to stop without overshooting

Basic rotating step per pulse of the two-phase stepping motor employed by the electric actuators is 1.8 degrees, thus requiring 200 pulses to complete a full 360-degree rotation.

The exact number of pulses is controlled by a micro-processor.

The "Predictive Control" employed as a part of its control algorithm enables the actuator to smoothly stop at an exact position (angle) without overshooting.



Mechanism of Stepping Motor

The below illustrations show cross section images of a stepping motor, called also "stepper motor" or "step motor."

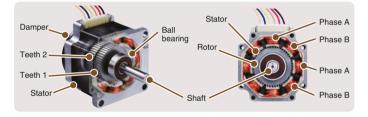
The stepping motor consists of two major components: a stator (stationary part) and a rotor (rotating part).

The rotor is a permanent magnetic rotating shaft,

surrounded by eight electromagnets or coils of two phases (A and B).

Each electromagnet is energized in turn, attracting and repulsing the rotor to rotate its shaft.

The motor shaft is connected to a damper that enhances the torque characteristics of the motor at high speed.



How Stepping Motor Works

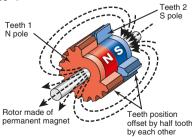
1/1000 Resolution

The N pole and S pole toothed gears are engaged with an offset of half tooth. The bottom of a N pole tooth is aligned with the top of a S pole tooth.

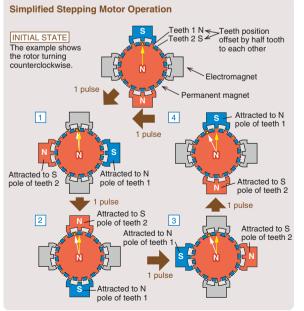
Each pulse moves the shaft by a quarter (1/4) tooth pitch while the N pole teeth and the S pole teeth are attracted and repulsed in turn. Each of those rotations is called a "step".

The motor has 50 teeth around the wheel, turning 1.8 degrees per step, requiring 200 pulses to make a complete rotation with an integer number of steps. In this way the motor can be turned by a precise mechanical angle in high resolution.

The motor shaft rotates more than 100 times while the actuator travels the entire stroke/span. The calculated resolution is greater than 1/20000 (*)



(*) The nominal resolution described in the actuator data sheet is 1/1000, considering additional influencing factors such as the accuracy of the position detecting sensor, backlash of the reducing gear mechanism.



The actuator rotor has 50 teeth. The above is a simplified example with 15 teeth

MSP Series

Linear Motion Electric Actuators

PSN Series

Rotary Motion Electric Actuators MRP Series

PRP Series

Position Sensors

Valve Positioners

> Manual Loading Stations

Compact Linear Motion Electric Actuators

MSP Series

High Resolution of 1/1000 **Long Life Operation Open Network Capable Actuator**

High resolution positioning for superior control

- Built-in feedback positioner and electric limiter
- Brushless stepping motor assures long-life operation
- 1/1000 resolution
- Optional network interface with CC-Link, DeviceNet



40 mm MAX STROKE

DC POWERED







MSP Series

PSN Series **Linear Motion Electric Actuators**

Rotary Motion Electric Actuators

MRP Series

PRP Series

> Position Sensors

Valve Positioners

Manual Loading Stations

Seal-spring

retracting directions · Constant sealing pressure

• Spring mechanism for both extending and

(MSP4 for single direction only)

Output Stem

Network Cable

Transparent image of MSP5D

Connection

Power Input Connection

Linear Motion Electric Actuators

PSN Series

High Resolution of 1/1000 Programmable opening/closing speed **Brushless Angle Sensor**

- Brushless angle sensor eliminates problems with mechanical potentiometer feedback sensing
- Opening/closing speed, split range and failsafe position programmable by hand-held programmer
- Internal temperature sensor to control heater in cold climate and to prevent motor from overheating
- AC reversible motor type, CSP, is also available.



60 mm 2.36 in MAX STROKE

DC POWERED





Environmentally Resistant CPU RJ-45 Connector For programming opening/closing speed, zero/span calibration and other features by PU-2A handheld programmer. M3 Screw Terminal Stepping Motor Brushless Angle Sensor • Detecting relative positions of a Temperature moving coil to a fixed coil using Sensor electro-magnetic induction. · High reliability and long life. Wiring Conduit Stem -Screw for manual operation Seal-spring Stem Button Spring mechanism at both full-open and full-closed positions. Pre-loaded spring pressure ensures Indicator tight closure as soon as the stem touches the valve seat.

Linear Motion Electric Actuators

Rotary Motion Electric Actuators

Transparent image of PSN1

Linear Motion Electric Actuators Specifications

MSP4	MSP5	MSP6
MSP4D (DeviceNet)	MSP5D (DeviceNet)	MSP6D (DeviceNet)

MSP Series Linear Motion Electric Actuators

Rotary Motion Electric Actuators

PSN Series

MRP Series

PRP Series

Position Sensors

Valve Positioners

	V V		F 7		
	MSP4	MSP5	MSP6		
Model No.	MSP4D (DeviceNet)	MSP5D (DeviceNet)	MSP6D (DeviceNet)		
	MSP4C, MSP4C2 (CC-Link)	MSP5C, MSP5C2 (CC-Link)	MSP6C (CC-Link)		
Stroke	15 mm (0.59")	20 mm (0.79")	40 mm (1.57")		
Position Detection		Potentiometer			
Thrust	700 N	700 N	2,500 N		
Tillust	157 lbf	157 lbf	562 lbf		
Drive		Stepping motor			
Sealing pressure		Spring at the full-closed position			
		Overload (lock) protection			
Motor Protection		Restart limiting timer			
		-			
		_			
-	MSP4, MSP4C, MSP4C2	MSP5, MSP5C, MSP5C2	MSP6, MSP6C		
	5 sec. / 150 N 9 sec. / 300 N	5 sec. / 150 N 9 sec. / 300 N	5 sec. / 600 N 8 sec. / 1,200 N		
	18 sec. / 700 N	18 sec. / 700 N	15 sec. / 2,500 N		
Operation Time @10 mm	MSP4D	MSP5D	MSP6D		
@ 10 IIIIII		12 sec. / 300 N	9 sec. / 600 N		
	24 sec. / 500 N	24 sec. / 500 N	18 sec. / 1,200 N		
	30 sec. / 700 N	30 sec. / 700 N	24 sec. / 1,800 N		
Resolution	1/1,000 or 0.015 mm (c	36 sec. / 2,500 N 1/1,000 or 0.02 mm (deadband set to 0.1 %)			
		4-20 mA or 1-5 V DC	(deadband set to 0.1 %)		
Input Signal	Devi	ceNet for MSP×D, CC-Link for MS	P×C		
D 111 O1 1	=	1-5 V DC			
Position Signal	Devi	ceNet for MSP×D, CC-Link for MS	P×C		
Sequential Control		-open" and "full-closed" contact or			
Signal	Limit sv	vitch: 125 V AC @0.75 A, 30 V DC	@0.6 A		
Forced Operation	C	ontact signal input: 5 V DC @2.5 m	nA		
Failsafe Operation (optional)		_			
Manual Operation		_			
Operating Temperature		-5 to + 55 °C (23 to 131 °F)			
Degree of Protection		IP66			
Power Input	100 - 120 V AC, 2	200 - 240 V AC (not available for M	SPxD or MSPxC)		
1 ONOT ITIPAL	24 V DC				
Housing Material	Diecast aluminum				
Vibration		0.5 G			
Mainh	1.2 kg (DC powered) 1.4 kg (AC powered)	1.2 kg (DC powered) 1.4 kg (AC powered)	2.7 kg (DC powered) 2.8 kg (AC powered)		
Weight	1.5 kg (MSPAD MSPAC) 1.5 kg (MSPED MSPEC)		3.0 kg (MSP6D, MSP6C)		
Standards & Approvals	CE	CE	CE		

			7
PSN1	PSN3	CSP	
_	_	_	Model No.
_	_	_	
40 mm (1.57")	60 mm (2.36")	75 mm (2.95")	Stroke
Brushless a	ingle sensor	Potentiometer	Position Detection
3,000 N	5,000 N	12,000 N	Thrust
674 lbf	1,124 lbf	2,698 lbf	Tillust
Steppin	g motor	AC motor	Drive
Spring at both full-close	d and full-open positions	_	Sealing pressure
Abnormal temperature inc	rease (overload) detection	Overload (lock) protection by torque switches	
	niting timer	Restart limiting timer	Motor Protection
	detection	_	
Motor preh	eat function	_	
0.30 - 5.65 mm/s	0.22 - 4.02 mm/s	34 sec. @20 mm (50 Hz) 29 sec. @20 mm (60 Hz) (for 10,000 N)	Operation Time @10 mm
0.04 mm 0.06 mm		Hysteresis 1 mm or less	Resolution
	Input Signal		
	4-20 mA DC		Position Signal
	en", "full-closed" and "alarm" conta en collector: 30 V DC @100 mA m		Sequential Control Signal
Contact signal inpu	it: 5 V DC @2.5 mA	_	Forced Operation
Rechargeable Nick	el-cadmium battery	_	Failsafe Operation (optional)
Available	Available	Available	Manual Operation
-25 to + 55 °C (-13 to + 131 °F)	-15 to + 55 °C (5 to 131 °F)	-10 to + 60 °C (14 to 140 °F)	Operating Temperature
IP	66	IP56	Degree of Protection
	200 - 240 V AC / DC	100 V AC, 110 V AC 200 V AC, 220 V AC	Power Input
Diecast aluminum	Aluminum alloy	Body: Aluminum alloy Cover: Steel	Housing Material
2 G	2 G	2 G	Vibration
5.9 kg 7.2 kg (with failsafe function)	8.9 kg 10.2 kg (with failsafe function)	15 kg	Weight
CE	CE	_	Standards & Approvals

Linear Motion Electric Actuators

Rotary Motion Electric Actuators

Compact Rotary Motion Electric Actuators

MRP Series

High Resolution of 1/1000 Long Life Operation Open Network Capable Actuator

- High resolution positioning for superior control
- Built-in feedback positioner and electric limiter
- Brushless stepping motor assures long-life operation
- 1/1000 resolution
- Optional network interface with CC-Link, DeviceNet















MRP Series

MSP Series

PSN

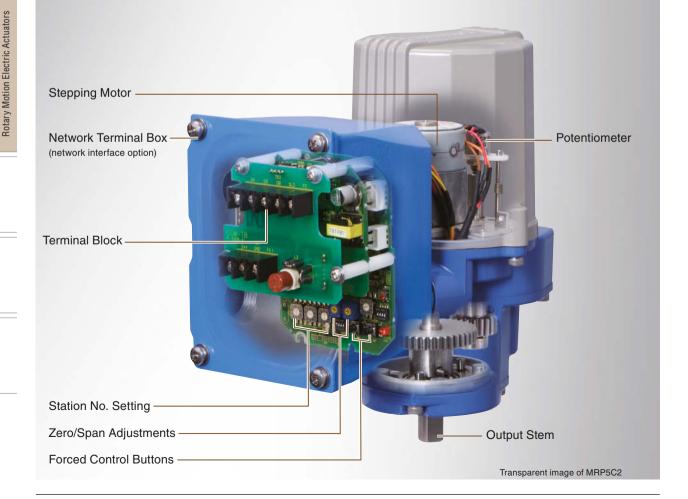
Series

Linear Motion Electric Actuators

PRP Series

> Position Sensors

Valve Positioners



Rotary Motion Electric Actuators

PRPSeries

High Resolution of 1/1000 Programmable opening/closing speed



- Opening/closing speed, split range and failsafe position programmable by hand-held programmer
- Internal temperature sensor to control heater in cold climate and to prevent motor from overheating
- Lloyd's Register type approved (PRP-0, PRP-1)

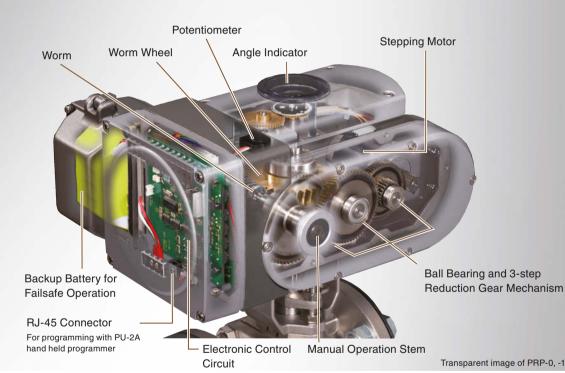








IP66



MSP Series

Linear Motion Electric Actuators

Rotary Motion Electric Actuators

PSN Series

MRP Series

> PRP Series

Position Sensors

Valve Positioners

> Manual Loading Stations

> > 13

Rotary Motion Electric Actuator PRP-2 NEW

Planetary gear mechanism realizing the compact package with the maximum torque of 600 N·m

HART 7



Angle Indicator -Stepping Motor Potentiometer Planetary Gear Mechanism -Manual Control High Precision & Long Life Gear Mechanism **Employing Dry Bearing** Output Stem -

Transparent image of PRP-2

Rotary Motion Electric Actuators Specifications





MSP Series Linear Motion Electric Actuators

Rotary Motion Electric Actuators

PSN Series

MRP Series

PRP Series

Position Sensors

Valve Positioners

	MRP4	MRP5	MRP6			
Model No.	MRP4D (DeviceNet)	MRP5D (DeviceNet)	MRP6D (DeviceNet)			
	MRP4C, MRP4C2 (CC-Link)	MRP5C, MRP5C2 (CC-Link)	MRP6C (CC-Link)			
Rotation Angle	90°, 180°	90°	90°, 180°			
Position Detection		Potentiometer				
Torque	5 N·m	10 N⋅m	33 N⋅m			
Torque	3.69 lbf-ft	7.38 lbf·ft	24.3 lbf-ft			
Drive		Stepping motor				
		Overload (lock) protection				
Motor Protection		_				
		Restart limiting timer				
	MDD4 MDD40 MDD400	- MDD5 MDD50 MDD503	MDD0 MDD00			
-	MRP4, MRP4C, MRP4C2	MRP5, MRP5C, MRP5C2	MRP6, MRP6C			
Operation Time @90°	7 or 13 sec.	13 sec.	4, 7 or 13 sec.			
-	MRP4D	MRP5D	MRP6D			
5	12 sec. 22 sec. 7, 14, 18, 27 sec.					
Resolution	1/1,000 or 0.09° (deadband set to 0.1 %)					
Input Signal		4-20 mA or 1-5 V DC				
	Devi	ceNet for MRP×D, CC-Link for MR	PXC			
Position Signal	David	Potentiometer	D. C			
		ceNet for MRP×D, CC-Link for MR				
Sequential Control Signal	"Full-open" and "full-closed" contact output Limit switch: 125 V AC @0.75 A, 30 V DC @0.6 A "Overload" relay contact output: 250 V AC @1 A, 30 V DC @1 A					
Forced Operation	Contact signal input, 5 V DC @2.5 mA					
Failsafe Operation (optional)		_				
Manual Operation	_	_	Available			
Operating Temperature	-5 to + 55 °C (23 to 131 °F)					
Degree of Protection		IP66				
Power Input	100 - 120 V AC, 2	200 - 240 V AC (not available for MI	RP×D or MRP×C)			
Power input		24 V DC				
Housing Material	Diecast aluminum					
Vibration	0.5 G					
Weight	1.1 kg (DC powered) 1.3 kg (AC powered)	1.5 kg (DC powered) 1.7 kg (AC powered)	2.7 kg (DC powered) 2.8 kg (AC powered)			
Weight	1.4 kg (MRP4D, MRP4C) 1.8 kg (MRP5D, MRP5C) 1.7 kg (MRP4C2) 2.0 kg (MRP5C2)		3.0 kg (MRP6D, MRP6C)			
Standards & Approvals	CE	CE	CE			

PRP-0	PRP-1	PRP-2	
_	1	_	Model No.
_			
90°	90°	90°	Rotation Angle
	Potentiometer		Position Detection
100 N⋅m	200 N⋅m	600 N⋅m	Torque
73.8 lbf-ft	148 lbf·ft	443 lbf-ft	Torque
	Stepping motor		Drive
	Overload (lock) protection		
Abnormal temperature inc	rease (overload) detection	Abnormal temperature increase protection for the motor	Motor Protection
	Restart limiting timer		
	Motor preheat function		
8.5 to 125 sec. adjustable; factory set to 12 or 24 sec. 16 to 125 sec. adjustable; factory set to 16 or 24 sec.		34 to 270 sec. adjustable; factory set to 34 or 50 sec.	Operation Time @90°
1/1,000 with 0.1 % deadband	, 1/200 with 0.5 % deadband	1/300 to 1/1,000	Resolution
	Input Signal		
	Position Signal		
	en", "full-closed" and "alarm" conta en collector: 30 V DC @100 mA m		Sequential Control Signal
С	ontact signal input, 5 V DC @2.5 m	nA	Forced Operation
	el-cadmium battery	_	Failsafe Operation (optional)
10 turn	s @90°	15 turns @90°	Manual Operation
	-20 to + 55 °C (-4 to 131 °F)		Operating Temperature
	IP66		Degree of Protection
		Power Input	
	aluminum resin coating	Aluminum alloy (type: ADC12) Baked acrylic resin coating	Housing Material
	2 G		Vibration
10.8 kg (12.1 kg witl	n failsafe operation)	26.5 kg	Weight
Lloyd's	Lloyd's	_	Standards & Approvals
			

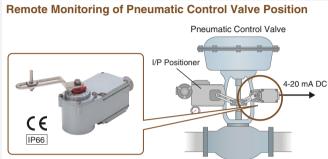
PRP Series

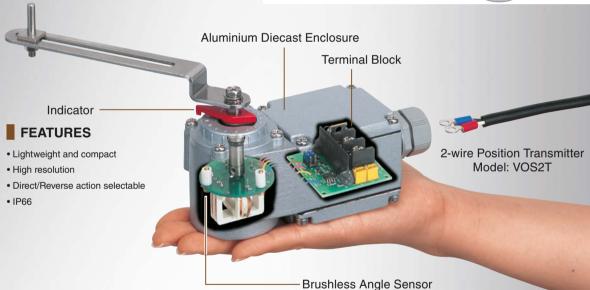
Position Sensors

Brushless Design for Long Lasting Reliability Lightweight & Compact

Detecting mechanical position of pneumatic and electric actuators to send a proportional 4-20 mA signal

Linear motion type (±22.5°) or rotary motion type (±45°)





MSP Series

PSN Series **Linear Motion Electric Actuators**

Rotary Motion Electric Actuators

MRP Series

PRP Series

> Position Sensors

Valve **Positioners**

Manual Loading Stations

16

PRODUCT	MODEL	FEATURES
2-WIRE POSITION TRANSMITTER (linear motion type; 45 degrees)	IP66 vos2t	Linear motion type, two-wire position transmitter (45-degree detection) incorporating a brushless angle sensor Sensing the position of a linear motion actuator and converting it into a proportional 4 to 20 mA signal Retransmitted position output for a pneumatic valve
2-WIRE POSITION TRANSMITTER (rotary motion type; 90 degrees)	IP66 VOS2T-R	Rotary motion type, two-wire position transmitter (90-degree detection) incorporating a brushless angle sensor Sensing the angle of a rotary motion actuator or a rotating machine and converting it into a proportional 4 to 20 mA signal

Transparent image of VOS2T

Valve Positioners

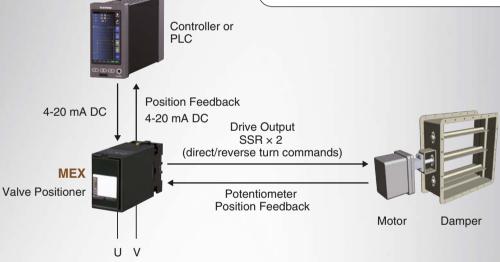
Positioning of Valve and Damper Can be Controlled with a Direct/Reverse Turn Motor

- Positioning of valve and damper can be controlled with a direct/reverse turn motor
- Remote 4-20 mA positioning input, SSR or 24 V AC dry contact switch output
- Adjustable deadband, timer, electronic limits and other additional functions depending upon models

CIRCUIT DIAGRAM zą są Position Feedback Circuit SSR SETPOINT RE-TRANSMITTED OUTPUT DEADBAND SSR POWER Ш

Positioning of a Damper

Power Input



Linear Motion Electri	PSN Series
Electric Actuators	MRP Series
Rotary Motion E	PRP Series

MSP

Series

Position Sensors

Valve	
Positioners	Ş

Manual Loading Stations

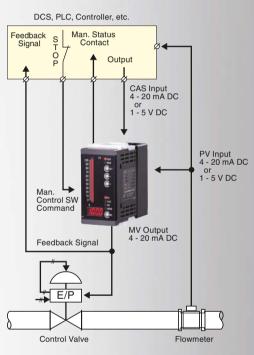
PRODUCT		MODEL	FEATURES
POSITIONER BACKUP STATION (with bargraph/digital indicator) (With bargraph/digital indicator)	The state of the s	ABM2	If I/I positioner incorporated Bargraph indicator for PV input Digital display indicating PV/CAS/MV selectable Position setpoint input: 4 - 20 mA DC, 1 - 5 V DC, -10 - +10 V DC, -5 - +5 V DC Position feedback input: 4 - 20 mA DC, 1 - 5 V DC, Potentiometer Re-transmitted output: 4 - 20 mA DC Power input: 100 - 240 V AC, 24 V DC Degree of protection: IP65 (front panel)
VALVE POSITIONER		MEX Series	Position setpoint input: 4 - 20 mA DC, 1 - 5 V DC, Modbus, LonWorks Position feedback input: Potentiometer, 4 - 20 mA DC Re-transmitted output: 4 - 20 mA DC Control output: SSR (internal or external), 24 V AC dry contact Power input: 100, 110, 120, 200, 220, 240 V AC or 24 V DC

Manual Loading Stations

Holding Control Signals in Case of Computer or DCS Failure

- Holding control signals in case of computer or DCS failure
- ON/OFF signal input or analog signal input
- Manual control with an external Up/Down contact signal or with the front manual loader
- Ramp rate adjustable





Position Sensors **Linear Motion Electric Actuators**

Rotary Motion Electric Actuators

MSP

Series

PSN

Series

MRP

Series

PRP Series

Valve Positioners

Manual Loading **Stations**

18

MANUAL LOADER (with 4-digit digital meter, LED bar indicator) SM10

Backup and Manual Loading Station

- MV output (4 20 mA DC or other current/voltage signals) is used to track an external controller signal (CAS input) or for manual control.
- · Custom bargraph scale and engineering unit at no extra charge
- · Auxiliary panel operation instruments in the uniformed design with the SC Series Multi-function PID Controllers





MANUAL LOADING STATIONS

PRODUCT	-	MODEL	FEATURES
ANALOG BACKUP STATION		JB2	Holding MV output signal from DCS, PLC or a controller and enabling manual control of a final control element CAS input signal passes through during auto operation. MV output modes in case of abnormality in the controller: Holding CAS input status Holding CAS input status of the moment reversing back for preset time Preset MV output Bumpless transition Isolated re-transmitted output
ANALOG BACKUP STATION (front configurable)	16 000 16 000 16 08 16 16 16 17	MXAB	Holding MV output signal from DCS, PLC or a controller and enabling manual control of a final control element Manual operation by the ST/STL terminal MV output in engineering unit display at the front Moving average selectable for MV output Loop test output function
ANALOG BACKUP STATION		AB2	Holding MV output signal from DCS, PLC or a controller and enabling manual control of a final control element Manual operation by the ST/STL terminal Wide selection of input and output ranges
COMPUTER BACKUP STATION (front configurable)	1000 1000 1008	мхсв	Enabling MV output control by contact signals from DCS or PLC Holding MV output signal in case of DCS/PLC failure or in the manual operation mode and enabling manual control by external UP/DOWN contact signals Manual operation by the ST/STL terminal MV output in engineering unit display at the front
COMPUTER BACKUP STATION		CB2	Holding MV output signal from DCS, PLC or a controller and enabling manual control of a final control element Manual operation by the ST/STL terminal Wide selection of output ranges
ANALOG BACKUP STATION (with bargraph/digital indicator)	1 1 0 0 0 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	ABF3	Holding MV output signal from DCS, PLC or a controller and enabling manual control of a final control element MV output modes in case of abnormality in the controller: Holding CAS input status Holding CAS input status of the moment reversing back for preset time Preset MV output MV value can be manually controlled by using the front control buttons while monitoring PV value on the meter. Bumpless transition Custom bargraph scale and engineering unit at no extra charge

■ PARAMETER GENERATORS

PRODUCT	MODEL	FEATURES
PARAMETER GENERATOR (with digital displays)	ABS3	Two digital meters for measured value (PV) and setpoint value (SV) SV (4 - 20 mA DC or 1 - 5 V DC) can be controlled with UP/DOWN buttons while monitoring PV value. 1/16 DIN panel cutout IP66 front panel

Linear Motion Electric Actuators Rotary Motion Electric Actuators

PRP Series

MSP Series

PSN Series

MRP Series

Position Sensors

Valve Positioners

> Manual Loading Stations

M	5	5	TEM	
M-S'	YSTE	EM C	O., LTD.	

